

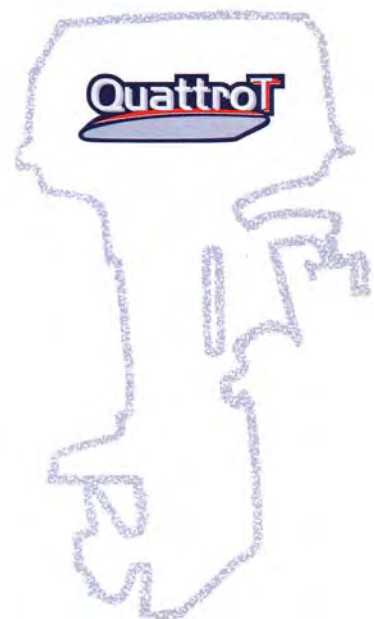
Killer Whale 150 - 150XSR EFI

Production year 2011

Production année 2011

PARTS CATALOGUE

CATALOGUE DE PIÈCES DÉTACHÉES



ENGINE STARTIG SERIAL NUMBER: model right 63P-1171292

ENGINE STARTIG SERIAL NUMBER: model left 64P-1019246



FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

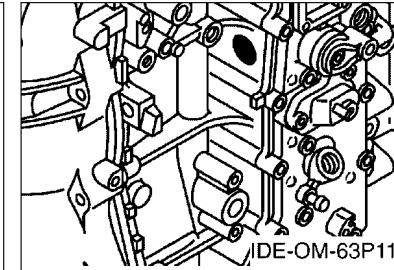
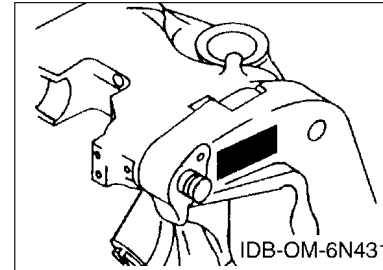
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
F150D	63P-1171292	FL150D	64P-1019246

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBN1	DARK BLUISH GRAY 1	008D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	63PE	F150DET
2	64PE	FL150DET

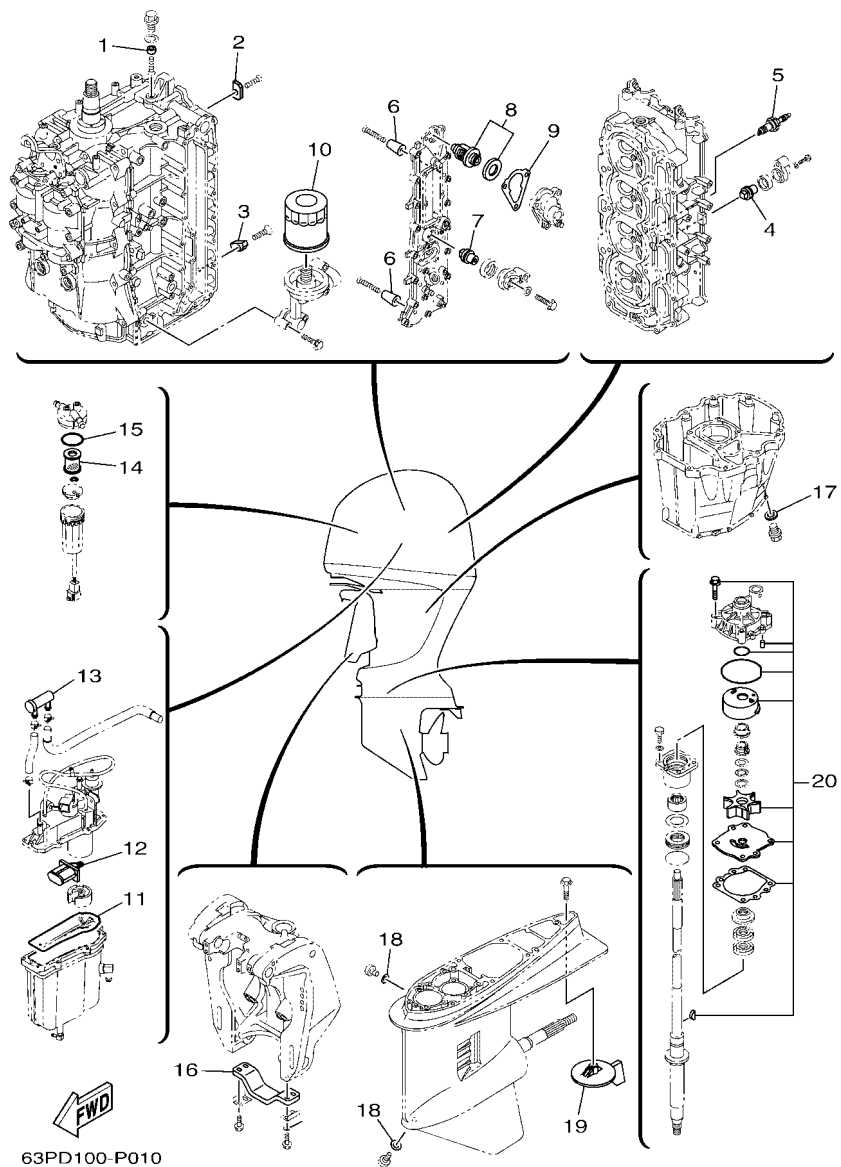


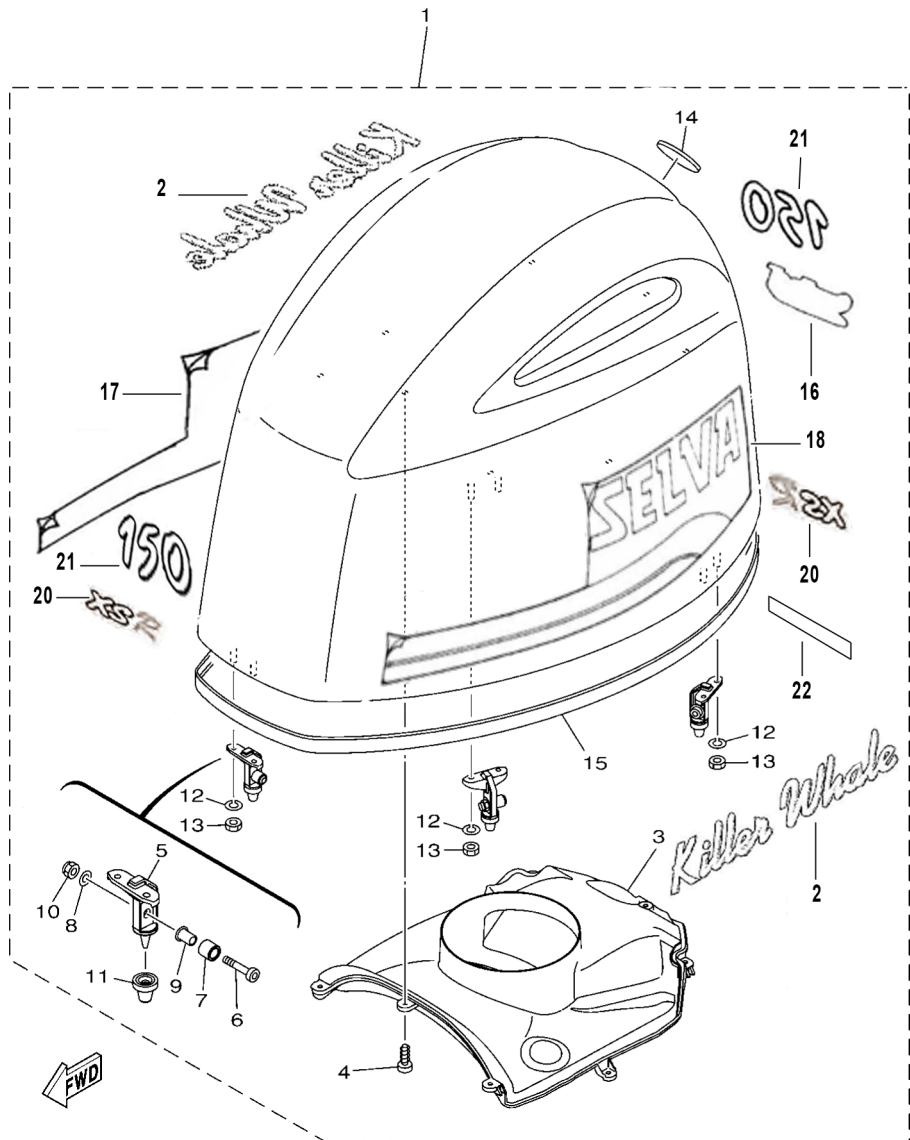
FIG. 1 SCHEDULED SERVICE PARTS

PIECES MAINTENANCE PERIODIQUE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE	REMARKS REMARQUES
1	63P-11325-21	ANODE	1	1	
2	63P-11325-11	ANODE	4	4	
3	63P-11325-01	ANODE	1	1	
4	67F-11325-01	ANODE	2	2	
5	94702-00391	PLUG, SPARK (NGK LFR5A-11) BOUGIE D'ALLUMAGE(NGK LFR5A-11)	4	4	
6	68T-11325-00	ANODE	8	8	
7	67F-11325-01	ANODE	1	1	
8	67F-12411-01	THERMOSTAT	1	1	
9	63P-12414-00	GASKET, COVER JOINT, COUVERCLE	1	1	
10	69J-13440-03	ELEMENT ASSY, OIL CLEANER ELEMENT, FILTRE A HUILE	1	1	
11	63P-14984-00	GASKET, FLOAT CHAMBER JOINT, CUVE DE FLOTTEUR	1	1	
12	63P-13915-00	FILTER FILTRE	1	1	
13	69J-24501-10	FILTER, FUEL FILTRE	1	1	
14	6P3-24563-01	ELEMENT, FILTER ELEMENT, FILTRE	1	1	
15	6P3-24564-00	GASKET JOINT	1	1	
16	6G5-45251-02	ANODE	1	1	
17	90430-14M09	GASKET JOINT	1	1	
18	90430-08003	GASKET JOINT	2	2	
19	6J9-45371-01 6K1-45371-02	TAB-TRIM ANODE DERIVE TAB-TRIM ANODE DERIVE	1	1	
20	61A-W0078-A3	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	1	

FIG. 2 TOP COWLING

CAPOT SUPERIEUR



REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PD	64PD	REMARKS REMARQUES
1	1504920	TOP COWLING ASSY CAPOT (ENS.)	1	1	
	1504918	TOP COWLING ASSY CAPOT (ENS.)	1	1	XSR
2	8093012	.GRAPHIC, KILLER WHALE .ADHESIF, KILLER WHALE	2	2	
3	6DA-42613-00	..MOLDING, AIR DUCT ..MANCHON A AIR	1	1	
4	90167-05017	..SCREW, TAPPING ..VIS, TETE FRAISEE	8	8	
5	6CB-42647-A0	..HOLDER, CLAMP BAND ..SUPPORT, SANDOW DE SERRAGE	3	3	
6	90111-08078	..BOLT,HEX. SOCKET BUTTON ..BOULON	3	3	
7	90387-10094	..COLLAR ..COLLERETTE	3	3	
8	92990-08600	..WASHER, PLATE ..RONDELLE, PLATE	3	3	
9	90387-08M45	..COLLAR ..COLLERETTE	3	3	
10	95780-08300	..NUT, FLANGE ..ECROU	3	3	
11	6AW-42663-00	..DAMPER ..AMORTISSEUR	3	3	
12	92990-06100	..WASHER, SPRING ..RONDELLE, GROWER	6	6	
13	95380-06600	..NUT, HEXAGON ..ECROU	6	6	
14	8093469	..LOGO SELVA MARINE ..MARQUE, SELVAMARINE	1	1	
15	6CB-42628-00	..SEAL ..JOINT	1	1	
16	8093052	.GRAPHIC, QUATTRO T .ADHESIF, QUATRO T	2	2	
17	8093465	.GRAPHIC, RIGHT ADHESIF, DROITE	1	1	XSR
	8093455	.GRAPHIC, RIGHT ADHESIF, DROITE	1	1	
18	8093460	.GRAPHIC, LEFT .ADHESIF, GAUCHE	1	1	XSR
	8093450	GRAPHIC, LEFT .ADHESIF, GAUCHE	1	1	
A		A	A		
20	8093440	.GRAPHIC, XSR .ADHESIF, XSR	2	2	XSR
21	8093220	.GRAPHIC, 150 .ADHESIF, 150	2	2	
22	8093165	.GRAPHIC, ELECTRONIC FUEL INJECTION .ADHESIF, ELECTRONIC FUEL INJECTION	1	1	
	1534595	.GRAPHIC, SET JEU D'EMBLEMES	1	1	
	1534590	.GRAPHIC, SET JEU D'EMBLEMES	1	1	XSR

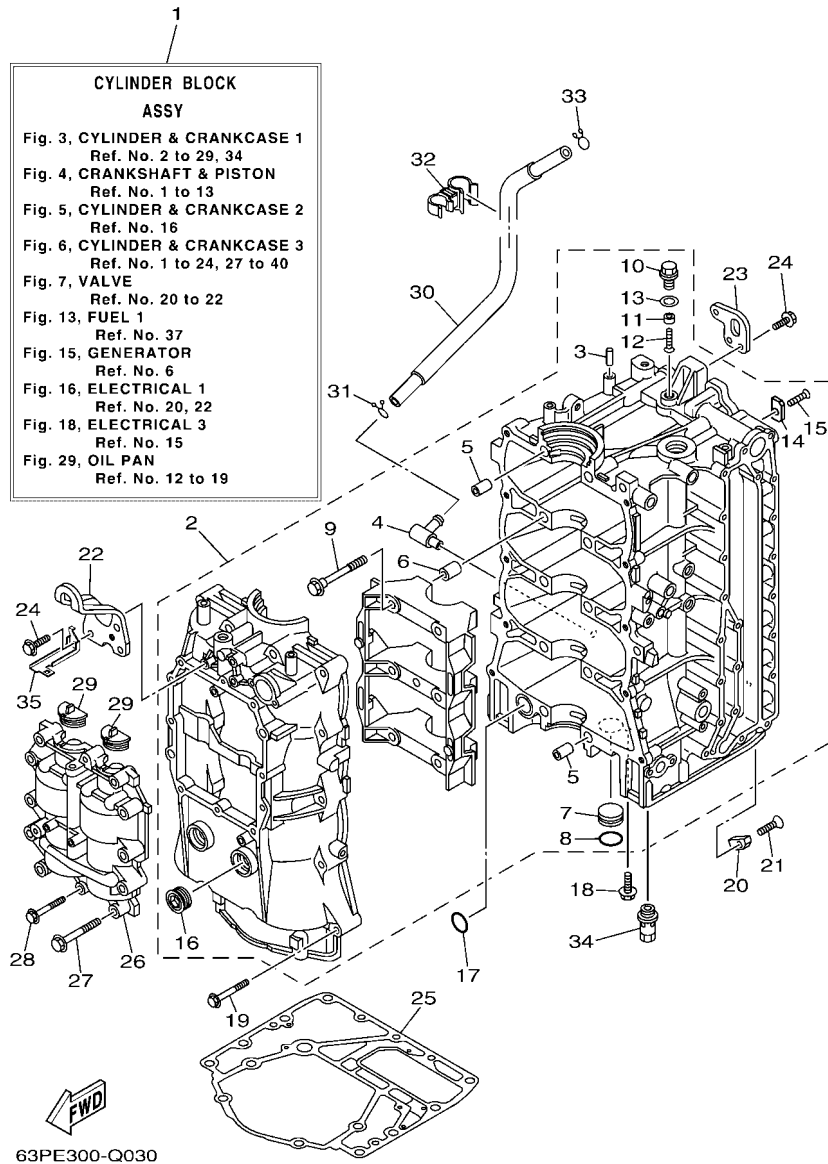


FIG. 3 CYLINDER & CRANKCASE 1

CYLINDRE & CARTER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE	REMARKS REMARQUES
1	63P-W009B-12-9S	CYLINDER BLOCK ASSY CYLINDRE GROUPE (ENS.)	1	1	
2	63P-W1510-04-9S	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	1	
3	93606-12019	.PIN, DOWEL .GOUPILLE	1	1	
4	63P-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1	1	
5	91814-18002	.PIN, DOWEL .GOUJON, D'ASSEMBLAGE	4	4	
6	91814-18002	.PIN, DOWEL .GOUJON, D'ASSEMBLAGE	6	6	
7	90338-25004	.PLUG .PLOT	1	1	
8	93210-25647	.O-RING .JOINT TORIQUE	1	1	
9	90105-10071	.BOLT, FLANGE .BOULON	10	10	
10	63P-11197-A0	.PLUG, BLIND .PLOT, BORGNE	1	1	
11	63P-11325-21	.ANODE .ANODE	1	1	
12	98780-05016	.SCREW, FLAT HEAD .VIS A TETE FRAISEE	1	1	
13	90430-14115	.GASKET .JOINT	1	1	
14	63P-11325-11	.ANODE .ANODE	4	4	
15	90151-06M02	.SCREW, COUNTERSUNK .VIS, TETE NOYEE	4	4	
16	90340-27129	.PLUG, STRAIGHT SCREW .PLOT, FILETE DROIT	2	2	
17	93210-25552	O-RING JOINT TORIQUE	1	1	
18	90119-06M81	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1	
19	90119-08M66	BOLT, WITH WASHER BOULON, AVEC RONDELLE	10	10	
20	63P-11325-01	ANODE ANODE	1	1	
21	90151-06M02	SCREW, COUNTERSUNK VIS, TETE NOYEE	1	1	
22	63P-11119-00	HANGER, ENGINE ANNEAU, LEVAGE	1	1	
23	63P-11119-10	HANGER, ENGINE ANNEAU, LEVAGE	1	1	
24	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	5	5	
25	63P-11351-03	GASKET, CYLINDER JOINT, D'EMBASE	1	1	
26	63P-11500-04	BALANCER ASSY ARBRE D'EQUILIBRAGE COMPLET	1	1	
27	90119-08M66	BOLT, WITH WASHER BOULON, AVEC RONDELLE	10	10	

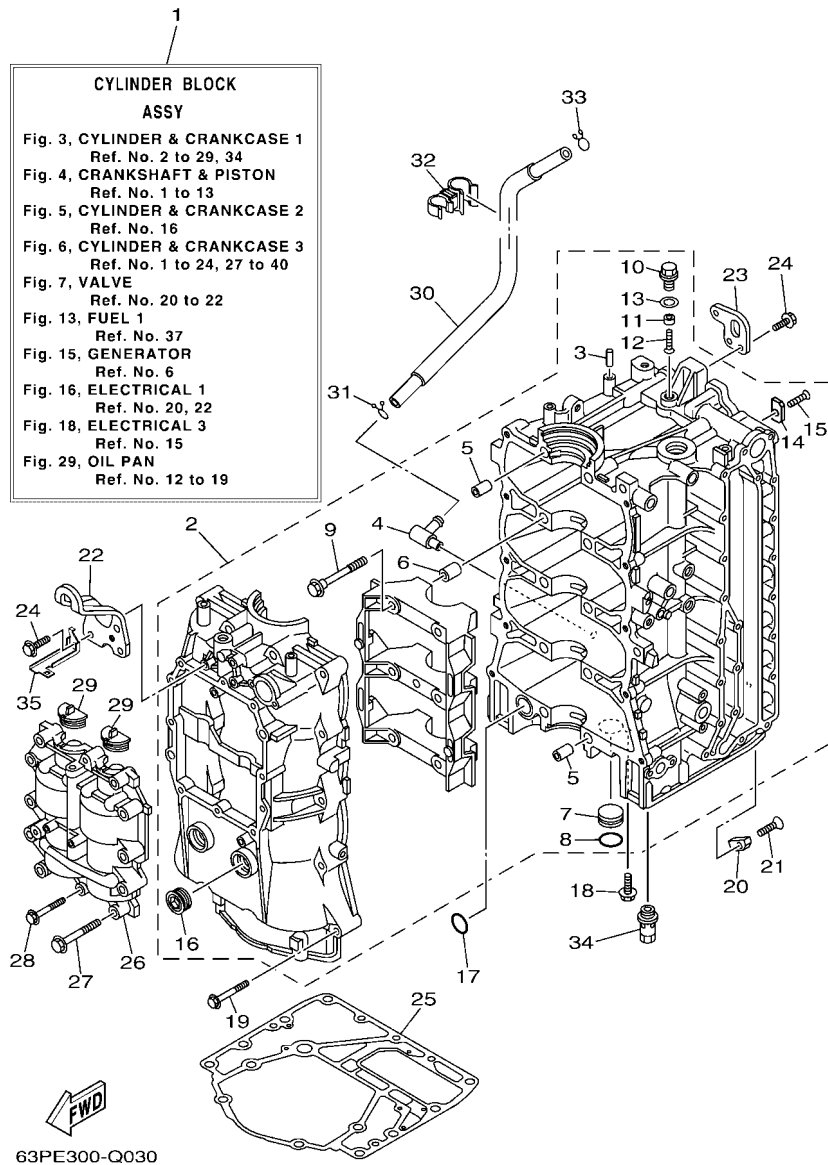
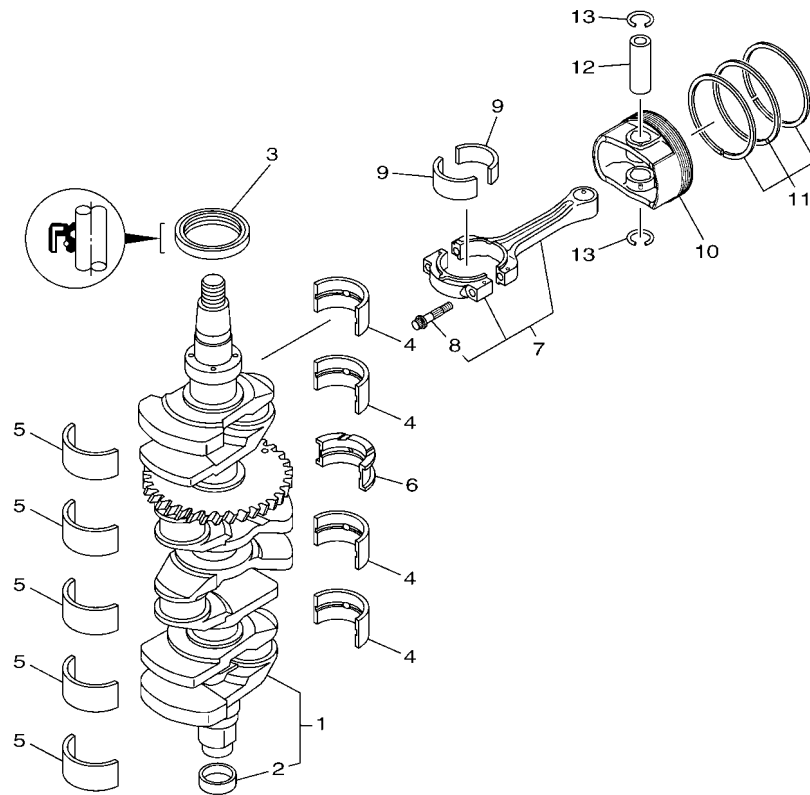


FIG. 3 CYLINDER & CRANKCASE 1

CYLINDRE & CARTER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE	REMARKS REMARQUES
28	90119-06MA6	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	
29	63P-11512-00	SEAL, CRANK COVER JOINT, COUV DE VILEBREQUIN	2	2	
30	63P-11377-10	HOSE DURITE	1	1	
31	90467-15M14	CLIP JONC	1	1	
32	90464-15007	CLAMP BRIDE	1	1	
33	90467-15M14	CLIP JONC	1	1	
34	63P-13490-00	RELIEF VALVE ASSY SOUPAPE DE SECURITE COMPLET	1	1	
35	63P-82588-00	PLATE PLAQUE	1	1	




63P9110-L030

FIG. 4 CRANKSHAFT & PISTON

VILEBREQUIN & PISTON

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE	REMARKS REMARQUES
1	63P-11410-04	CRANKSHAFT VILEBREQUIN COMPLET	1	1	
2	6CB-11478-00	.COLLAR .COLLERETTE	1	1	
3	93102-60004	OIL SEAL JOINT SPY	1	1	
4	63P-11416-31	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	4	4	UR GREEN UR GREEN
	63P-11416-41	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	4	4	UR RED UR RED
	63P-11416-51	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN 1	4	4	UR YELLOW UR YELLOW
5	63P-11417-41	PLANE BEARING, CRANKSHAFT 2 COUSSINET DE VILEBREQUIN 2	5	5	UR BROWN UR BROWN
	63P-11417-51	PLANE BEARING, CRANKSHAFT 2 COUSSINET DE VILEBREQUIN 2	5	5	UR GREEN UR GREEN
	63P-11417-61	PLANE BEARING, CRANKSHAFT 2 COUSSINET DE VILEBREQUIN 2	5	5	UR RED UR RED
	63P-11417-71	PLANE BEARING, CRANKSHAFT 2 COUSSINET DE VILEBREQUIN 2	5	5	UR YELLOW UR YELLOW
	63P-11417-81	PLANE BEARING, CRANKSHAFT 2 COUSSINET DE VILEBREQUIN 2	5	5	UR BLUE UR BLUE
6	63P-11426-31	BEARING, THRUST 1 ROULEMENT DE BUTEE 1	1	1	UR GREEN UR GREEN
	63P-11426-41	BEARING, THRUST 1 ROULEMENT DE BUTEE 1	1	1	UR RED UR RED
	63P-11426-51	BEARING, THRUST 1 ROULEMENT DE BUTEE 1	1	1	UR YELLOW UR YELLOW
7	63P-W1165-10	CONNECTING ROD ASSY BIELLE COMPLETE	4	4	
8	63P-11654-10	.BOLT, CONNECTING ROD .BOULON, BIELLE	2	2	
9	63P-11656-30	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	8	8	UR GREEN UR GREEN
	63P-11656-40	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	8	8	UR BLUE UR BLUE
	63P-11656-50	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	8	8	UR RED UR RED
10	63P-11631-10-93	PISTON (STD) PISTON (STD)	4	4	
	63P-11635-10	PISTON (0.25MM O/S) PISTON (0.25MM O/S)	4	4	AP AP
11	63P-11603-01	PISTON RING SET (STD) JEU DE SEGMENTS (STD)	4	4	
	63P-11604-00	PISTON RING SET (0.25MM O/S) JEU DE SEGMENTS (0.25MM O/S)	4	4	AP AP
12	63P-11633-10	PIN, PISTON AXE, PISTON	4	4	
13	63P-11634-00	CLIP, PISTON PIN AGRAFE, AXE DE PISTON	8	8	

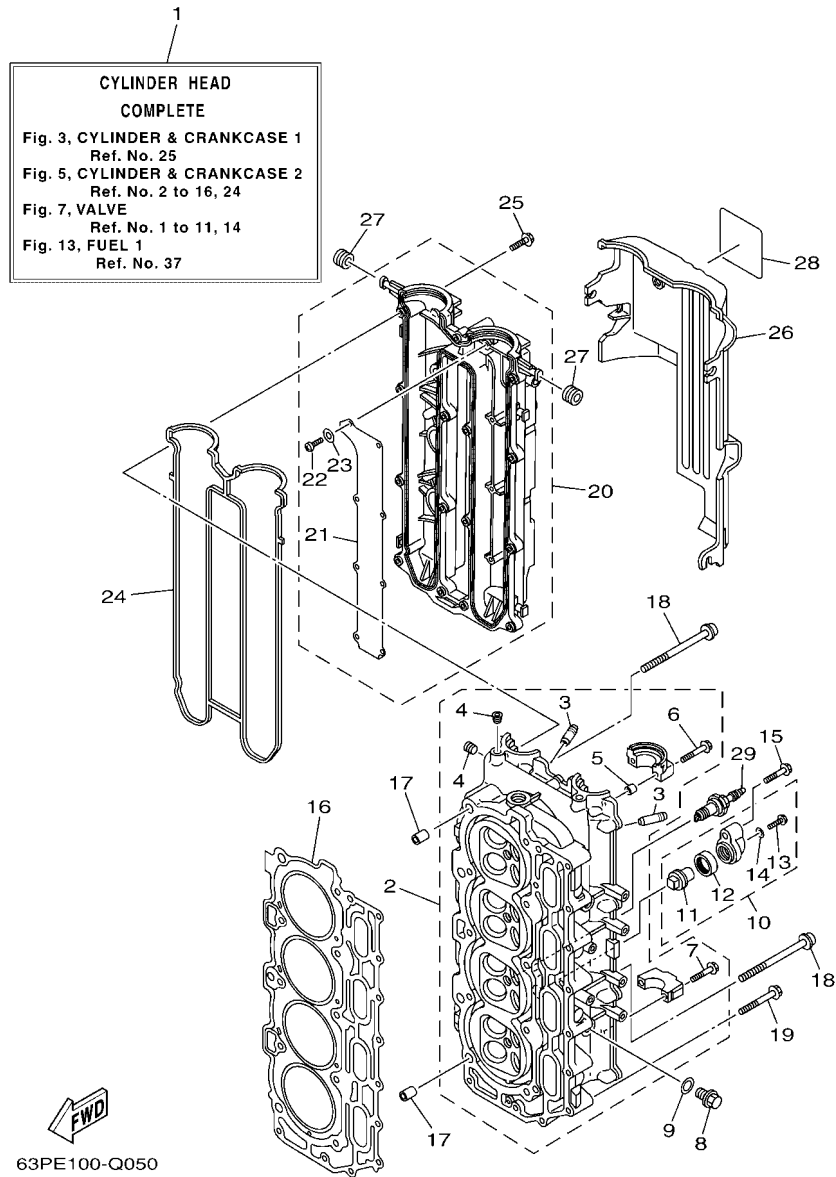


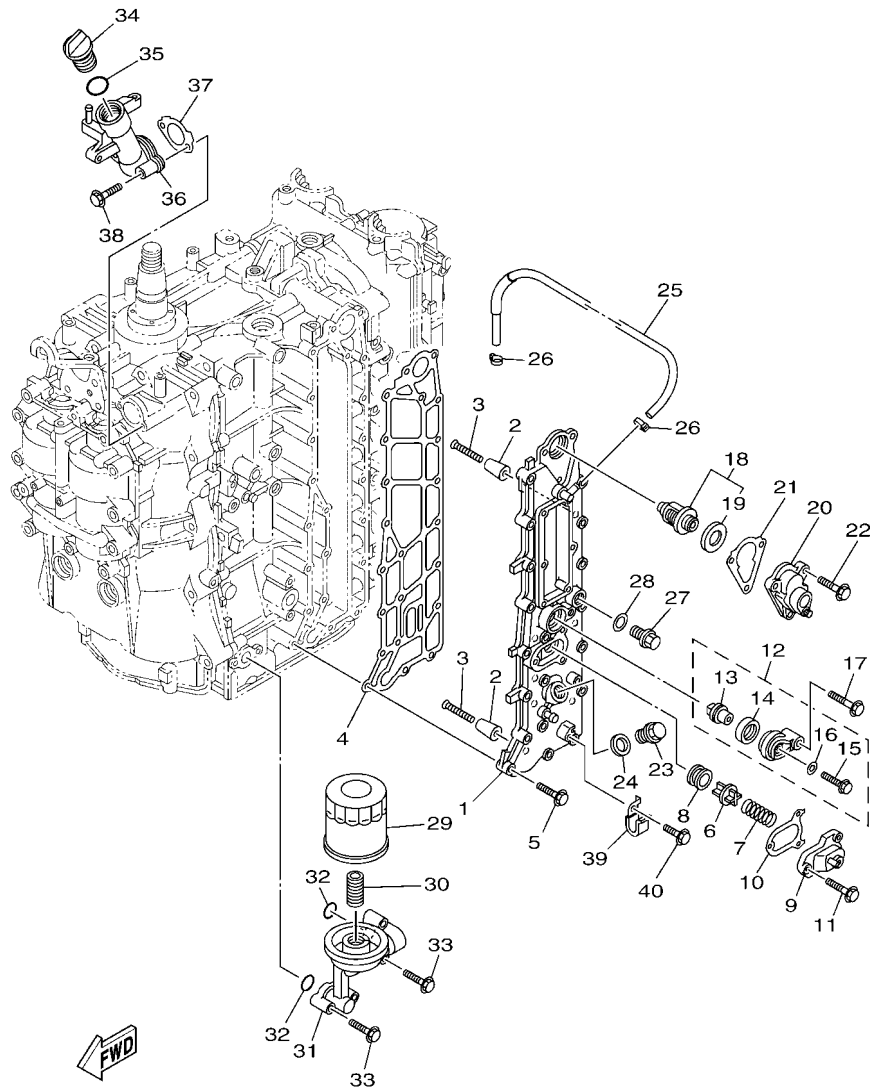
FIG. 5 CYLINDER & CRANKCASE 2

CYLINDRE & CARTER 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE	REMARKS REMARQUES
1	63P-W009A-04-9S	CYLINDER HEAD COMPLETE CULASSE (ENS.)	1	1	
2	63P-11110-11-9S	CYLINDER HEAD ASSY JEU DE CULASSE	1	1	
3	6DA-11133-10	.GUIDE, VALVE 1 .GUIDE, SOUPAPE 1	16	16	
4	90344-51019	.PLUG, TAPER SCREW .PLOT, FILETE CONIQUE	3	3	
5	91809-08006	.PIN, DOWEL .GOUJON, D'ASSEMBLAGE	4	4	
6	90119-07235	.BOLT/WASHER-CAM CAPS BOULON, AVEC RONDELLE	4	4	
7	90119-07234	.BOLT, WITH WASHER BOULON, AVEC RONDELLE	16	16	
8	90340-14M06	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	2	2	
9	90430-14115	GASKET JOINT	2	2	
10	69J-11301-00	ANODE COVER ASSY COUVERCLE ANODE (ENS.)	2	2	
11	67F-11325-01	.ANODE .ANODE	1	1	
12	67F-11328-00	.GROMMET, ANODE .PASSE-FIL	1	1	
13	90105-06M07	.BOLT, FLANGE BOULON	1	1	
14	90430-06M03	.GASKET JOINT	1	1	
15	97575-08540	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2	2	
16	63P-11181-00	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	1	
17	99530-14016	PIN, DOWEL GOUJON, D'ASSEMBLAGE	2	2	
18	90155-10006	SCREW, FLAT FILLISTER VIS, TETE OVALE PLATE	10	10	
19	90119-08M91	BOLT, WITH WASHER BOULON, AVEC RONDELLE	10	10	
20	63P-11191-00-9S	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	1	
21	63P-11135-00	.PLATE, BREATHER 3 .PLAQUE, RENIFLARD 3	1	1	
22	98507-04008	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	8	8	
23	92907-04600	.WASHER RONDELLE	8	8	
24	63P-11193-00	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	1	
25	97595-06530	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	13	13	
26	63P-11192-01	COVER, CYLINDER HEAD 2 COUVERCLE, CULASSE 2	1	1	
27	90480-12314	GROMMET PASSE-FIL	5	5	

FIG. 6 CYLINDER & CRANKCASE 3

CYLINDRE & CARTER 3



63PE100-Q060

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE	REMARKS REMARQUES
1	63P-41113-04-9S	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	1	
2	68T-11325-00	ANODE ANODE	8	8	
3	90151-05M05	SCREW, COUNTERSUNK VIS, TETE NOYEE	8	8	
4	63P-41114-A2	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	1	
5	90119-06MA4	BOLT, WITH WASHER BOULON, AVEC RONDELLE	19	19	
6	6G5-12416-00	VALVE, PRESSURE CONTROL SOUPAPE DE CONTROLEUR PRESS	1	1	
7	90501-16M11	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	
8	90480-20M05	GROMMET PASSE-FIL	1	1	
9	67F-1246A-A0-9S	COVER 1 COUVERCLE 1	1	1	
10	67F-12435-A0	GASKET JOINT	1	1	
11	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3	
12	69J-11301-00	ANODE COVER ASSY COUVERCLE ANODE (ENS.)	1	1	
13	67F-11325-01	.ANODE .ANODE	1	1	
14	67F-11328-00	.GROMMET, ANODE .PASSE-FIL	1	1	
15	90105-06M07	.BOLT, FLANGE .BOULON	1	1	
16	90430-06M03	.GASKET .JOINT	1	1	
17	97575-08540	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	1	1	
18	67F-12411-01	THERMOSTAT THERMOSTAT	1	1	
19	67F-12412-00	.SEAL, THERMOSTAT .JOINT, THERMOSTAT	1	1	
20	63P-1240H-01-9S	COVER ASSEMBLY BOITIER DISTRIBUTEUR COMPLET	1	1	
21	63P-12414-00	GASKET, COVER JOINT, COUVERCLE	1	1	
22	90119-06MA4	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3	
23	90340-18M09	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	1	
24	90201-186F1	WASHER, PLATE RONDELLE, PLATE	1	1	
25	63P-1243A-00	HOSE 1 DURITE 1	1	1	
26	90465-11M10	CLAMP BRIDE	2	2	
27	90340-14M06	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	1	

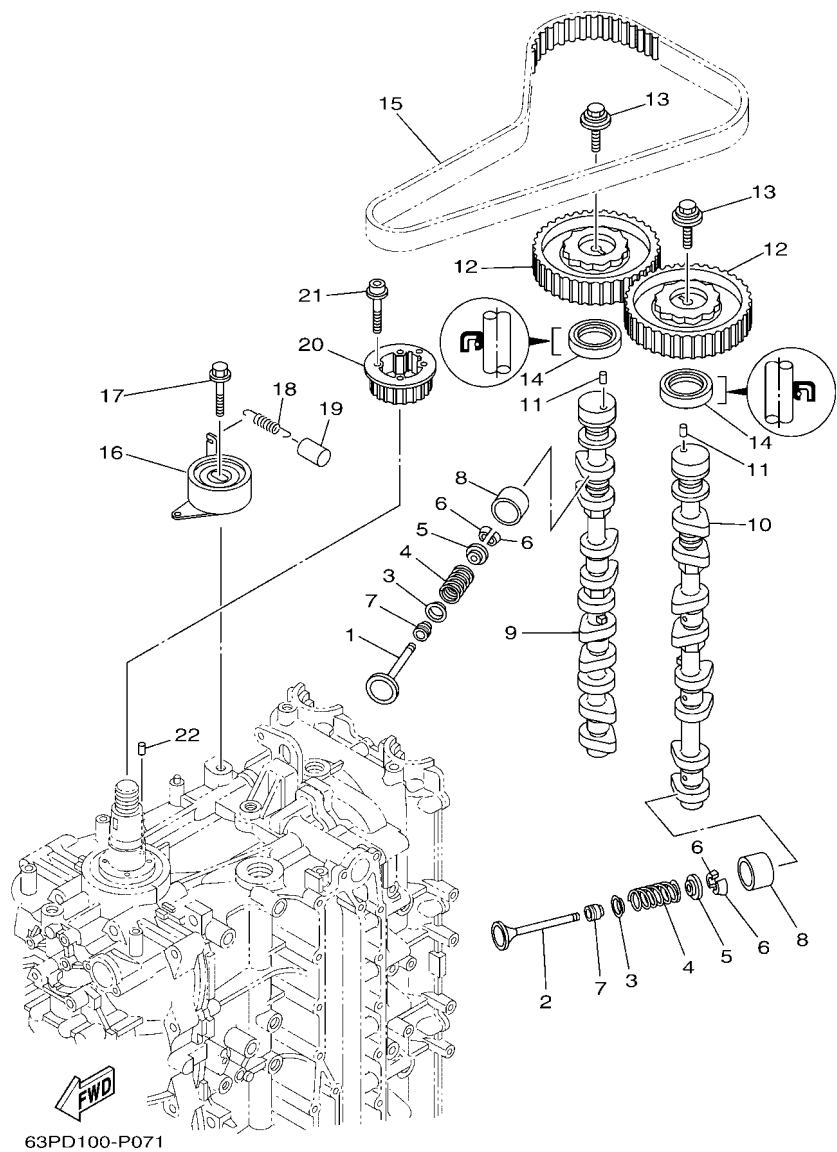


FIG. 7 VALVE

SOUPAPE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE	REMARKS REMARQUES
1	63P-12111-00	VALVE, INTAKE SOUPAPE, ADMISSION	8	8	
2	63P-12121-00	VALVE, EXHAUST SOUPAPE, ECHAPPEMENT	8	8	
3	K0F-A3743-00	SEAT, VALVE SPRING SIEGE, RESSORT DE SOUPAPE	16	16	
4	6CB-12113-00	SPRING, VALVE INNER RESSORT DE SOUPAPE, INTERNE	16	16	
5	K0F-A3741-00	RETAINER, VALVE SPRING BUTEE DE RESSORT DE SOUPAPA	16	16	
6	K0F-A3742-00	LOCK, VALVE SPRING RETAINER FRAISE, SOUPAPE	32	32	
7	51Y-12119-00	SEAL, VALVE STEM JOINT, QUEUE DE SOUPAPE	16	16	
8	K0F-A3751-00	LIFTER, VALVE (3.000) LEVE-SOUPAPE (3.000)	16	16	UR
	K0F-A3751-10	LIFTER, VALVE (3.025) LEVE-SOUPAPE (3.025)	16	16	UR
	K0F-A3751-20	LIFTER, VALVE (3.050) LEVE-SOUPAPE (3.050)	16	16	UR
	K0F-A3751-30	LIFTER, VALVE (3.075) LEVE-SOUPAPE (3.075)	16	16	UR
	K0F-A3751-40	LIFTER, VALVE (3.100) LEVE-SOUPAPE (3.100)	16	16	UR
	K0F-A3751-50	LIFTER, VALVE (3.122) LEVE-SOUPAPE (3.122)	16	16	UR
	K0F-A3751-60	LIFTER, VALVE (3.142) LEVE-SOUPAPE (3.142)	16	16	UR
	K0F-A3751-70	LIFTER, VALVE (3.162) LEVE-SOUPAPE (3.162)	16	16	UR
	K0F-A3751-80	LIFTER, VALVE (3.182) LEVE-SOUPAPE (3.182)	16	16	UR
	K0F-A3751-90	LIFTER, VALVE (3.202) LEVE-SOUPAPE (3.202)	16	16	UR
	K0F-A3751-A0	LIFTER, VALVE (3.222) LEVE-SOUPAPE (3.222)	16	16	UR
	K0F-A3751-B0	LIFTER, VALVE (3.242) LEVE-SOUPAPE (3.242)	16	16	UR
	K0F-A3751-C0	LIFTER, VALVE (3.262) LEVE-SOUPAPE (3.262)	16	16	UR
	K0F-A3751-D0	LIFTER, VALVE (3.282) LEVE-SOUPAPE (3.282)	16	16	UR
	K0F-A3751-E0	LIFTER, VALVE (3.302) LEVE-SOUPAPE (3.302)	16	16	UR
	K0F-A3751-F0	LIFTER, VALVE (3.322) LEVE-SOUPAPE (3.322)	16	16	UR
	K0F-A3751-G0	LIFTER, VALVE (3.342) LEVE-SOUPAPE (3.342)	16	16	UR
	K0F-A3751-H0	LIFTER, VALVE (3.362) LEVE-SOUPAPE (3.362)	16	16	UR
	K0F-A3751-J0	LIFTER, VALVE (3.382) LEVE-SOUPAPE (3.382)	16	16	UR
	K0F-A3751-K0	LIFTER, VALVE (3.402) LEVE-SOUPAPE (3.402)	16	16	UR

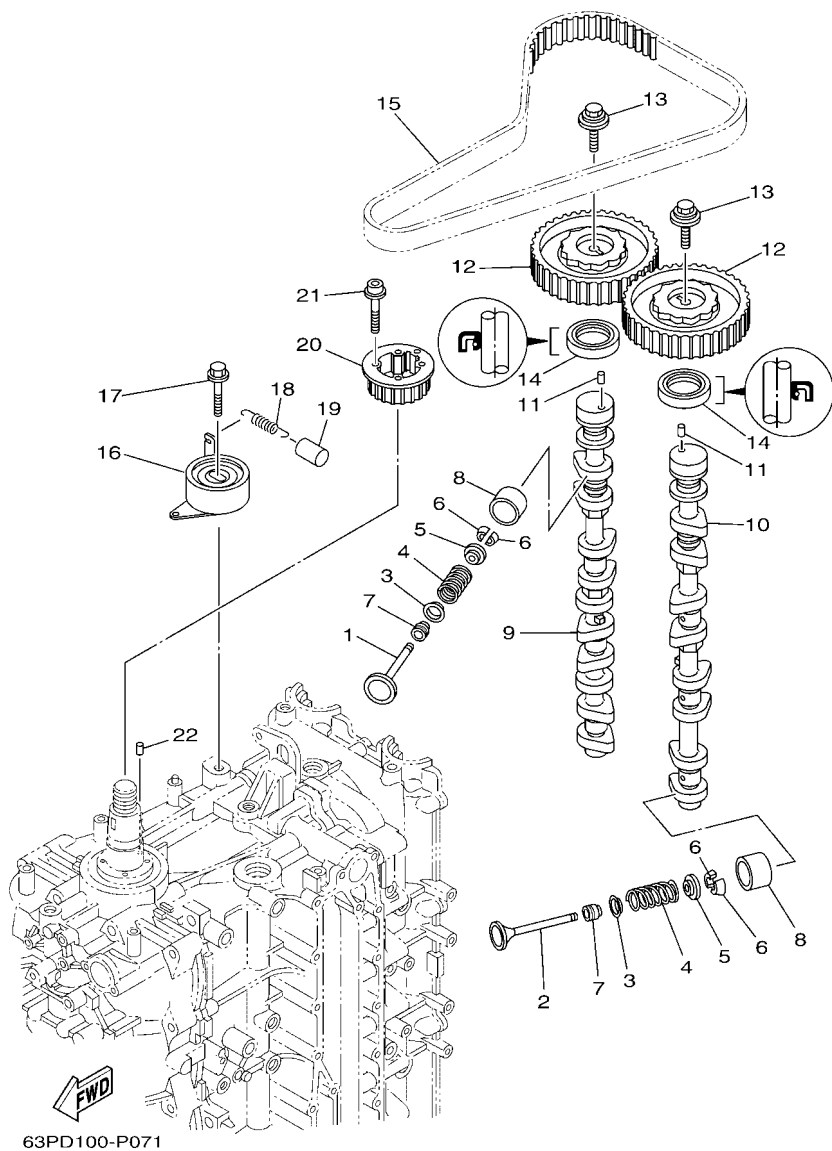


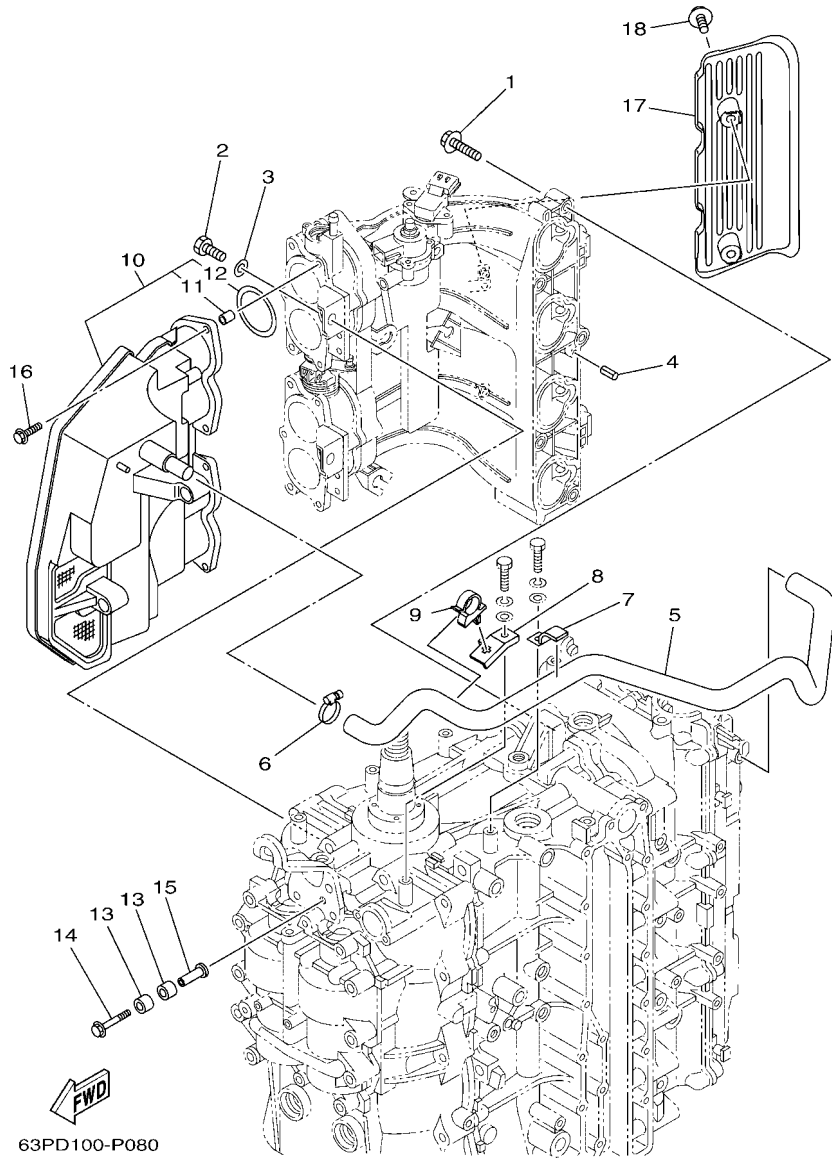
FIG. 7 VALVE

SOUPAPE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE	REMARKS REMARQUES
8	K0F-A3751-L0	LIFTER, VALVE (3.422) LEVE-SOUPAPE (3.422)	16	16	UR
	K0F-A3751-M0	LIFTER, VALVE (3.442) LEVE-SOUPAPE (3.442)	16	16	UR
	K0F-A3751-N0	LIFTER, VALVE (3.462) LEVE-SOUPAPE (3.462)	16	16	UR
	K0F-A3751-P0	LIFTER, VALVE (3.482) LEVE-SOUPAPE (3.482)	16	16	UR
	K0F-A3751-R0	LIFTER, VALVE (3.502) LEVE-SOUPAPE (3.502)	16	16	UR
	K0F-A3751-S0	LIFTER, VALVE (3.522) LEVE-SOUPAPE (3.522)	16	16	UR
	K0F-A3751-T0	LIFTER, VALVE (3.542) LEVE-SOUPAPE (3.542)	16	16	UR
	K0F-A3753-00	LIFTER, VALVE (3.562) LEVE-SOUPAPE (3.562)	16	16	UR
	K0F-A3753-10	LIFTER, VALVE (3.582) LEVE-SOUPAPE (3.582)	16	16	UR
	K0F-A3753-20	LIFTER, VALVE (3.602) LEVE-SOUPAPE (3.602)	16	16	UR
	K0F-A3753-30	LIFTER, VALVE (3.625) LEVE-SOUPAPE (3.625)	16	16	UR
	K0F-A3753-40	LIFTER, VALVE (3.650) LEVE-SOUPAPE (3.650)	16	16	UR
	K0F-A3753-50	LIFTER, VALVE (3.675) LEVE-SOUPAPE (3.675)	16	16	UR
	K0F-A3753-60	LIFTER, VALVE (3.700) LEVE-SOUPAPE (3.700)	16	16	UR
	K0F-A3753-70	LIFTER, VALVE (3.725) LEVE-SOUPAPE (3.725)	16	16	UR
9	63P-12171-10	CAMSHAFT 1 ARBRE A CAMES 1	1	1	
10	63P-12181-10	CAMSHAFT 2 ARBRE A CAMES 2	1	1	
11	93605-10108	PIN, DOWEL AXE	2	2	
12	63P-11537-00	GEAR, DRIVEN PIGNON SECONDAIRE	2	2	
13	90119-10050	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	
14	93102-38008	OIL SEAL JOINT SPY	2	2	
15	63P-46241-00	BELT COURROIE TRAPEZOIDALE	1	1	
16	63P-11590-10	TENSIONER ASSY TENDEUR (ENS.)	1	1	
17	90119-10M07	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1	
18	90506-16M39	SPRING, TENSION RESSORT, TENSION	1	1	
19	90445-15M03	HOSE (L23) DURITE (L23)	1	1	
20	63P-11536-01	GEAR, DRIVE ENGRENAGE, MENANT	1	1	

FIG. 8 INTAKE 1

ADMISSION 1

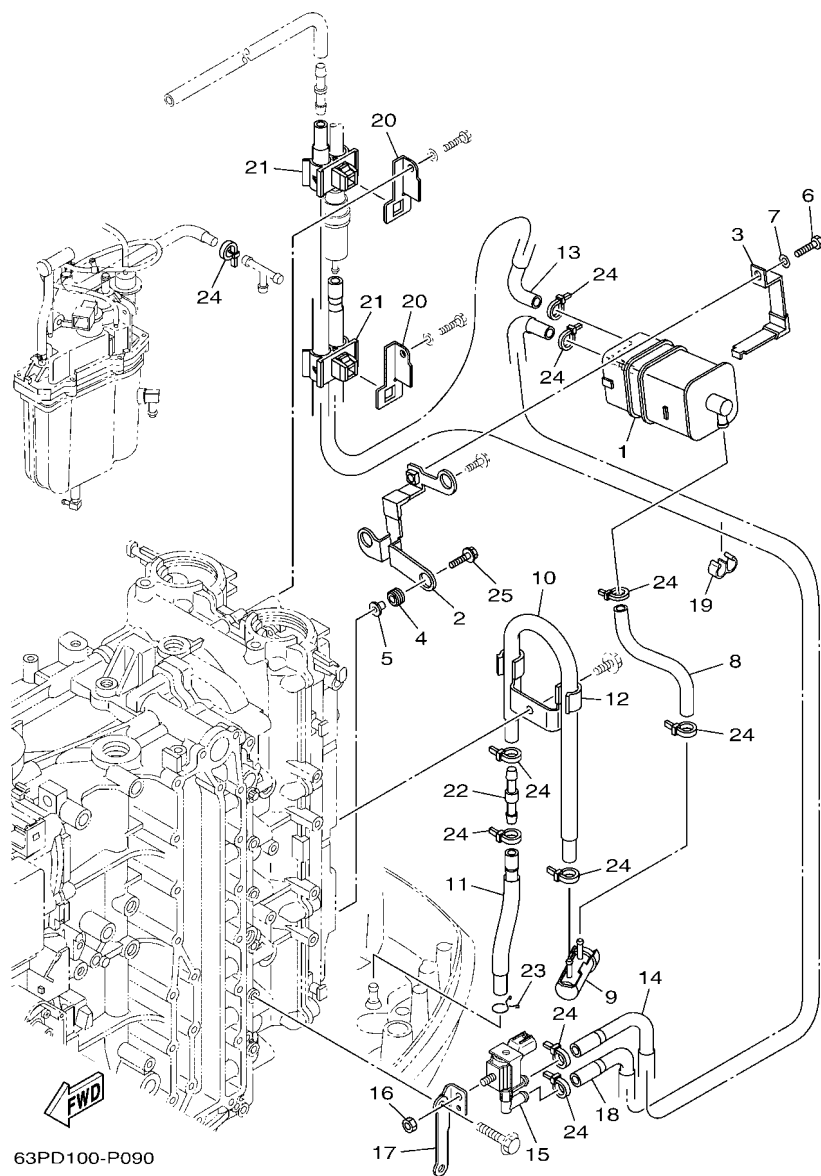


63PD100-P080

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE	REMARKS REMARQUES
1	97575-08540	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	5	5	
2	97013-08020	BOLT BOULON	2	2	
3	92903-08600	WASHER, PLATE RONDELLE, PLATE	2	2	
4	91690-50014	PIN, SPRING AGRAFFE	2	2	
5	63P-15373-00	PIPE, BREATHER DURITE DE RENIFLARD	1	1	
6	90450-22M14	HOSE CLAMP ASSY BRIDE, DE DURITE	1	1	
7	90462-10023	CLAMP BRIDE	1	1	
8	63P-15378-00	HOLDER SUPPORT	1	1	
9	90464-20006	CLAMP BRIDE	1	1	
10	63P-14440-00	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1	1	
11	63P-14449-00	.COLLAR .COLLERETTE	6	6	
12	63P-14457-00	.SEAL .JOINT	4	4	
13	90386-08001	BUSH DOUILLE	4	4	
14	90119-06076	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	
15	90387-06280	COLLAR COLLERETTE	2	2	
16	90119-06M82	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	6	
17	63P-13564-00	COVER, MANIFOLD COUVERCLE, TUBULURE	1	1	
18	95895-06016	BOLT, FLANGE BOULON	2	2	

FIG. 9 INTAKE 2

ADMISSION 2



63PD100-P090

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE	REMARKS REMARQUES
1	6P2-24170-00	CANISTER ASSY BANDE, RASERVOIR A ESSENCE	1	1	
2	63P-2134X-00	BRACKET, CANISTER SUPPORT	1	1	
3	63P-2419A-01	HOLDER SUPPORT	1	1	
4	90480-10M23	GROMMET PASSE-FIL	3	3	
5	90387-06289	COLLAR COLLERETTE	3	3	
6	97095-06016	BOLT BOULON	1	1	
7	92995-06600	WASHER RONDELLE	1	1	
8	64P-24313-00	PIPE 3 DURITE 3	1	1	
9	69J-24502-00	FILTER, FUEL FILTRE	1	1	
10	64P-24312-00	PIPE 2 DURITE 2	1	1	
11	64P-24311-10	PIPE, FUEL 1 DURITE A ESSENCE	1	1	
12	63P-24367-01	CLAMP, FUEL PIPE 2 COLLIER DE DURITE A ESSENCE	1	1	
13	64P-24315-00	PIPE 5 DURITE 5	1	1	
14	64P-24316-10	PIPE 6 DURITE 6	1	1	
15	6C5-86120-00	SOLENOID VALVE ASSY SOLENOIDE	1	1	
16	95380-06600	NUT, HEXAGON ECROU	1	1	
17	63P-81845-20	PLATE PLAQUE	1	1	
18	64P-24314-10	PIPE 4 DURITE 4	1	1	
19	90464-09M31	CLAMP BRIDE	1	1	
20	63P-24364-01	STAY SUPPORT	2	2	
21	90464-11012	CLAMP BRIDE	2	2	
22	6E5-24379-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	1	1	
23	90467-09M09	CLIP JONC	1	1	
24	90465-11M10	CLAMP BRIDE	10	10	
25	90119-06135	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	

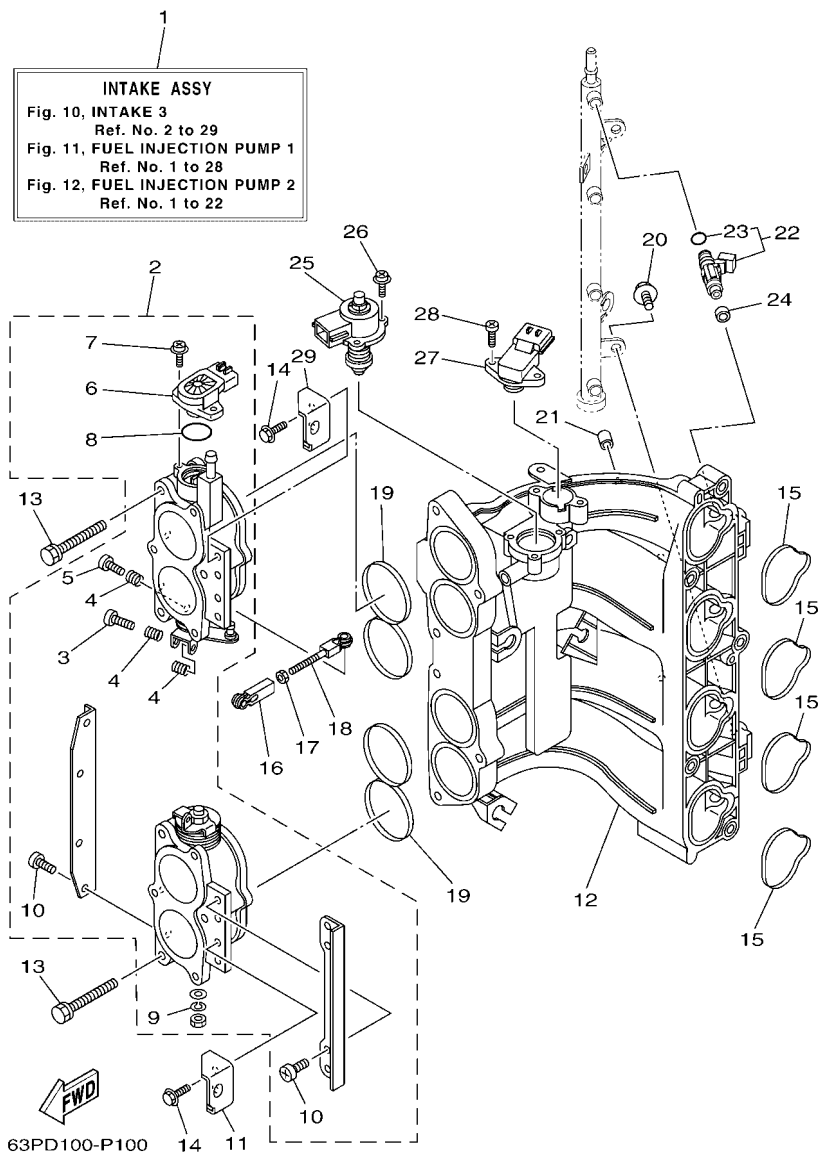


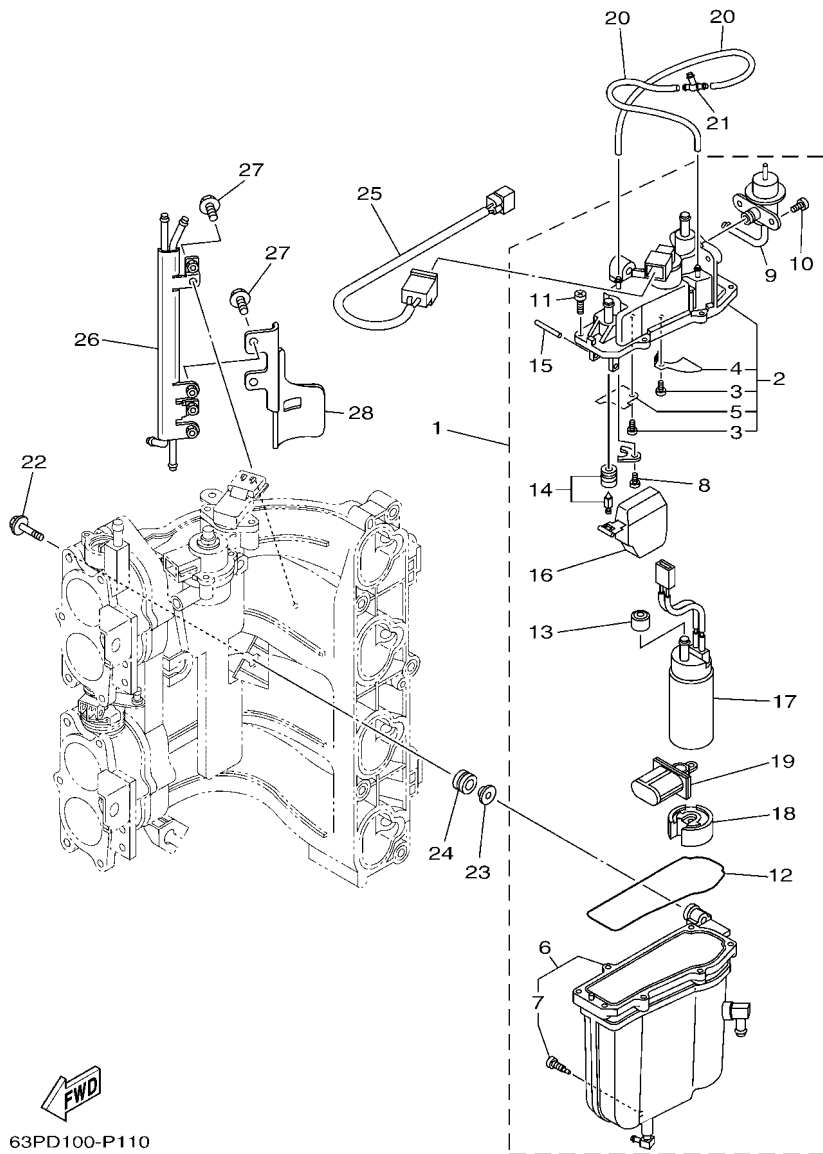
FIG. 10 INTAKE 3

ADMISSION 3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE	REMARKS REMARQUES
1	63P-14200-80	INTAKE ASSY ADMISSION (ENS.)	1	1	
2	63P-13751-20	BODY, THROTTLE 1 CARTER 1	1	1	
3	69J-14321-00	.SCREW, THROTTLE .VIS, ACCELERATEUR	1	1	
4	68V-14331-00	.SPRING, THROTTLE VALVE .RESSORT, BOISSEAU	3	3	
5	68V-14323-00	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	1	1	
6	6S1-85885-00	.THROTTLE SENSOR ASSY .SENSITOMETRE (ENS.)	1	1	
7	68V-81145-01	.SCREW 1 .VIS 1	2	2	
8	68V-8182L-00	.O-RING 1 .JOINT TORIQUE 1	1	1	
9	68V-14356-00	.WASHER, SPRING .RONDELLE	1	1	
10	68V-14565-00	.SCREW .VIS	8	8	
11	63P-14291-00	BRACKET 1 SUPPORT 1	1	1	
12	63P-13641-10	MANIFOLD, INTAKE 1 TUBULURE, ADMISSION 1	1	1	
13	63P-14496-00	BOLT BOULON	6	6	
14	97595-06516	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	4	4	
15	63P-13645-00	GASKET, MANIFOLD 1 JOINT, TUBULURE 1	4	4	
16	6H4-41237-00	JOINT, LINK RACCORD	1	1	
17	95380-05700	NUT ECROU	1	1	
18	682-41238-01	JOINT, LINK RACCORD	1	1	
19	63P-13557-00	GASKET JOINT	2	2	
20	6P2-14446-00	BOLT BOULON	2	2	
21	63P-13643-00	COVER, MANIFOLD COUVERCLE, TUBULURE	4	4	
22	63P-13761-01	INJECTOR INJECTEUR	4	4	
23	68V-1416A-00	.O-RING .JOINT TORIQUE	1	1	
24	68V-13766-00	RUBBER, INJECTOR RONDELLE CAOUTCHOUC	4	4	
25	63P-1312A-01	VALVE, CONTROL EMBLEME, YAMAHA	1	1	
26	68V-81146-01	SCREW 2 VIS 2	3	3	
27	63P-82380-00	SENSOR, PRESSURE SONDE DE PRESSION	1	1	

FIG. 11 FUEL INJECTION PUMP 1

POMPE A INJECTEUR 1

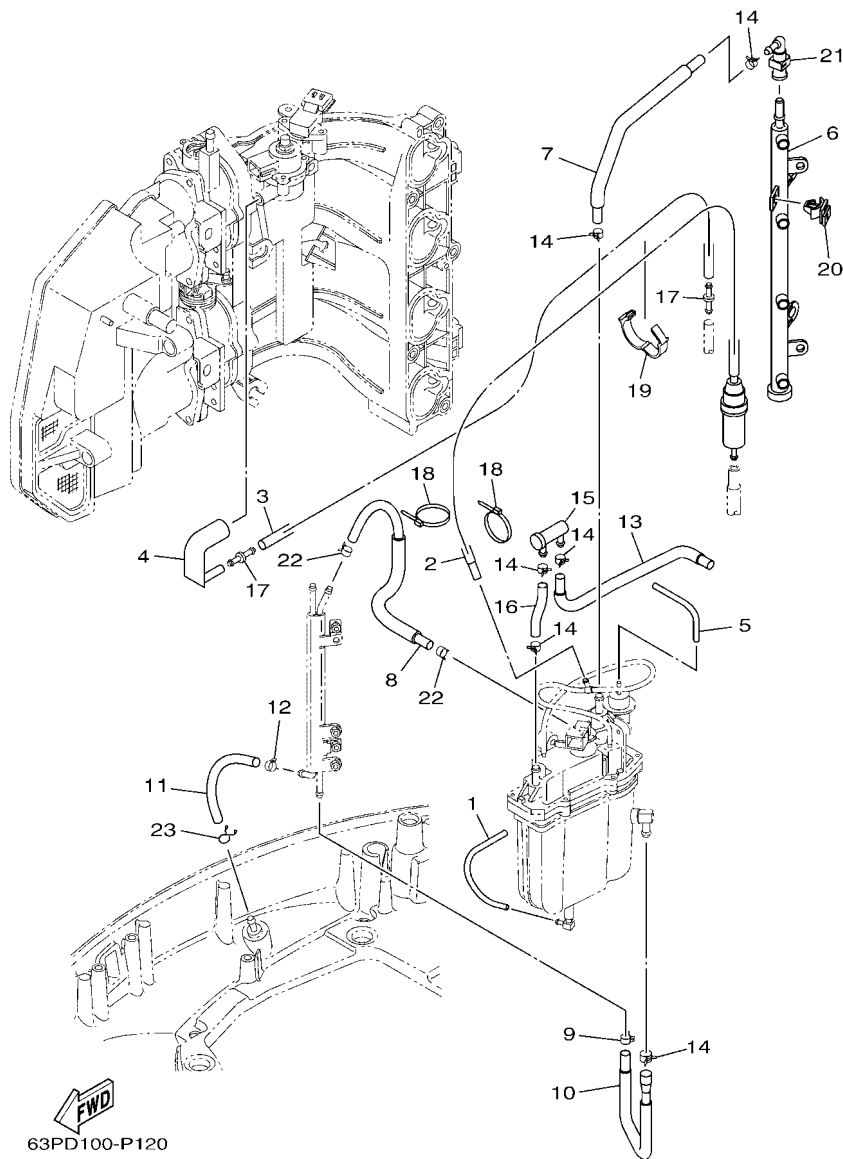



63PD100-P110

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE			REMARKS REMARQUES
1	63P-14180-20	FLOAT CHAMBER ASSY CUVE DE FLOTTEUR	1	1			
2	63P-14182-20	.COVER, FLOAT CHAMBER .COUVERCLE, CUVE DE FLOTTEUR	1	1			
3	4SV-24453-00	.SCREW .VIS	2	2			
4	63P-2411R-00	.PLATE 1 .PLAQUE 1	1	1			
5	63P-2411T-00	.PLATE 2 .PLAQUE 2	1	1			
6	63P-14181-20	.BODY, FLOAT CHAMBER 1 .CORPS, CUVE DE FLOTTEUR 1	1	1			
7	63P-14191-00	.PLUG, DRAIN .PLOT, VIDANGE	1	1			
8	4SV-24453-00	.SCREW .VIS	1	1			
9	63P-13906-00	.REGULATOR, PRESSURE .REGULATEUR DE PRESSION	1	1			
10	63P-14565-00	.SCREW .VIS	1	1			
11	63P-14567-00	.SCREW .VIS	7	7			
12	63P-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	1			
13	68V-13781-20	.GROMMET & COLLAR SET .PASSE-FIL ET COLLERETTE	1	1			
14	63P-14546-00	.VALVE, NEEDLE .POINTEAU	1	1			
15	68V-14386-00	.PIN, FLOAT .AXE, FLOTTEUR	1	1			
16	63P-14985-00	.FLOAT .FLOTTEUR	1	1			
17	63P-13907-03	.FUEL PUMP COMP. .POMPE A CARBURANT COMP.	1	1			
18	63P-13784-00	.COVER, PUMP .COUVERCLE, POMPE	1	1			
19	63P-13915-00	.FILTER .FILTRE	1	1			
20	63P-14148-00	PIPE DURITE	2	2			
21	69J-24379-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	1	1			
22	90119-06269	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3			
23	63P-13716-00	COLLAR COLLERETTE	3	3			
24	6BM-13593-00	DAMPER AMORTISSEUR	3	3			
25	63P-8259L-00	WIRE HARNESS ASSY 1 FAISCEAU DE FILS COMPLET 1	1	1			
26	63P-21841-00	COOLER RADIATEUR	1	1			
27	63P-13573-00	BOLT 1 BOULON 1	3	3			

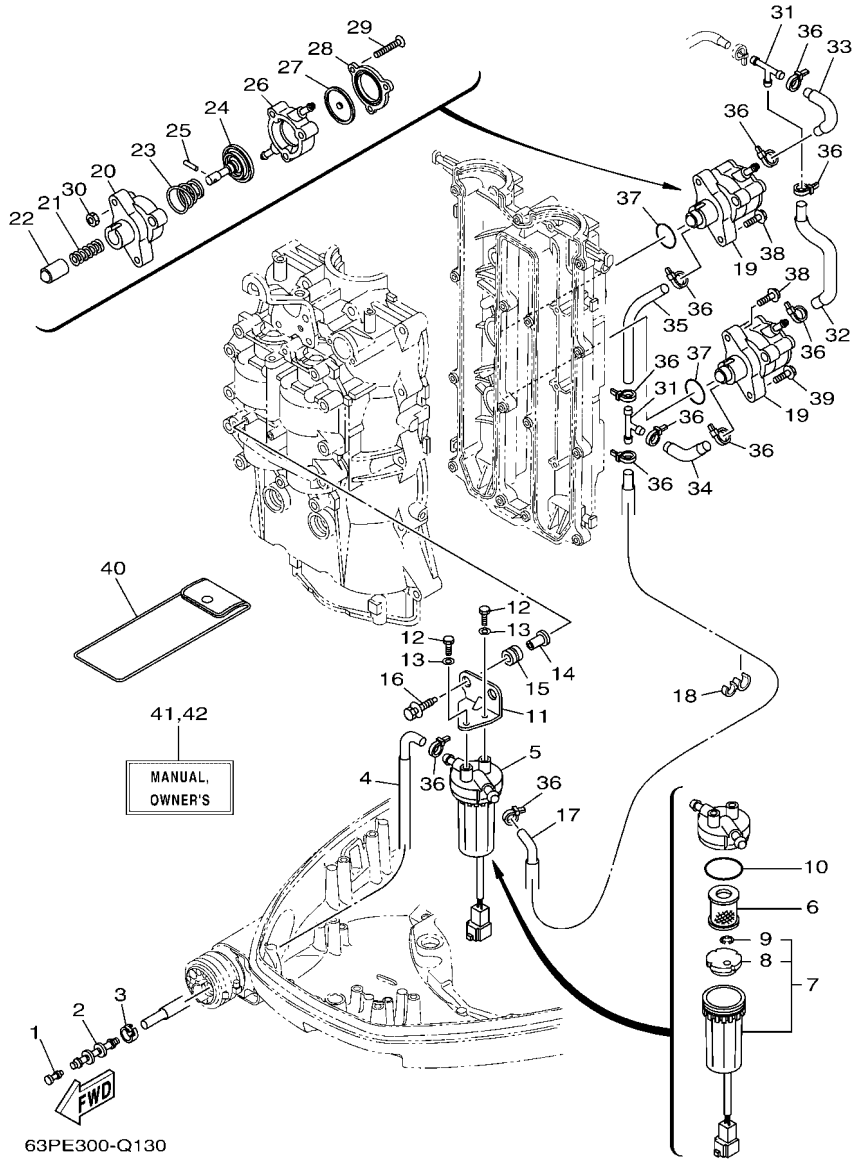
FIG. 12 FUEL INJECTION PUMP 2

POMPE A INJECTEUR 2



63PD100-P120

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE	REMARKS REMARQUES
1	63P-14149-00	PIPE DURITE	1	1	
2	63P-13971-10	PIPE, FUEL 1 TUBE 1, CARBURANT	1	1	WITH FILTER WITH FILTER
3	63P-13546-00	HOSE 2 DURITE 2	1	1	
4	63P-13545-00	HOSE 1 DURITE 1	1	1	
5	63P-13532-10	HOSE, VACUUM SENSING 3 DURITE 3	1	1	
6	63P-13160-10	DELIVERY PIPE ASSY 1 ENS. TUBE DE REFOULEMENT 1	1	1	
7	63P-13974-40	PIPE, FUEL 4 TUBE 4, CARBURANT	1	1	
8	63P-13976-50	PIPE, FUEL 6 TUBE 6, CARBURANT	1	1	
9	68V-2411M-00	CLIP JONC	1	1	
10	63P-24317-40	PIPE 7 DURITE 7	1	1	
11	63P-2247B-10	HOSE 2 DURITE 2	1	1	
12	68V-24519-00	CLIP JONC	1	1	
13	63P-24325-50	PIPE 14 DURITE 14	1	1	
14	68V-13577-00	CLIP AGRAFE	6	6	
15	69J-24501-10	FILTER, FUEL FILTRE	1	1	
16	63P-13975-50	PIPE, FUEL 5 TUBE 5, CARBURANT	1	1	
17	6P2-13758-00	PIPE, JOINT DURITE	2	2	
18	68V-2481H-00	CLAMP BRIDE	2	2	
19	90464-26001	CLAMP BRIDE	1	1	
20	90464-12002	CLAMP BRIDE	1	1	
21	6AW-24300-00	FUEL PIPE JOINT DURITE RACCORDEMT. A ESSENCE	1	1	
22	63P-24519-00	CLIP JONC	2	2	
23	90467-09M09	CLIP JONC	1	1	



63PE300-Q130

FIG. 13 FUEL 1

CARBURANT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE	REMARKS REMARQUES
1	689-85547-00	DAMPER AMORTISSEUR	1	1	
2	6AW-24377-01	PIPE, JOINT 2 DURITE RACCORDEMENT 2	1	1	
3	6E5-24351-51	BAND 1 COLLIER 1	1	1	
4	63P-24316-40	PIPE 6 DURITE 6	1	1	
5	6P3-24560-03	FILTER ASSY ENS FILTRE	1	1	
6	6P3-24563-01	.ELEMENT, FILTER .ELEMENT, FILTRE	1	1	
7	6P3-24562-03	.CUP, FILTER .CUVETTE, FILTRE	1	1	
8	6P3-24469-00	..FLOAT, WATER LEVEL ..FLOTTEUR	1	1	
9	6P3-24519-00	..CLIP ..JONC	1	1	
10	6P3-24564-00	.GASKET .JOINT	1	1	
11	63P-24566-00	BRACKET, FILTER SUPPORT, FILTRE	1	1	
12	97095-06014	BOLT BOULON	2	2	
13	92995-06600	WASHER RONDELLE	2	2	
14	90387-06289	COLLAR COLLERETTE	2	2	
15	90480-10M23	GROMMET PASSE-FIL	2	2	
16	90119-06071	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	
17	63P-24311-20	PIPE, FUEL 1 DURITE A ESSENCE	1	1	
18	90464-13M34	CLAMP BRIDE	1	1	
19	63P-24410-20	FUEL PUMP ASSY POMPE A ESSENCE	2	2	
20	68V-24412-00	.BODY 1 .CORPS 1	1	1	
21	68V-24454-00	.SPRING .RESSORT	1	1	
22	63P-13131-00	.PLUNGER .PLONGEUR	1	1	
23	63P-24423-00	.SPRING, DIAPHRAGM .RESSORT, DIAPHRAGME	1	1	
24	68V-24411-00	.DIAPHRAGM .DIAPHRAGME	1	1	
25	68V-24374-00	.PIN .GOUPILLE	1	1	
26	63P-24413-00	.BODY 2 .CORPS 2	1	1	
27	68V-24471-10	.DIAPHRAGM .DIAPHRAGME	1	1	

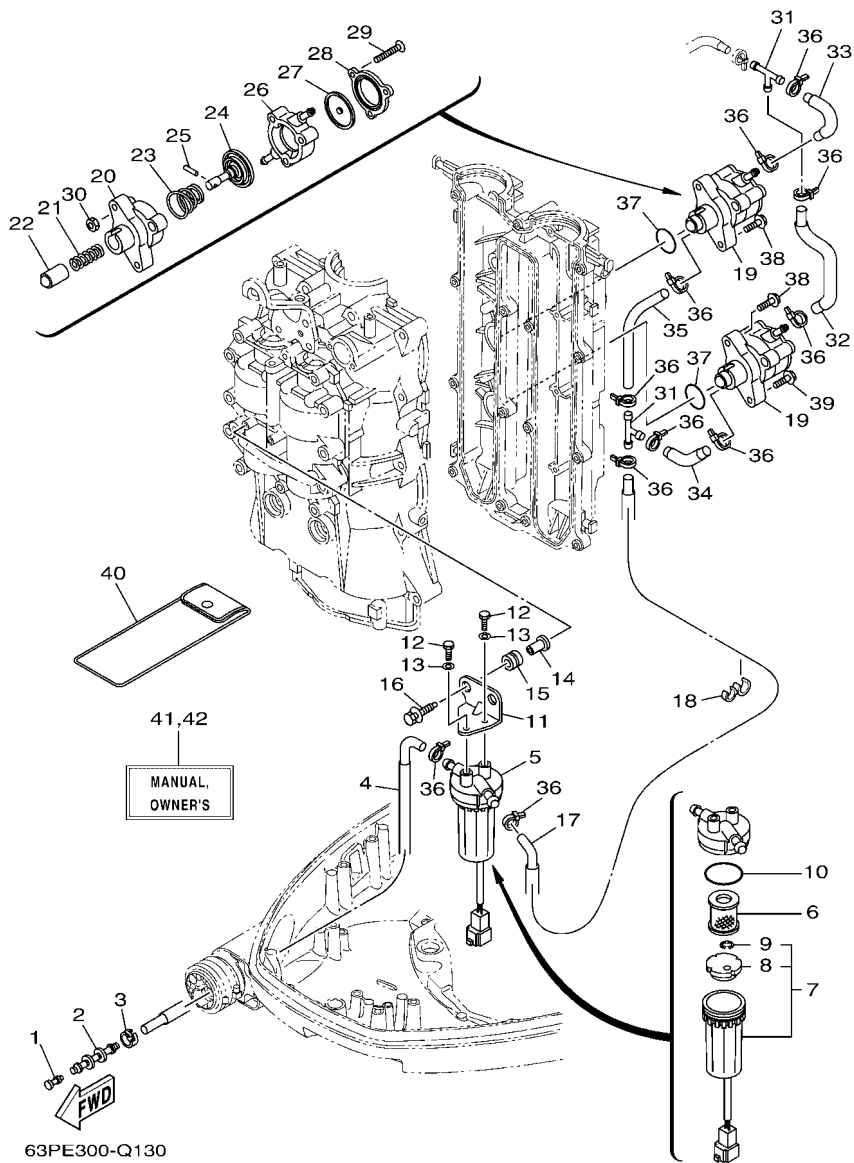
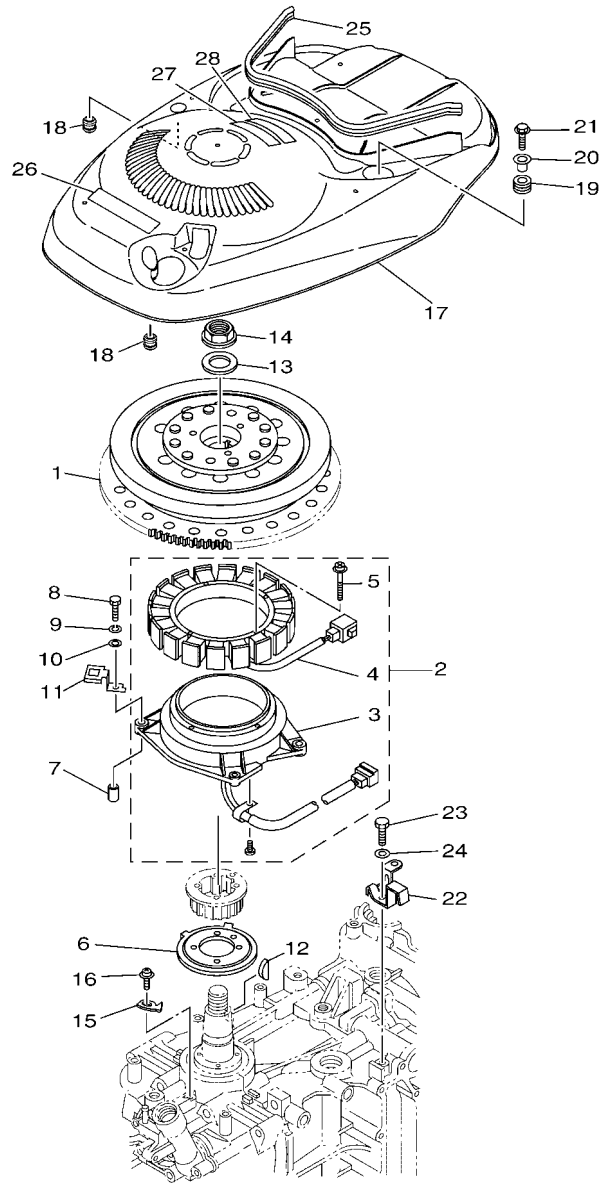


FIG. 13 FUEL 1

CARBURANT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE	REMARKS REMARQUES
28	63P-24414-00	.BODY 3 .CORPS 3	1	1	
29	68V-24444-00	.SCREW .VIS	3	3	
30	68V-24149-00	.NUT .ECROU	3	3	
31	6E5-24378-00	PIPE, JOINT 3 DURITE, RACCORDEMENT 3	2	2	
32	63P-24314-10	PIPE 4 DURITE 4	1	1	
33	63P-24315-10	PIPE 5 DURITE 5	1	1	
34	63P-24312-20	PIPE 2 DURITE 2	1	1	
35	63P-24313-20	PIPE 3 DURITE 3	1	1	
36	90465-11M10	CLAMP BRIDE	11	11	
37	93210-30682	O-RING JOINT TORIQUE	2	2	
38	90119-06M83	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3	
39	90119-06135	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1	
40	67F-28100-01	TOOL KIT Trousse à outils	1	1	AP AP
41	63P-28199-7H-E0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1	UR (E) UR (E)
	63P-28199-7H-F0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1	UR (F) UR (F)
	63P-28199-7H-S0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1	UR (ES) UR (ES)
	63P-28199-7H-G0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1	UR (D) UR (D)
	63P-28199-7H-D0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1	UR (NL) UR (NL)
	63P-28199-7H-H0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1	UR (I) UR (I)
42	63P-28199-8H-K0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1	UR (DK) UR (DK)
	63P-28199-8H-R0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1	UR (GR) UR (GR)
	63P-28199-8H-P0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1	UR (P) UR (P)
	63P-28199-8H-N0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1	UR (N) UR (N)
	63P-28199-8H-M0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1	UR (S) UR (S)
	63P-28199-8H-L0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	1	UR (SF) UR (SF)



63PD370-P150

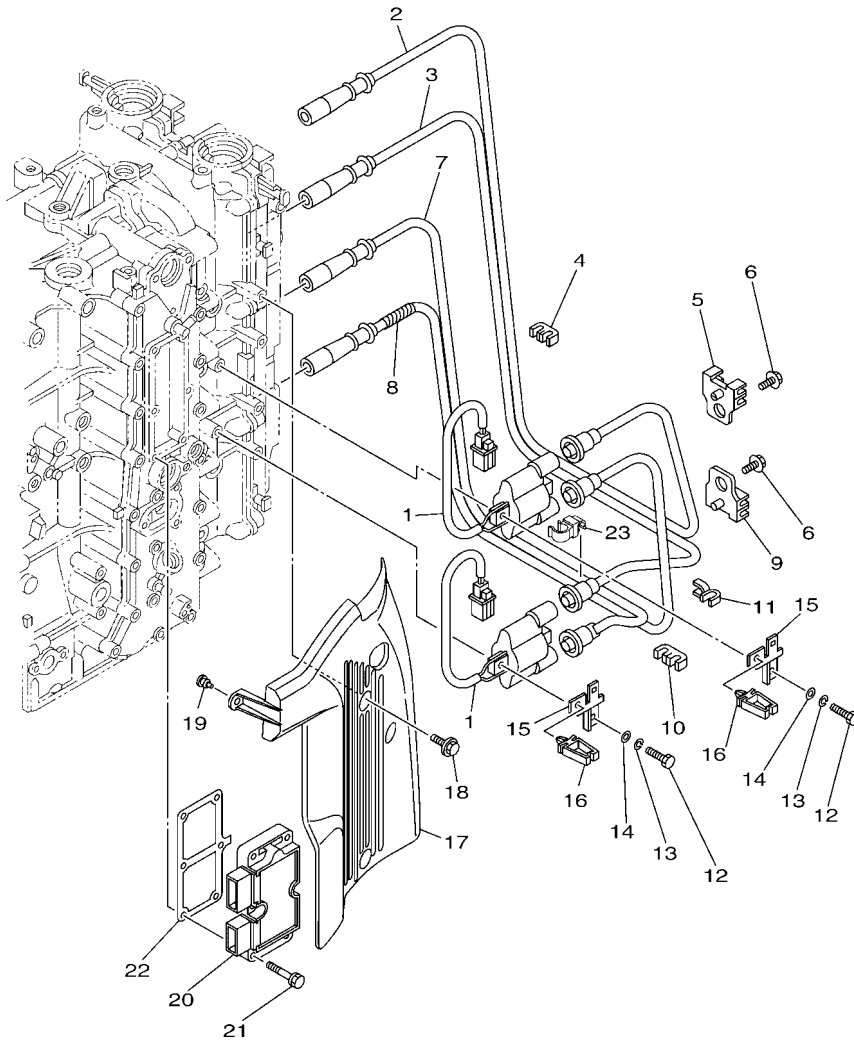
FIG. 15 GENERATOR

GENERATRICE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE	REMARKS REMARQUES
1	63P-81450-00	ROTOR ASSY ROTOR COMPLET	1	1	
2	63P-81460-00	BASE ASSY ENS. FLASQUE	1	1	
3	63P-85580-00	.COIL, PULSER .BOBINE, PULSEUR	1	1	
4	63P-81410-00	.STATOR ASSY .STATOR COMPLET	1	1	
5	63D-81345-20	.SCREW, WITH WASHER (M6X30) .VIS, AVEC RONDELLE (M6X30)	4	4	
6	63P-81673-01	ROTOR ROTOR	1	1	
7	99530-08012	PIN, DOWEL GOIJON, D'ASSEMBLAGE	2	2	
8	97095-06035	BOLT BOULON	4	4	
9	92995-06100	WASHER, SPRING RONDELLE, GROWER	4	4	
10	92995-06600	WASHER RONDELLE	4	4	
11	63P-81845-00	PLATE PLAQUE	2	2	
12	90280-05015	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	1	
13	90201-24014	WASHER, PLATE RONDELLE, PLATE	1	1	
14	90179-24002	NUT ECROU	1	1	
15	6P2-81332-00	PLATE, TIMING PLATEAU, ALLUMAGE	1	1	
16	97985-06210	SCREW, WITH WASHER VIS, AVEC RONDELLE	1	1	
17	63P-81337-10	COVER, FLYWHEEL COUVERCLE, VOLANT	1	1	
18	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	2	2	
19	90480-15M31	GROMMET PASSE-FIL	1	1	
20	90387-06285	COLLAR COLLERETTE	1	1	
21	95895-06020	BOLT, FLANGE BOULON	1	1	
22	63P-8132G-10	PLATE PLAQUE	1	1	
23	97095-06016	BOLT BOULON	1	1	
24	92995-06600	WASHER RONDELLE	1	1	
25	6DA-42617-00	DAMPER, FORM BOURRELET, CAOUTCHOUC	1	1	
26	63P-13437-62	MARK, CAUTION MAKER	1	1	
27	6EE-81994-40	LABEL, SAFETY ETIQUETTE, SECURITE	1	1	

FIG. 16 ELECTRICAL 1

PARTIE ELECTRIQUE 1

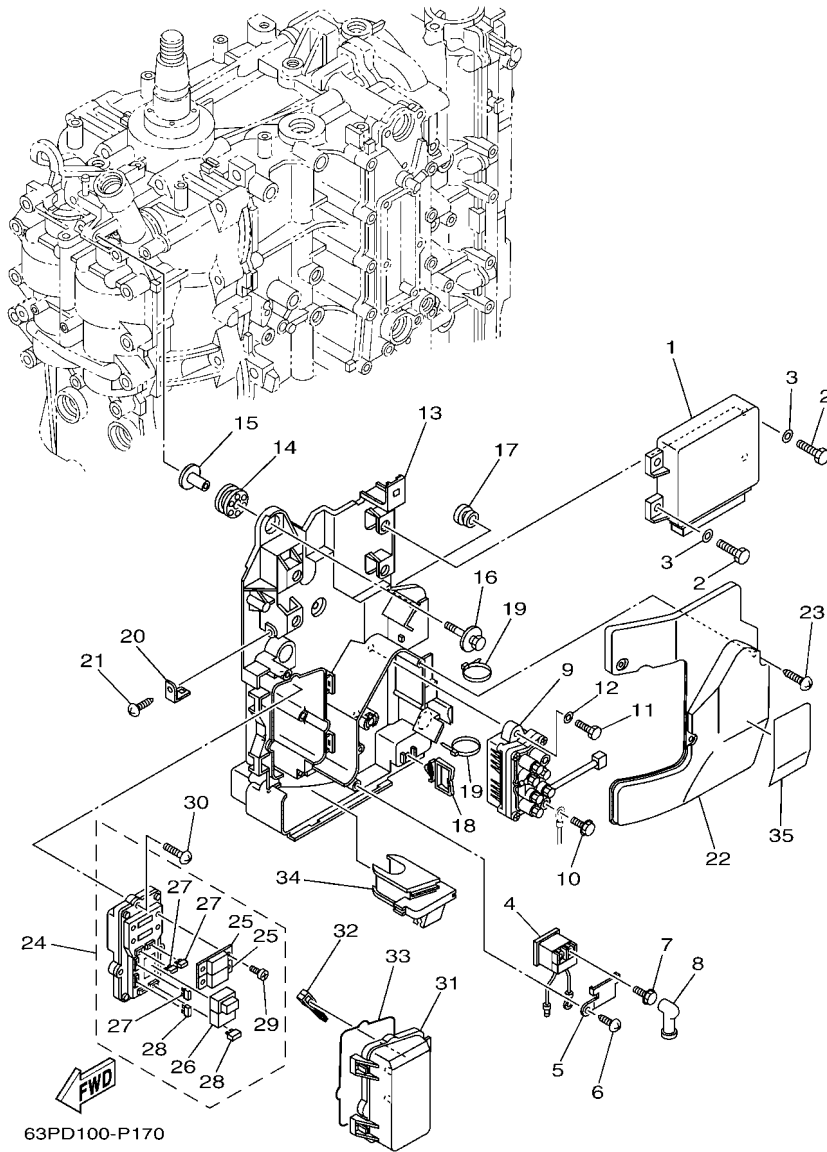


63PD100-P160

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE	REMARKS REMARQUES
1	63P-82310-01	IGNITION COIL ASSY BOBINE D'ALLUMAGE	2	2	
2	63P-82341-00	CORD, HIGH TENSION 1 CORDON, HAUTE-TENSION 1	1	1	
3	63P-82342-00	CORD, HIGH TENSION 2 CORDON, HAUTE-TENSION 2	1	1	
4	67F-82361-00	CLAMP, CORD COLLIER, CORDON	1	1	
5	67F-82362-00	CLAMP, CORD 2 COLLIER, CABLE 2	1	1	
6	90119-06M09	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	
7	63P-82343-00	CORD, HIGH TENSION 3 CORDON, HAUTE-TENSION 3	1	1	
8	63P-82344-01	CORD, HIGH TENSION 4 CORDON, HAUTE TENSION 4	1	1	
9	67F-82362-00	CLAMP, CORD 2 COLLIER, CABLE 2	1	1	
10	67F-82361-00	CLAMP, CORD COLLIER, CORDON	1	1	
11	90464-07M41	CLAMP BRIDE	1	1	
12	97095-06025	BOLT BOULON	4	4	
13	92995-06100	WASHER, SPRING RONDELLE, GROWER	4	4	
14	92995-06600	WASHER RONDELLE	4	4	
15	63P-82388-00	PLATE PLAQUETTE	2	2	
16	90464-05141	CLAMP BRIDE	2	2	
17	63P-82314-00	COVER, IGNITION COIL COUVERCLE, BOBINE D'ALLUMAGE	1	1	
18	95895-06020	BOLT, FLANGE BOULON	2	2	
19	90480-06M19	GROMMET PASSE-FIL	1	1	
20	63P-81960-01	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	1	
21	90119-06MA4	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	6	
22	63P-81975-00	PLATE, RECTIFIER FITTING PLAQUE, FIXATION DU REDRESSEUR	1	1	
23	90464-12017	CLAMP BRIDE	1	1	

FIG. 17 ELECTRICAL 2

PARTIE ELECTRIQUE 2



63PD100-P170

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE		REMARKS REMARQUES
1	63P-8591A-38	ENGINE CONTROL UNIT ASSY BLOC DE CONTROL	1	1		
2	97095-06016	BOLT BOULON	4	4		
3	92995-06600	WASHER RONDELLE	4	4		
4	68V-8194A-00	RELAY RELAIS	1	1		
5	68V-81953-00	STAY, RELAY SUPPORT, RELAIS	1	1		
6	97780-60620	SCREW, TAPPING VIS, TETE BOMBEE	1	1		
7	97595-06610	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2	2		
8	6G5-82119-00	COVER, LEAD WIRE GARNITURE, FIL	2	2		
9	63P-81950-00	RELAY ASSY RELAIS COMPLET	1	1		
10	97595-06610	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2	2		
11	97013-06020	BOLT BOULON	2	2		
12	92903-06600	WASHER, PLATE RONDELLE, PLATE	2	2		
13	63P-81948-00	BRACKET SUPPORT	1	1		
14	68F-85516-01	SPACER ENTRETOISE	3	3		
15	90387-06176	COLLAR COLLERETTE	3	3		
16	68F-85119-00	BOLT BOULON	3	3		
17	90480-10627	GROMMET PASSE-FIL	1	1		
18	90464-23199	CLAMP BRIDE	1	1		
19	90465-13M18	CLAMP BRIDE	3	3		
20	68V-85548-01	HOLDER SUPPORT	1	1		
21	97780-60620	SCREW, TAPPING VIS, TETE BOMBEE	1	1		
22	63P-81942-00	COVER COUVERCLE	1	1		
23	90169-05M00	SCREW, TRUSS HEAD TAPPING VIS, TETE FRAISEE	3	3		
24	63P-82170-02	FUSE BOX ASSY BOITE A FUSIBLES	1	1		
25	63P-82151-00	.FUSE (50A) .FUSIBLE (50A)	2	2		
26	6AW-8195A-00	.RELAY ASSY .RELAIS COMPLET	1	1		
27	67F-82151-00	.FUSE (20A) .FUSIBLE (20A)	3	3		

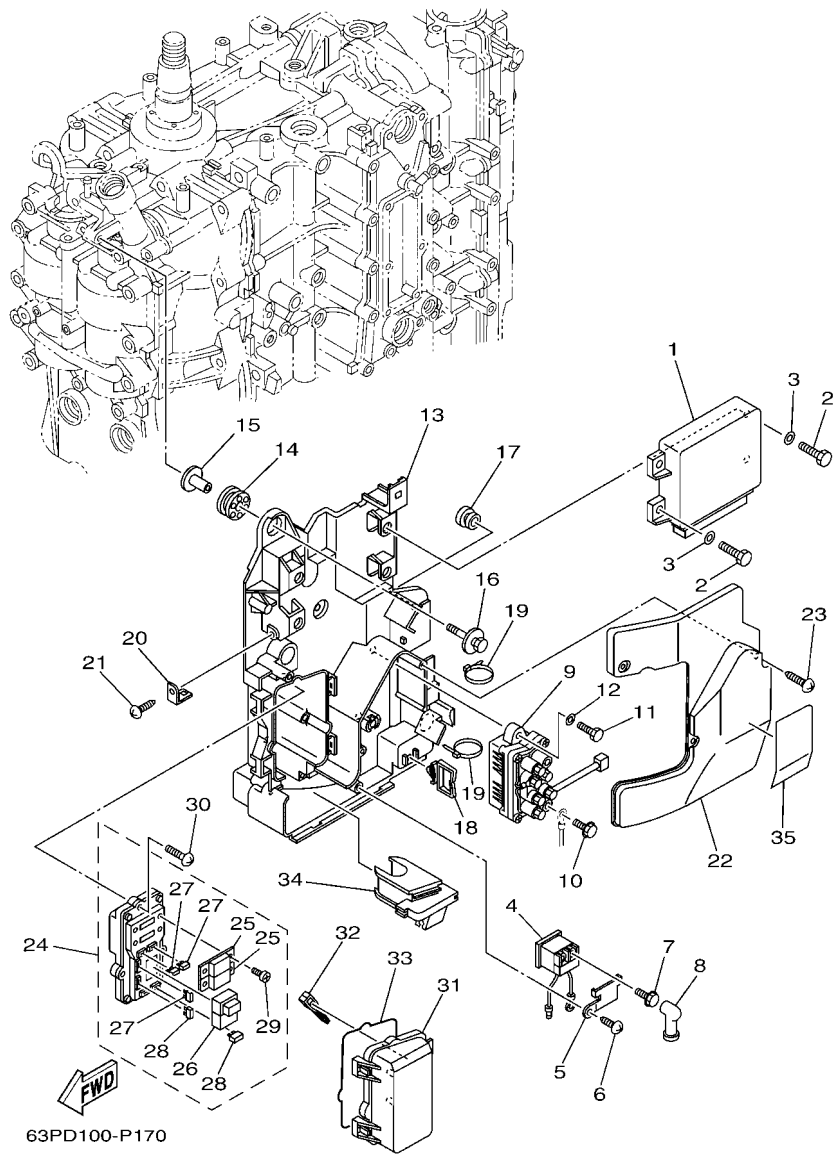


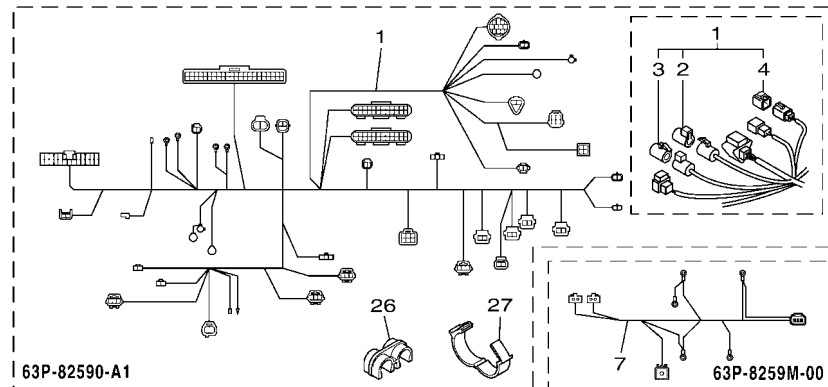
FIG. 17 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE	REMARKS REMARQUES
28	67F-82151-10	.FUSE (30A) .FUSIBLE (30A)	2	2	
29	68F-82846-00	.SCREW, PAN HEAD (M5) .VIS, TETE TRONCONIQUE (M5)	4	4	
30	97780-50620	SCREW, TAPPING VIS, TETE BOMBEE	3	3	
31	60V-85544-00	CASE BOITIER	1	1	
32	67F-2812A-00	PULLER, FUSE TENDEUR, FUSIBLE	1	1	
33	68F-82176-00	DAMPER AMORTISSEUR	1	1	
34	63P-81336-00	GROMMET OUILLET CAOUTCHOUC	1	1	
35	63P-81919-00	GRAPHIC, REGULATOR ADHESIF, REGULATEUR	1	1	

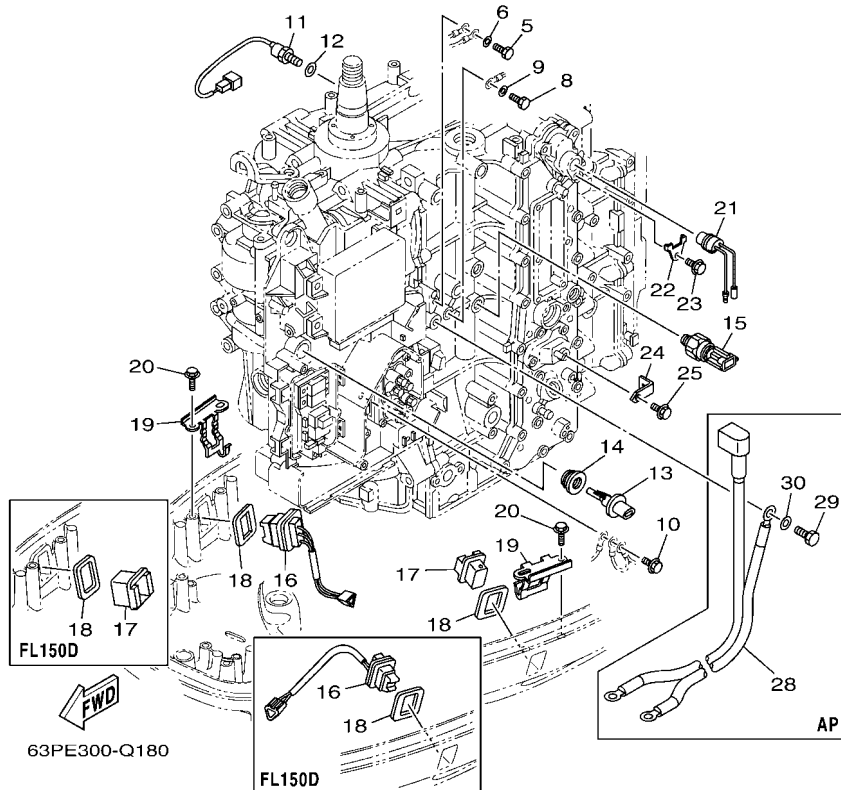
FIG. 18 ELECTRICAL 3

PARTIE ELECTRIQUE 3



63P-82590-A1

63P-8259M-00



63PE300-Q180

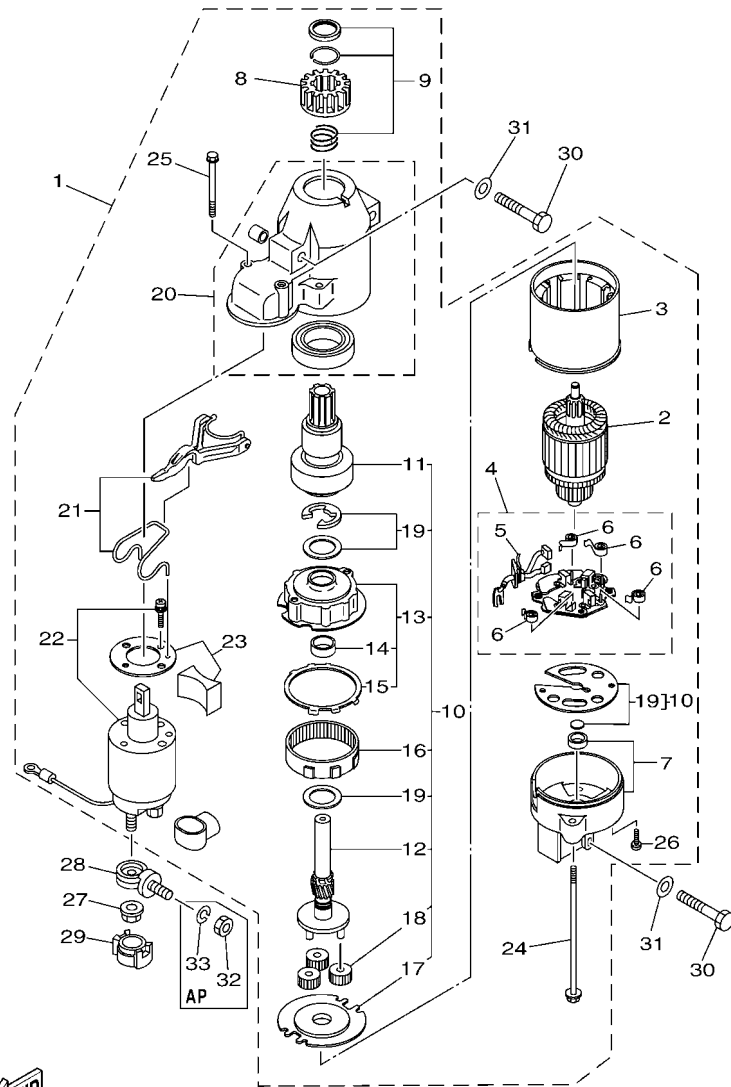
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REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE	REMARKS REMARQUES
1	63P-82590-A1	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	1	FOR TILT LIMIT FOR TILT LIMIT
2	6DA-82582-00	.CAP 1 (FEMALE) .BOUCHON 1 (FEMME)	1	1	
3	6DA-82582-10	.CAP 1 (MALE) .BOUCHON 1 (MALE)	1	1	
4	6Y8-82582-11	.CAP 1 (4PIN) .COUVERCLE, FAISCEAU DE FILS	1	1	
5	97095-06016	BOLT BOULON	1	1	
6	92995-06600	WASHER RONDELLE	1	1	
7	63P-8259M-00	WIRE HARNESS ASSY 2 FAISCEAU DE FILS	1	1	
8	97095-06016	BOLT BOULON	1	1	
9	92995-06600	WASHER RONDELLE	1	1	
10	97595-06512	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	1	1	
11	61A-85790-00	THERMOSENSOR ASSY SENSITOMETRE	1	1	
12	92990-10600	WASHER, PLATE RONDELLE, PLATE	1	1	
13	63P-85886-00	SENSOR, AIR TEMPERATURE SONDE	1	1	
14	63P-14435-00	GROMMET RONDELLE CAOUTCHOUC	1	1	
15	6AW-83651-00	SENDER, OIL PRESSURE RACCORD, PRESSION D'HUILE	1	1	
16	69J-82563-01	TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTATEUR	1	1	
17	69J-42723-01	COVER, BOTTOM COUVERCLE	1	1	
18	69J-82587-00	GASKET JOINT	2	2	
19	63P-83614-01	BRACKET SUPPORT	2	2	
20	90109-06M86	BOLT BOULON	4	4	
21	6P2-82560-01	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	1	1	
22	6E9-82588-00	PLATE PLAQUE	1	1	
23	90109-06M80	BOLT BOULON	1	1	
24	63P-8366P-01	BRACKET 4 SUPPORT 4	1	1	
25	97595-06512	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	1	1	
26	90464-12224	CLAMP BRIDE	1	1	
27	90464-26001	CLAMP BRIDE	1	1	

FIG. 20 STARTING MOTOR

DEMARREUR ELECTRIQUE

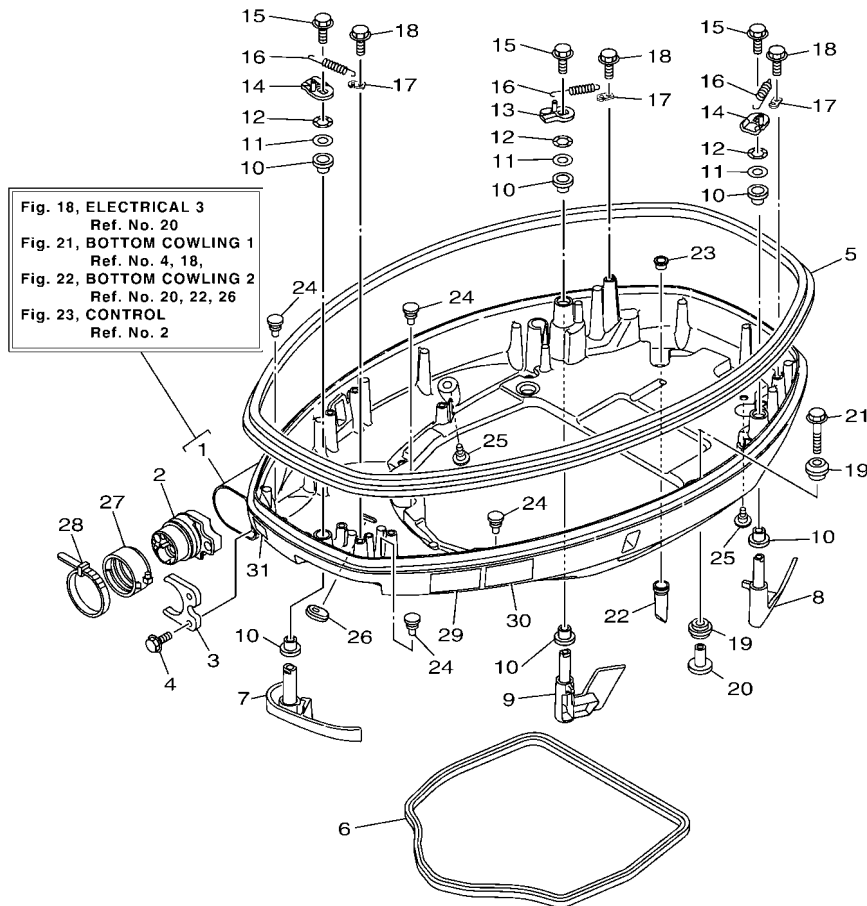


63PA100-L180

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE	REMARKS REMARQUES
1	6BR-81800-01	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	1	
2	67F-81850-00	.ARMATURE ASSY .INDUIT	1	1	
3	67F-81810-00	.STATOR ASSY .STATOR COMPLET	1	1	
4	69J-81840-00	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	1	
5	69J-81801-00	.BRUSH SET .CHARBON	1	1	
6	67F-81813-00	.SPRING, BRUSH .RESSORT, DE CHARBON	4	4	
7	67F-81820-00	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	1	
8	67F-81808-00	.PINION ASSY .PIGNON	1	1	
9	67F-81857-00	.PINION STOPPER SET .BUTEE PIGNON	1	1	
10	67F-81807-00	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1	1	
11	67F-81832-00	.CLUTCH, OVER RUN .EMBRAYAGE, ROUE LIBRE	1	1	
12	67F-81836-00	.SHAFT, PINION .AXE, PIGNON	1	1	
13	67F-81821-00	.BRACKET, CENTER 1 .SUPPORT, CENTRE 1	1	1	
14	67F-81841-00	.BEARING .ROULEMENT	1	1	
15	67F-8183R-00	.GASKET .JOINT	1	1	
16	67F-81891-00	.GEAR, RING .ROUE DENTEE	1	1	WITH 67F-8183R-00 WITH 67F-8183R-00
17	67F-81830-00	.BRACKET, CENTER 2 .SUPPORT, CENTRE 2	1	1	
18	60V-8183T-00	.GEAR, IDLER .PIGNON, INTERMEDIAIRE	3	3	
19	67F-81809-00	.WASHER KIT .JEU DE RONDELLES	1	1	
20	69J-81842-00	.COVER .COUVERCLE	1	1	
21	6C5-81839-00	.LEVER ASSY .LEVIER COMPLET	1	1	
22	63P-81941-00	.STARTER RELAY ASSY .LANCEUR RELAIS (ENS.)	1	1	
23	6C5-81869-00	.COVER, DUST .COUVERCLE, POUSSIERE	1	1	
24	6K7-81826-11	.BOLT .BOULON	2	2	
25	69J-81828-00	.SCREW 2 .VIS 2	2	2	
26	67F-81846-00	.SCREW .VIS	2	2	
27	90179-08003	NUT ECROU	1	1	

FIG. 21 BOTTOM COWLING 1

CAPOT INFERIEUR 1

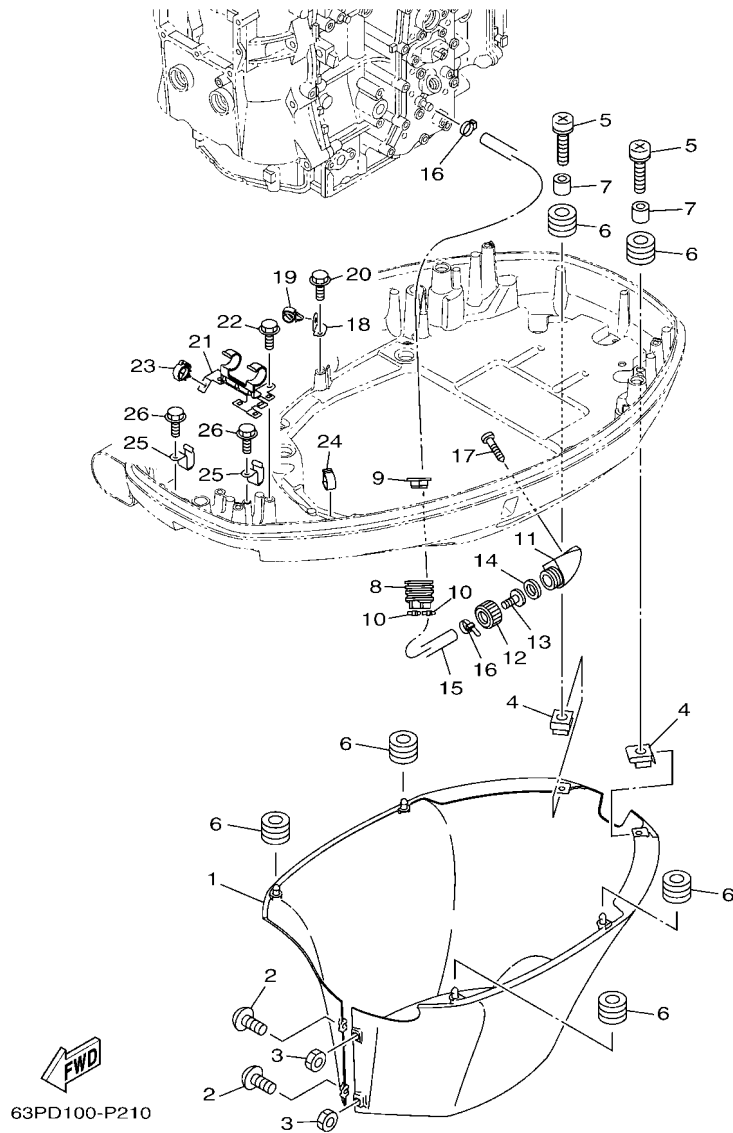


63PE300-Q210

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE	REMARKS REMARQUES
1	63P-42710-10-8D	BOTTOM COWLING ASSY ENS. EMBASE	1	1	
2	6DA-42725-00	GROMMET PASSE-FIL	1	1	
3	6CB-42761-00	STOPPER PLAQUETTE	1	1	
4	90109-06M86	BOLT BOULON	2	2	
5	63P-42615-10	SEAL JOINT	1	1	
6	63P-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	1	
7	63P-42815-10-8D	LEVER, CLAMP LEVIER, PRESSE	1	1	
8	6DA-42816-01-8D	LEVER, CLAMP LEVIER, PRESSE	1	1	
9	6DA-42817-01-8D	LEVER, CLAMP LEVIER, PRESSE	1	1	
10	90386-15M73	BUSH DOUILLE	6	6	
11	90201-156J2	WASHER, PLATE RONDELLE, PLATE	3	3	
12	90206-15M18	WASHER, WAVE RONDELLE, ONDULEE	3	3	
13	6CB-42818-00	LEVER, CLAMP LEVIER, PRESSE	1	1	
14	6CB-42819-00	LEVER, CLAMP LEVIER, PRESSE	2	2	
15	95895-08012	BOLT, FLANGE BOULON	3	3	
16	90506-22001	SPRING, TENSION RESSORT, TENSION	3	3	
17	66T-43144-00	HOOK, SPRING CROCHET	3	3	
18	90109-06M86	BOLT BOULON	3	3	
19	90480-22M81	GROMMET PASSE-FIL	8	8	
20	90387-08M37	COLLAR COLLERETTE	4	4	
21	90119-08M22	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4	
22	6DA-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	4	4	
23	6DA-42384-00	SEAL, CAP JOINT, CAPUCHON	4	4	
24	6H4-42748-00	GROMMET PASSE-FIL	4	4	
25	6P2-44391-00	NIPPLE, HOSE RACCORD D'ESSENCE	2	2	
26	61A-42727-00	GROMMET PASSE-FIL	1	1	
27	68F-42753-00	FASTNER ATTACHE	1	1	AP AP

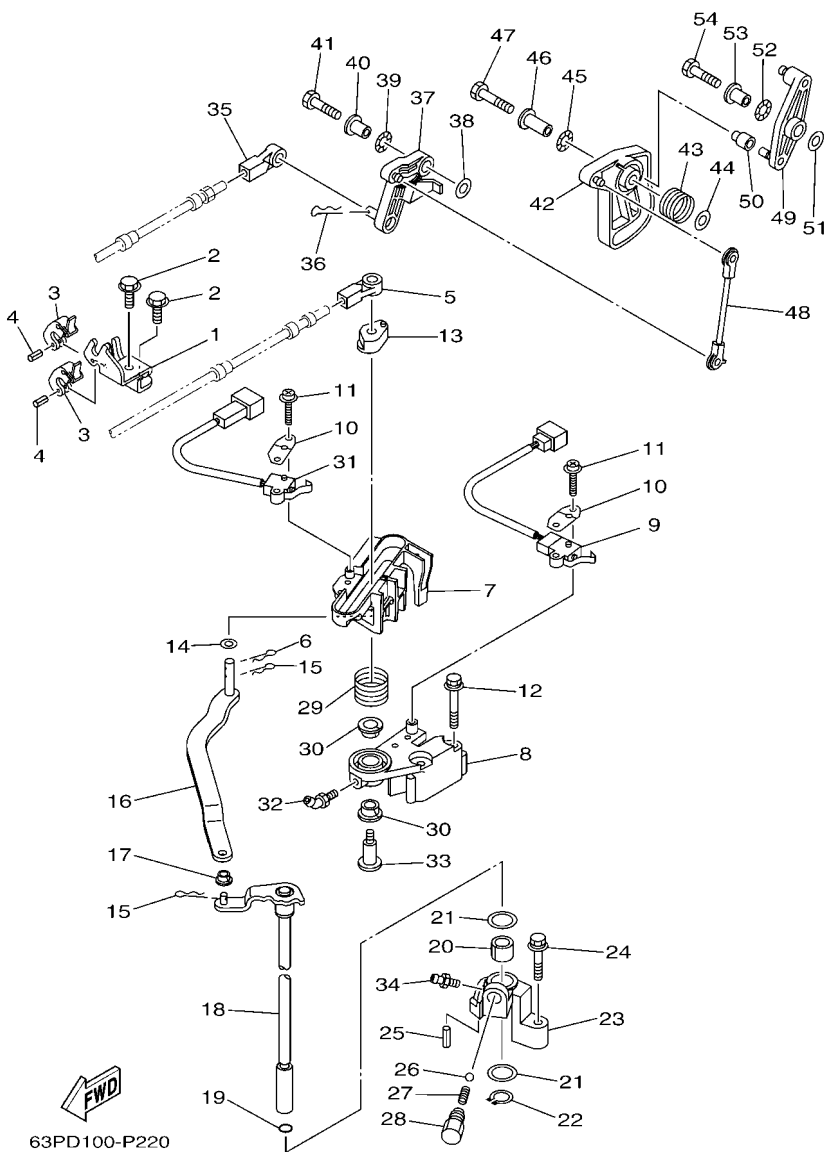
FIG. 22 BOTTOM COWLING 2

CAPOT INFERIEUR 2



63PD100-P210

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE	REMARKS REMARQUES
1	6DA-42741-10-8D	APRON CAPOT LATERAL	1	1	
2	90159-06M28	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	2	
3	95380-06600	NUT, HEXAGON ECROU	2	2	
4	90183-061A6	NUT, SPRING ECROU, RESSORT	2	2	
5	90159-06053	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	2	
6	90480-13M24	GROMMET PASSE-FIL	6	6	
7	90387-06M43	COLLAR COLLERETTE	2	2	
8	6H1-42726-21	GROMMET PASSE-FIL	1	1	
9	6BG-42384-00	SEAL, CAP JOINT, CAPUCHON	1	1	
10	90465-11M10	CLAMP BRIDE	2	2	
11	6AW-12572-00	ADAPTER ADAPTATEUR	1	1	
12	6R3-12581-00	JOINT, HOSE 1 JOINT DE TUYAU	1	1	
13	6R3-12582-00	JOINT, HOSE 2 RACCORD DE TUYAU 1	1	1	
14	6R3-12583-00	GASKET, HOSE JOINT JOINT	1	1	
15	63P-42541-10	PIPE 1 TUYAU 1	1	1	
16	90465-11M10	CLAMP BRIDE	2	2	
17	97780-60520	SCREW, TAPPING VIS, TETE BOMBEE	2	2	
18	63P-42756-00	STAY, CLAMP SUPPORT, COLLIER	1	1	
19	90464-13249	CLAMP BRIDE	1	1	
20	90109-06M86	BOLT BOULON	1	1	
21	63P-8366G-00	BRACKET 3 SUPPORT 3	1	1	
22	90109-06M86	BOLT BOULON	2	2	
23	90464-18246	CLAMP BRIDE	2	2	
24	90464-18004	CLAMP BRIDE	1	1	
25	90462-12013	CLAMP BRIDE	2	2	
26	90109-06M86	BOLT BOULON	2	2	

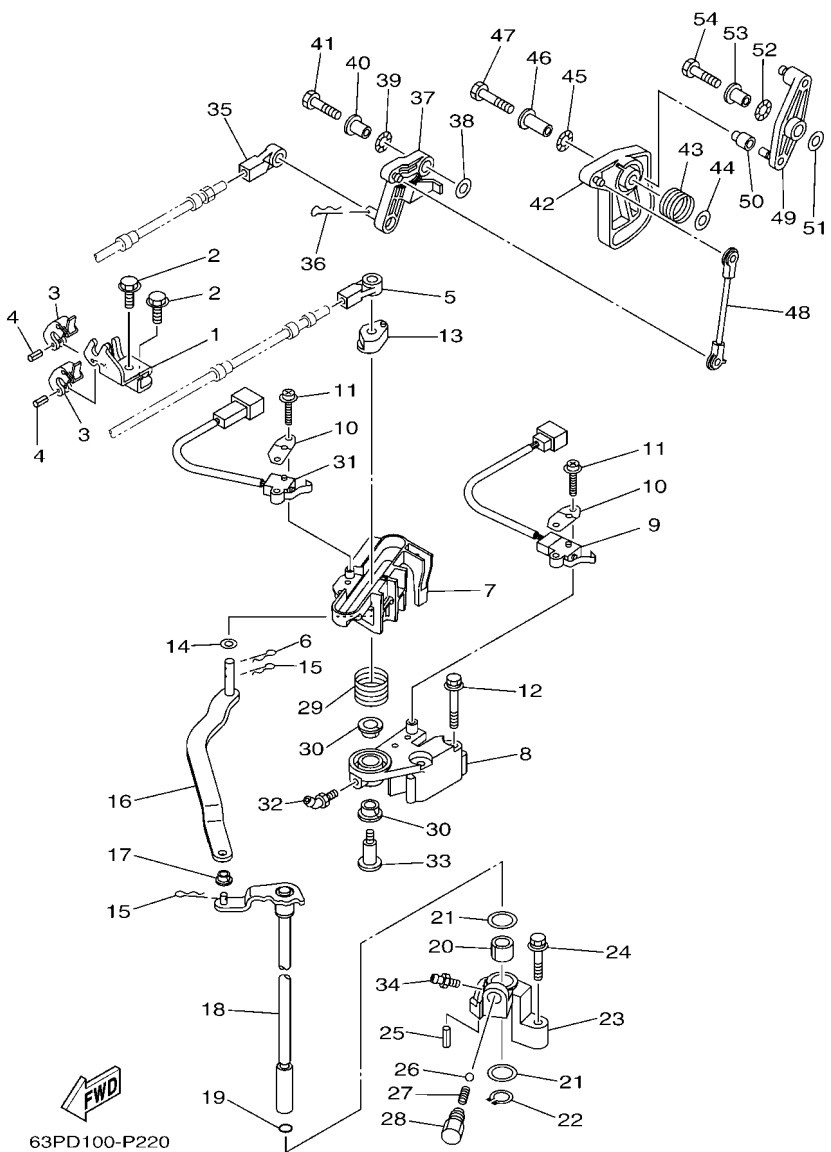


63PD100-P220

FIG. 23 CONTROL

COMMANDE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE	REMARKS REMARQUES
1	63P-48531-10	BRACKET, REMOTE CONTROL 1 ETRIER 1, COMMANDE A DISTANCE	1	1	
2	90109-06M86	BOLT BOULON	2	2	
3	6E5-48538-00	CLAMP, CABLE COLLIER	2	2	
4	91690-30010	PIN, SPRING AGRAFFE	2	2	
5	6E5-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	1	
6	90468-18008	CLIP JONC	1	1	
7	6DA-44176-00	BRACKET SUPPORT	1	1	
8	63P-44117-01	BRACKET SUPPORT	1	1	
9	69J-8259F-00	SWITCH ASSY COMMUNTEUR	1	1	
10	61A-82588-01	PLATE PLAQUE	2	2	
11	97985-04116	SCREW, WITH WASHER VIS, AVEC RONDELLE	4	4	
12	97595-06550	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2	2	
13	63P-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBAYAGE	1	1	
14	90202-08M20	WASHER, PLATE RONDELLE, PLATE	1	1	
15	90468-18008	CLIP JONC	2	2	
16	6DA-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	1	
17	90386-06M12	BUSH DOUILLE	1	1	
18	6DA-44120-11	HANDLE GEAR SHIFT ASSY LEVIER D'EMBAYAGE	1	1	
19	93210-09165	O-RING JOINT TORIQUE	1	1	
20	90386-16M66	BUSH DOUILLE	1	1	
21	90202-16061	WASHER, PLATE RONDELLE, PLATE	2	2	
22	93410-16006	CIRCLIP CLIPS	1	1	
23	63P-44118-00	BRACKET SUPPORT	1	1	
24	97575-06535	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	1	1	
25	91690-30010	PIN, SPRING AGRAFFE	1	1	
26	93501-04M02	BALL BILLE	1	1	
27	90501-12082	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	

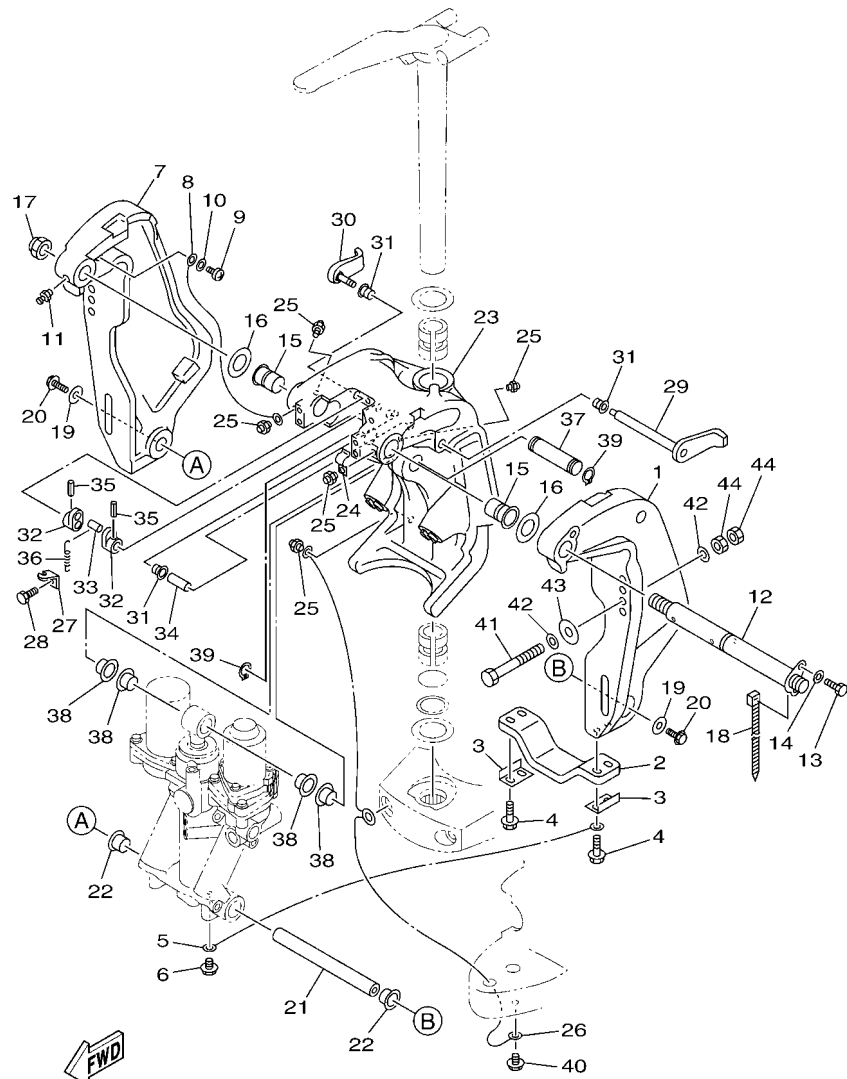


63PD100-P220

FIG. 23 CONTROL

COMMANDE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE	REMARKS REMARQUES
28	648-42715-00	BUSHING COUSSINET	1	1	
29	90508-20M31	SPRING, TORSION RESSORT, TORSION	1	1	
30	90386-12069	BUSH DOUILLE	2	2	
31	60V-8259F-00	SWITCH ASSY COMMUTATEUR	1	1	
32	93700-06M01	NIPPLE, GREASE PION	1	1	
33	90109-08019	BOLT BOULON	1	1	
34	93700-06M03	NIPPLE, GREASE PION	1	1	
35	6E5-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	1	
36	90468-18008	CLIP JONC	1	1	
37	63P-42154-10	LEVER, THROTTLE CONTROL LEVIER DE COMMANDE D'AVANCE	1	1	
38	90201-06M31	WASHER, PLATE RONDELLE, PLATE	1	1	
39	90206-10M04	WASHER, WAVE RONDELLE, ONDULEE	1	1	
40	90387-06M29	COLLAR COLLERETTE	1	1	
41	97095-06025	BOLT BOULON	1	1	
42	63P-41213-00	CAM, ACCEL. CAME, ACCELERATION	1	1	
43	69J-44135-00	SPRING RESSORT	1	1	
44	90201-06M31	WASHER, PLATE RONDELLE, PLATE	1	1	
45	90206-10M04	WASHER, WAVE RONDELLE, ONDULEE	1	1	
46	90387-06M82	COLLAR COLLERETTE	1	1	
47	97095-06035	BOLT BOULON	1	1	
48	63P-41237-00	JOINT, LINK RACCORD	1	1	
49	63P-42157-00	LEVER, THROTTLE LEVIER DE AVANCE	1	1	
50	68V-42171-00	BUSHING COUSSINET	1	1	
51	90201-06M31	WASHER, PLATE RONDELLE, PLATE	1	1	
52	90206-10M04	WASHER, WAVE RONDELLE, ONDULEE	1	1	
53	90387-06M29	COLLAR COLLERETTE	1	1	
54	97095-06025	BOLT BOULON	1	1	

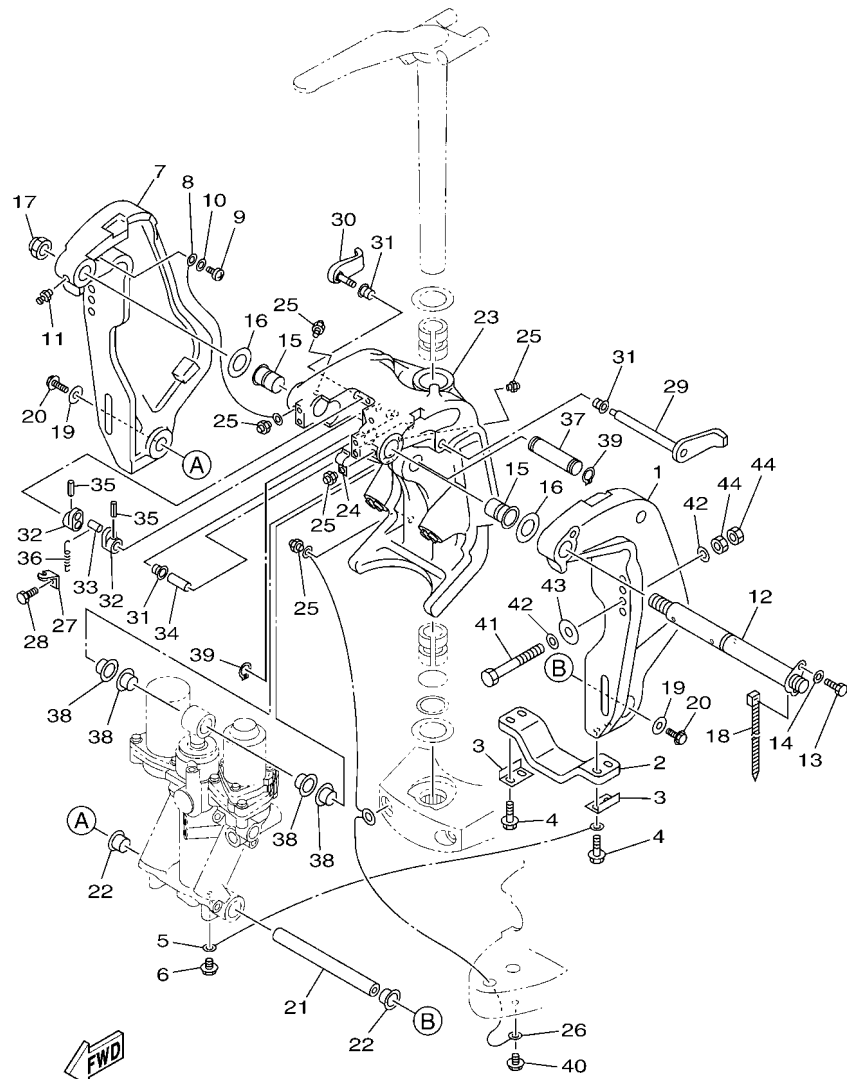


63PD100-P230

FIG. 24 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE	REMARKS REMARQUES
1	64E-43111-02-8D	BRACKET, CLAMP 1 PRESSE 1	1	1	
2	6G5-45251-02	ANODE ANODE	1	1	
3	6G5-44526-00	PLATE PLAQUE	2	2	
4	97595-06530	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	4	4	
5	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	1	
6	97595-06510	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	1	1	
7	64E-43112-02-8D	BRACKET, CLAMP 2 PRESSE 2	1	1	
8	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	1	
9	97885-06012	SCREW, PAN HEAD VIS, A ENCOCHE	1	1	
10	92995-06600	WASHER RONDELLE	1	1	
11	93700-06M03	NIPPLE, GREASE PION	1	1	
12	64E-43131-30	BOLT, CLAMP BRACKET BOULON, PRESSE	1	1	FOR TILT LIMIT FOR TILT LIMIT
13	97095-08020	BOLT BOULON	1	1	
14	92995-08600	WASHER RONDELLE	1	1	
15	90386-25M31	BUSH DOUILLE	2	2	
16	90201-26M59	WASHER, PLATE RONDELLE, PLATE	2	2	
17	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	1	1	
18	90465-11M10	CLAMP BRIDE	1	1	
19	90201-10060	WASHER, PLATE RONDELLE, PLATE	2	2	
20	97575-10530	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2	2	
21	6BC-43818-00	PIN, LOWER SHOCK MOUNT AXE, INFÉRIEUR AMORTISSEUR	1	1	
22	90386-22M98	BUSH DOUILLE	2	2	
23	64E-43311-10-8D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1	1	
24	90465-08M63	CLAMP BRIDE	1	1	
25	93700-06M03	NIPPLE, GREASE PION	5	5	
26	66K-82149-00	WIRE, LEAD 3 FIL 3	1	1	
27	6G5-43144-00	HOOK, SPRING CROCHET	1	1	

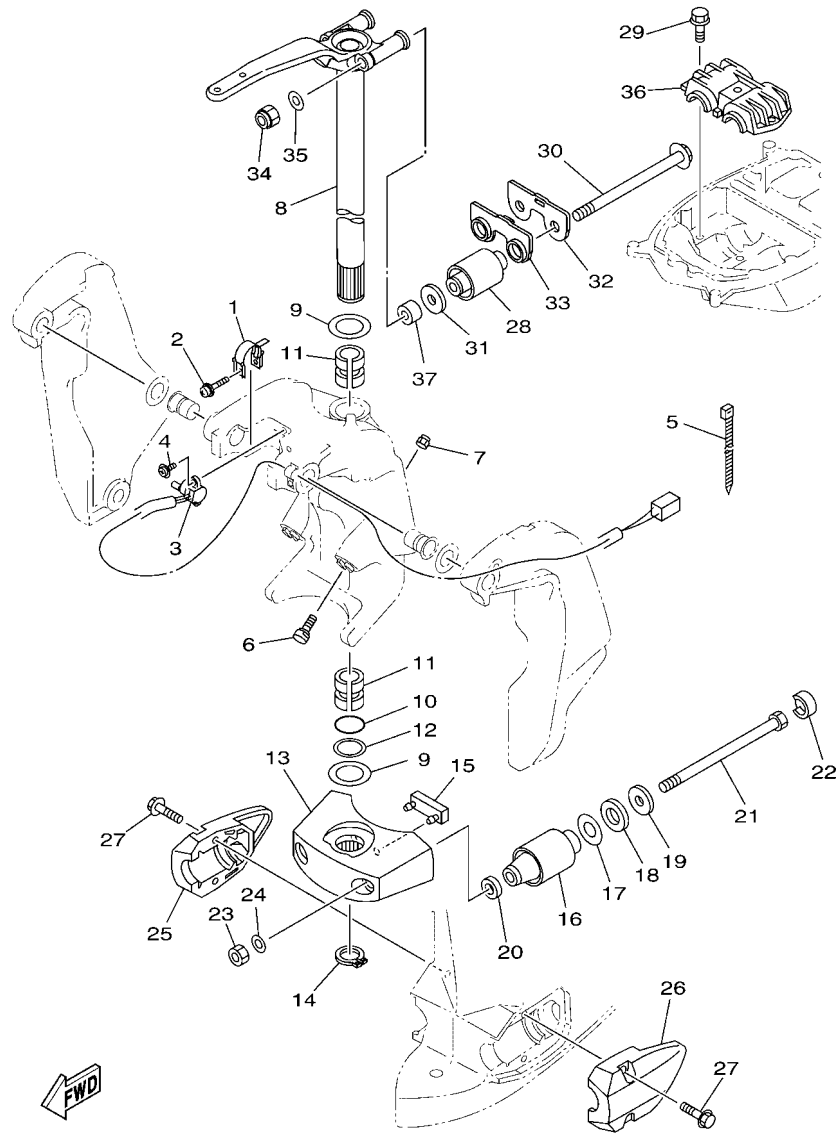


63PD100-P230

FIG. 24 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE	REMARKS REMARQUES
28	97095-06010	BOLT BOULON	1	1	
29	6G5-43181-02	LEVER, TILT STOP 1 LEVIER VERROUILLAGE RELEVAGE 1	1	1	
30	6G5-43185-02	LEVER, TILT STOP 2 LEVIER VERROUILLAGE RELEVAGE 2	1	1	
31	90386-10M16	BUSH DOUILLE	3	3	
32	6G5-43148-00	COLLAR, DISTANCE ENTRETOISE	2	2	
33	90249-06M19	PIN GOUPILLE	1	1	
34	90387-10M05	COLLAR COLLERETTE	1	1	
35	91690-30020	PIN, SPRING AGRAFFE	2	2	
36	90506-16003	SPRING, TENSION RESSORT, TENSION	1	1	
37	64E-43126-10	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1	1	
38	90386-22M98	BUSH DOUILLE	4	4	
39	93410-22M11	CIRCLIP CLIPS	2	2	
40	95895-06010	BOLT, FLANGE BOULON	1	1	
41	90101-12047	BOLT (L:150MM) BOULON (L:150MM)	4	4	
42	90201-13M01	WASHER, PLATE RONDELLE, PLATE	8	8	
43	90201-12426	WASHER, PLATE RONDELLE, PLATE	4	4	
44	95380-12600	NUT ECROU	8	8	



63PE100-Q240

FIG. 25 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE	REMARKS REMARQUES
1	64E-43139-10	CAM, TRIM SENDER VILEBREQUIN TRUM	1	1	
2	90159-05059	SCREW, WITH WASHER VIS, AVEC RONDELLE	1	1	
3	67H-83672-01	TRIM SENDER INCLINER RACCORD	1	1	
4	97985-06216	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	2	
5	90465-11M10	CLAMP BRIDE	3	3	
6	61A-43376-00	BOLT, THRUST RECEIVER BOULON	2	2	
7	95780-10300	NUT, FLANGE ECROU	2	2	
8	6DA-42510-10-8D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1	1	
9	90201-38M60	WASHER, PLATE RONDELLE, PLATE	2	2	
10	93210-37MH7	O-RING JOINT TORIQUE	1	1	
11	90386-38M32	BUSH DOUILLE	2	2	
12	90202-40M47	WASHER, PLATE RONDELLE, PLATE	1	1	
13	68V-44551-00-8D	HOUSING, LOWER MOUNT RUBBER 1 BOITIER, SILENT-BLOC INFERIEUR	1	1	
14	93410-37M04	CIRCLIP CLIPS	1	1	
15	61A-44575-00	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFERIEUR	1	1	
16	60V-44555-00	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFERIEUR LATERAL	2	2	L(20.3") L(20.3")
	63P-44555-00	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFERIEUR LATERAL	2	2	X(25.3") X(25.3")
17	90201-35008	WASHER, PLATE RONDELLE, PLATE	2	2	
18	90202-32M19	WASHER, PLATE RONDELLE, PLATE	2	2	
19	90201-16M55	WASHER, PLATE RONDELLE, PLATE	2	2	
20	90201-15M58	WASHER, PLATE RONDELLE, PLATE	2	2	
21	90109-14007	BOLT BOULON	2	2	
22	69J-44533-00	DAMPER, UPPER MOUNT RUBBER COUVERCLE, SUSPENSION INFERIEUR	2	2	
23	95380-14600	NUT ECROU	2	2	
24	92995-14600	WASHER RONDELLE	2	2	
25	63P-44553-00-8D	COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFERIEUR	1	1	
26	63P-44556-00-8D	COVER, LOWER MOUNT 2 COUVERCLE, SUSPENSION INFERIEUR	1	1	

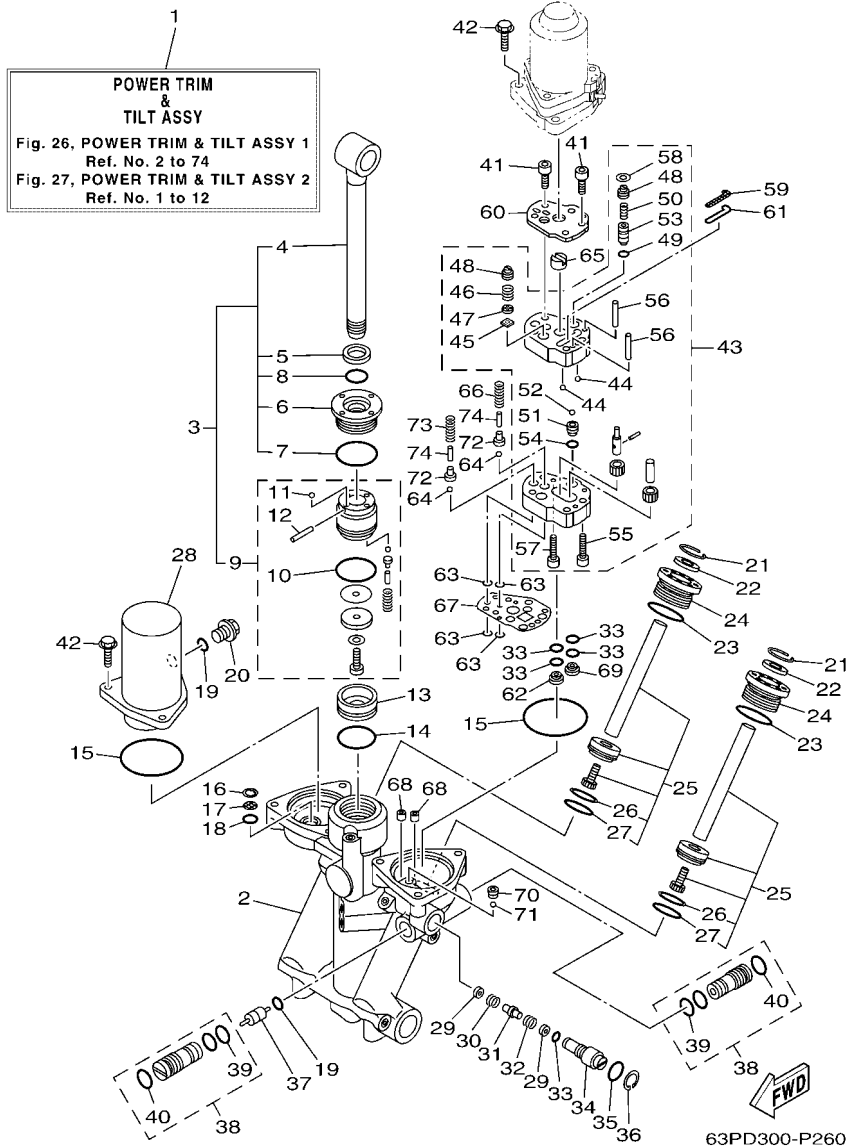


FIG. 26 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE	REMARKS REMARQUES
1	63P-43800-13	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (E)	1	1	
2	63P-4380L-13	HOUSING, TRIM & TILT SUB ASSY CARTER	1	1	
3	63P-43810-10	TILT PISTON SUB ASSY INCLINER PISTON AUXILIAIRE(ENS)	1	1	
4	63P-43801-10	.ROD .TIGE	1	1	
5	93106-19N50	.OIL SEAL .JOINT SPY	1	1	
6	63P-43811-10	.SCREW, CYLINDER END .VIS, CYLINDRE RACCORD	1	1	
7	6H1-43861-00	.O-RING .JOINT TORIQUE	1	1	
8	63P-43863-10	.O-RING .JOINT TORIQUE	1	1	
9	63P-4380P-10	.PISTON SUB ASSY .PISTON AUXILIAIRE (ENS.)	1	1	
10	6H1-43862-00	.O-RING .JOINT TORIQUE	1	1	
11	93505-32038	.BALL .BILLE	1	1	
12	91609-16012	.PIN, SPRING .AXE DE RESSORT	1	1	
13	63P-43814-10	PISTON, FREE PISTON	1	1	
14	6H1-43862-00	O-RING JOINT TORIQUE	1	1	
15	93210-68N50	O-RING JOINT TORIQUE	2	2	
16	63P-43876-10	RING, SNAP RESSORT	1	1	
17	63P-43816-10	FILTER 1 FILTRE 1	1	1	
18	93210-11N52	O-RING JOINT TORIQUE	1	1	
19	93210-09165	O-RING JOINT TORIQUE	2	2	
20	63P-43829-10	PLUG, RESERVOIR BOUCHON	1	1	
21	63P-43875-10	RING, SNAP RESSORT	2	2	
22	6H1-43822-10	SEAL, TRIM DUST JOINT	2	2	
23	63P-43862-10	O-RING JOINT TORIQUE	2	2	
24	63P-43821-10	SCREW, TRIM CYLINDER END VIS	2	2	
25	63P-43820-10	TRIM PISTON SUB ASSY PARER PISTON AUXILIAIRE (ENS.)	2	2	
26	62X-43871-00	.RING, BACK UP .SEGMENT	1	1	
27	93210-29375	.O-RING .JOINT TORIQUE	1	1	

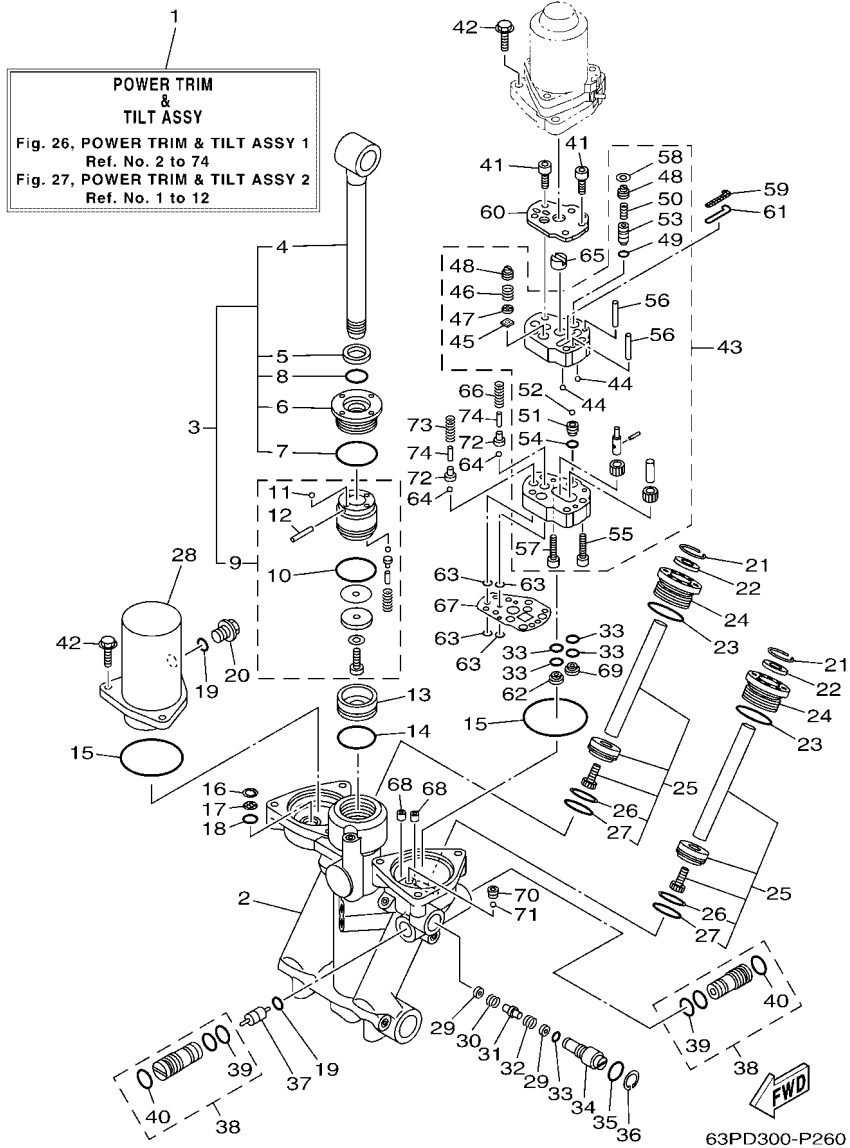


FIG. 26 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE	REMARKS REMARQUES
28	63P-43828-10	BODY, RESERVOIR CORPS	1	1	
29	63P-43847-10	SEAT, MANUAL VALVE SIEGE	2	2	
30	63P-43854-10	SPRING, MANUAL RELEASE RESSORT	1	1	
31	63P-4382A-10	ADAPTOR 1 ADAPTEUR 1	1	1	
32	63P-4384H-10	SPRING RESSORT	1	1	
33	69J-4389J-00	O-RING JOINT TORIQUE	5	5	
34	63P-43845-10	SCREW, MANUAL RELEASE VIS	1	1	
35	93210-18397	O-RING JOINT TORIQUE	1	1	
36	6H1-43875-00	RING, SNAP RESSORT	1	1	
37	6H1-43841-11	PISTON, SHUTTLE PISTON	1	1	
38	63P-43802-10	VALVE SUB ASSY CLAPET AUXILIAIRE (ENS.)	2	2	
39	93210-12N52	O-RING JOINT TORIQUE	1	1	
40	6H1-43866-01	O-RING JOINT TORIQUE	1	1	
41	91318-05040	BOLT BOULON	4	4	
42	97595-06625	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	6	6	
43	63P-43830-10	GEAR PUMP ASSY POMPE A PIGNON (ENS.)	1	1	
44	93503-16003	BALL BILLES	2	2	
45	6H1-4384G-11	SEAL, RELIEF VALVE JOINT	1	1	
46	6H1-43856-10	SPRING, DOWN RELIEF RESSORT	1	1	
47	6H1-43844-10	PIN, VALVE SUPPORT GOUPILLE	1	1	
48	63P-43843-10	SCREW, VALVE LOCK VIS	2	2	
49	93210-064A5	O-RING JOINT TORIQUE	1	1	
50	69J-43855-00	SPRING, UP RELIEF RESSORT	1	1	
51	63P-43851-10	SEAT, RELIEF VALVE SIEGE	1	1	
52	93501-08001	BALL BILLE	1	1	
53	6CJ-43844-00	PIN, VALVE SUPPORT GOUPILLE	1	1	
54	93210-07N51	O-RING JOINT TORIQUE	1	1	

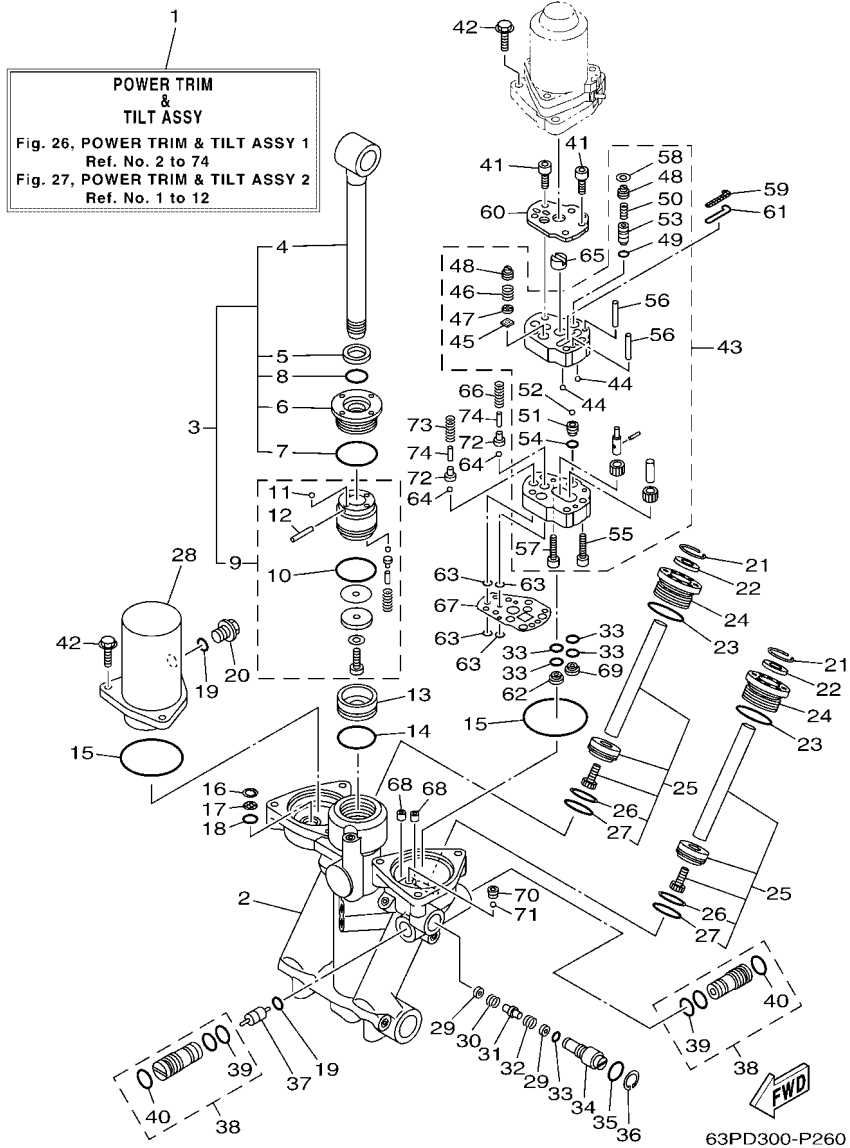
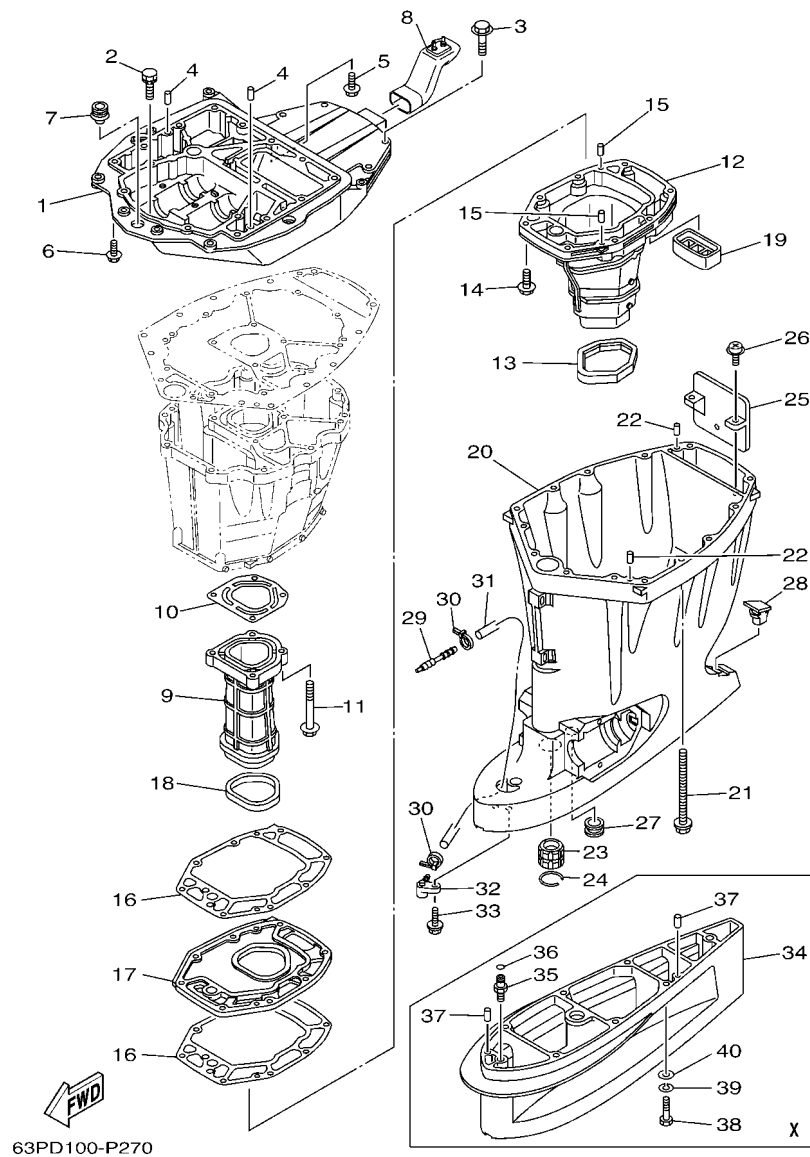


FIG. 26 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER 1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE	REMARKS REMARQUES
55	91318-04025	.BOLT .BOULON	1	1	
56	93604-29184	.PIN, DOWEL .CLAVETTE	2	2	
57	91318-05025	.BOLT .BOULON	1	1	
58	63P-43338-10	.WASHER, WAVE .RONDELLE, ONDULEE	1	1	
59	6CJ-43816-00	FILTER 1 FILTRE 1	1	1	
60	63P-4381J-10	PLATE PLAQUE	1	1	
61	62Y-43871-00	RING, BACK UP SEGMENT	1	1	
62	69J-43899-01	PLATE STOPPER PLAQUETTE	1	1	
63	93210-064A5	O-RING JOINT TORIQUE	4	4	
64	93501-08001	BALL BILLE	2	2	
65	69J-43831-00	CONNECTOR, SHAFT RACCORD	1	1	
66	63P-4385H-10	SPRING, SEAL RESSORT	1	1	
67	63P-4384G-10	SEAL, RELIEF VALVE JOINT	1	1	
68	63P-4388H-10	PLUG BOUCHON	2	2	
69	63P-43899-10	PLATE STOPPER PLAQUETTE	1	1	
70	61A-43878-00	BOLT, SOCKET BOULON	1	1	
71	93505-32038	BALL BILLE	1	1	
72	65W-4386A-00	PIN, ABSORBER VALVE GOUPILLE, SOUPE	2	2	
73	63P-43857-10	SPRING, ABSORBER VALVE RESSORT	1	1	
74	688-4386F-00	PIN, STRAIGHT RESSORT	2	2	



63PD100-P270

FIG. 28 UPPER CASING

FOURREAU

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE	REMARKS REMARQUES
1	63P-41137-04-CA	GUIDE, EXHAUST COLLECTEUR D'ÉCHAPPEMENT	1	1	
2	90119-08102	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	
3	97575-10545	BOLT, WITH WASHER VIS HEXAGONAL AVEC RONDELLE	4	4	
4	93608-16M16	PIN, DOWEL AXE	2	2	
5	90119-08M58	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3	
6	97575-10535	BOLT, WITH WASHER VIS HEXAGONAL AVEC RONDELLE	4	4	
7	6E5-42724-00	GROMMET PASSE-FIL	1	1	
8	6DA-42769-00	SEAL, RUBBER BOURRELET, CAOUTCHOUC	1	1	
9	63P-41131-01-9S	MANIFOLD, EXT. 1 PIPE D'ÉCHAPPEMENT	1	1	
10	63P-41133-A0	GASKET, EXHAUST MANIFOLD 1 JOINT, PIPE D'ÉCHAPPEMENT	1	1	
11	97575-08560	BOLT, WITH WASHER VIS HEXAGONAL AVEC RONDELLE	4	4	
12	63P-14711-01-9S	MUFFLER 1 POT D'ÉCHAPPEMENT 1	1	1	
13	69J-45123-00	GASKET, MUFFLER JOINT, POT DE DETENTE	1	1	
14	97575-08535	BOLT, WITH WASHER VIS HEXAGONAL AVEC RONDELLE	8	8	
15	93606-19M23	PIN, DOWEL GOUPILLE	2	2	
16	63P-41134-A1	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ÉCHAPPEMENT	2	2	
17	63P-45181-01-9S	PLATE PLAQUETTE	1	1	
18	63P-41138-00	SEAL, EXT. 1 JOINT DE GROUPE 1	1	1	
19	69J-45127-00	SEAL JOINT	1	1	
20	63P-45111-00-8D	CASING, UPPER FOURREAU	1	1	
21	90119-10007	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	8	
22	93608-16M16	PIN, DOWEL AXE	2	2	
23	6E5-45318-00	BUSHING, DRIVE SHAFT DOUILLE, ARBRE MOTEUR	1	1	
24	93420-36M01	CIRCLIP CIRCLIP, TYPE S	1	1	
25	69J-14624-01	COVER, EXHAUST CACHE D'ÉCHAPPEMENT	1	1	
26	97980-06216	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	2	
27	6E5-44366-00	DAMPER, WATER SEAL 2 JOINT, TUBE D'EAU 2	1	1	

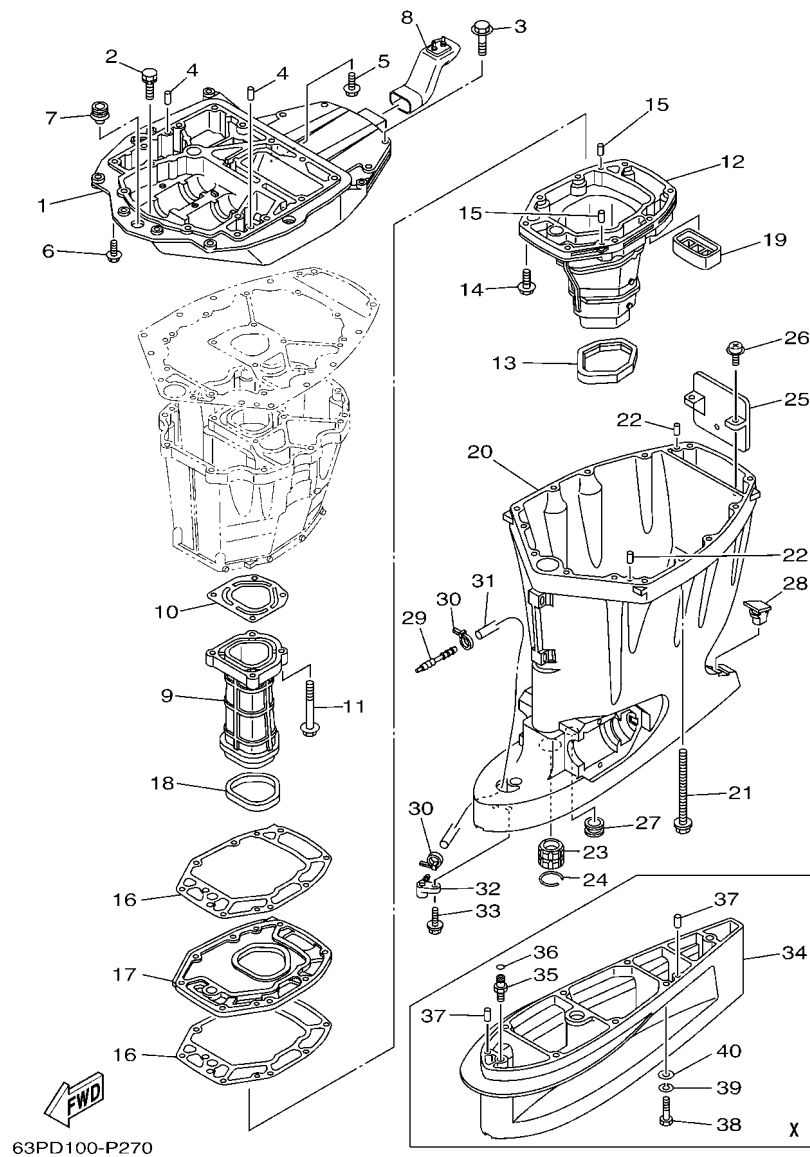


FIG. 28 UPPER CASING

FOURREAU

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE	REMARKS REMARQUES
28	6C5-45155-00	CAP CAPUCHON	1	1	
29	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE		1	
30	90465-11M10	CLAMP BRIDE		2	
	90465-11M10	CLAMP BRIDE	1		FOR LAN SPEED FOR LAN SPEED
31	90445-070F1	HOSE (L950) DURITE (L950)		1	
	90445-070I8	HOSE (L1400) DURITE (L1400)	1		FOR LAN SPEED FOR LAN SPEED
32	63P-45379-00	NIPPLE, HOSE RACCORD D'ESSENCE	1	1	
33	90119-06M18	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1	
34	63P-45211-00-8D	EXTENSION EXTENSION	1	1	X(25.3") X(25.3")
35	63P-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1	1	X(25.3") X(25.3")
36	93210-07003	O-RING JOINT TORIQUE	1	1	X(25.3") X(25.3")
37	93608-16M16	PIN, DOWEL AXE	2	2	X(25.3") X(25.3")
38	97095-10045	BOLT BOULON	6	6	X(25.3") X(25.3")
39	92995-10100	WASHER RONDELLE	6	6	X(25.3") X(25.3")
40	92995-10600	WASHER RONDELLE	6	6	X(25.3") X(25.3")

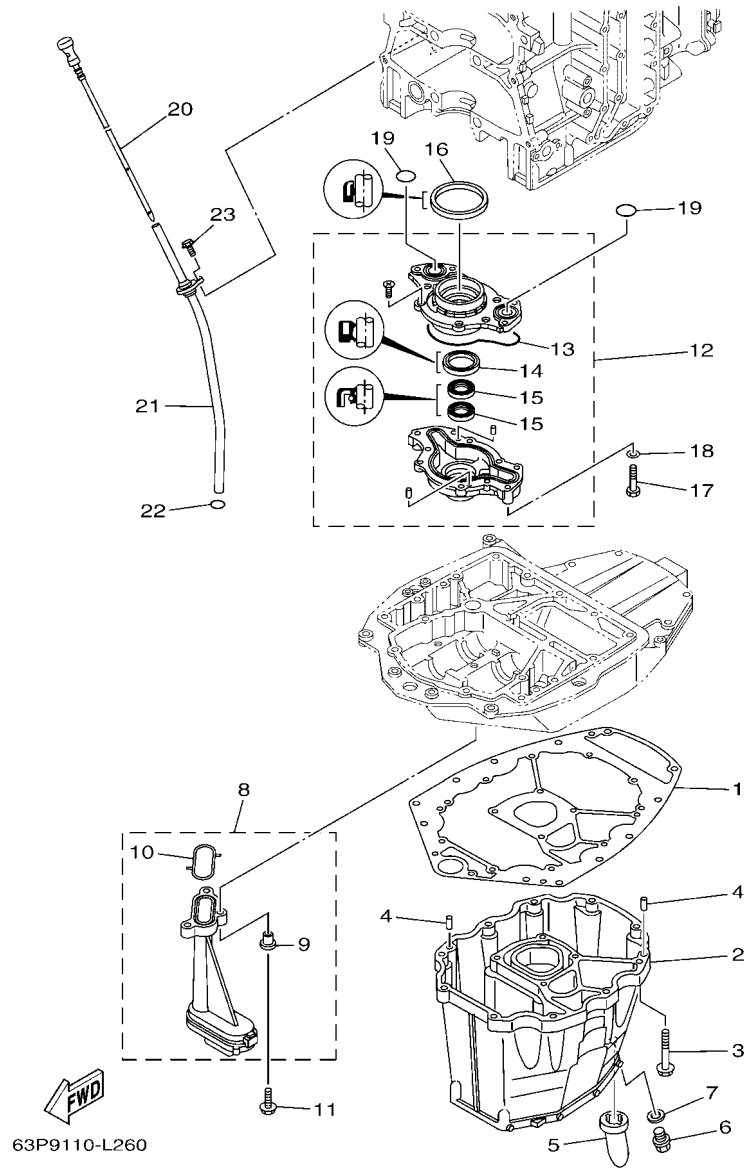


FIG. 29 OIL PAN

VENTILATEUR D'HUILE

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE	REMARKS REMARQUES
1	63P-15312-01	GASKET, OIL PAN JOINT DE VENTILATEUR D'HUILE	1	1	
2	63P-15311-02-CA	OIL PAN VENTILATEUR D'HUILE	1	1	
3	97575-08535	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	10	10	
4	93608-16M16	PIN, DOWEL AXE	2	2	
5	63P-15316-00	DAMPER 1 AMORTISSEUR 1	1	1	
6	90340-14M06	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	1	
7	90430-14M09	GASKET JOINT	1	1	
8	63P-13411-00	STRAINER, OIL FILTRE, HUILE	1	1	
9	90387-06263	.COLLAR .COLLERETTE	3	3	
10	63P-13415-00	.SEAL, OIL STRAINER .JOINT, FILTRE A HUILE	1	1	
11	95812-06025	BOLT, FLANGE BOULON	3	3	
12	63P-13300-02	OIL PUMP ASSY POMPE A HUILE COMPLETE	1	1	
13	63P-13329-00	.GASKET, PUMP COVER .JOINT, COUVERCLE DE POMPE	1	1	
14	6AW-13119-00	.OIL SEAL .JOINT SPY	1	1	
15	69J-13631-00	.OIL SEAL .JOINT SPY	2	2	
16	69J-11355-00	SEAL, CYLINDER 1 JOINT, SPY CYLINDRE	1	1	
17	97095-06040	BOLT BOULON	4	4	
18	92995-06600	WASHER RONDELLE	4	4	
19	93210-25552	O-RING JOINT TORIQUE	2	2	
20	63P-15362-10	PLUG, OIL LEVEL PLOT, NIVEAU D'HUILE	1	1	
21	63P-15377-10	GUIDE, INLET GUIDE D'ADMISSION	1	1	
22	93210-19MJ3	O-RING JOINT TORIQUE	1	1	
23	95895-06016	BOLT, FLANGE BOULON	1	1	

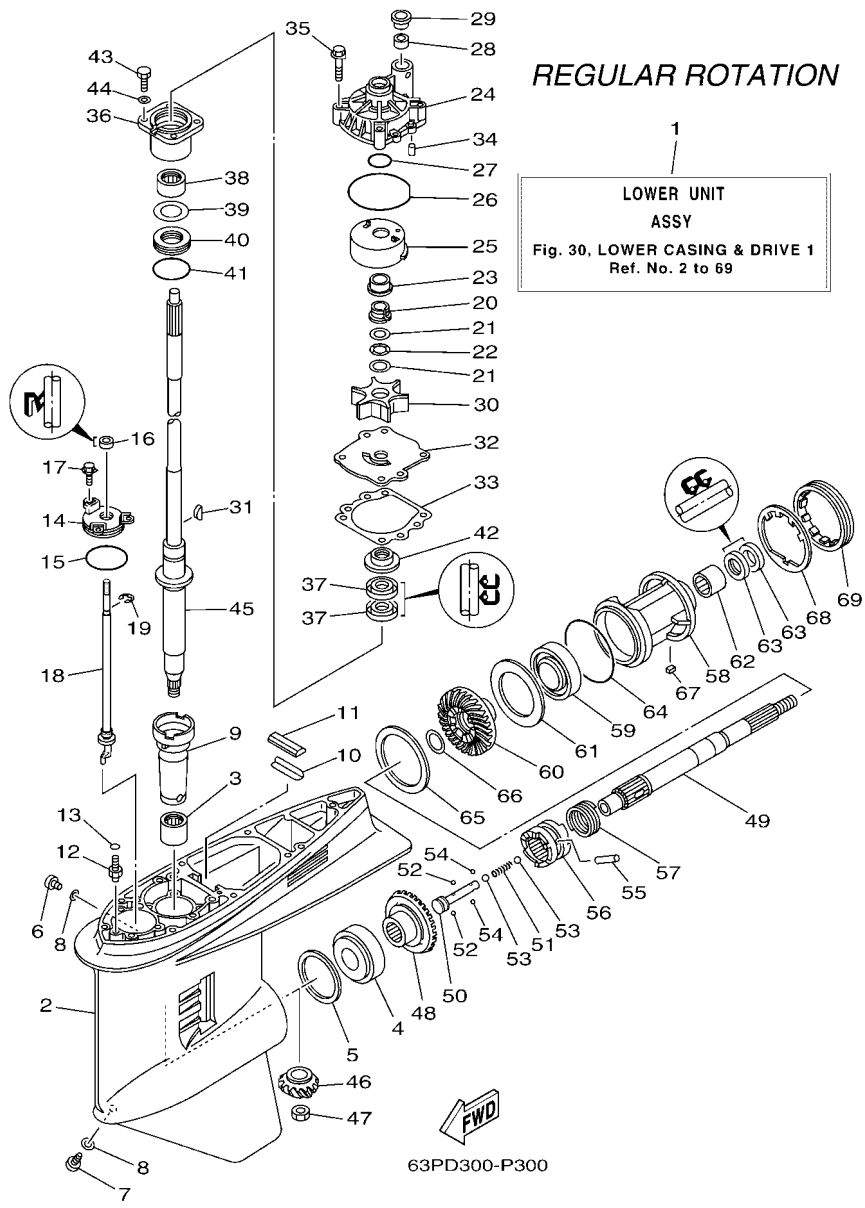


FIG. 30 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE	REMARKS REMARQUES
1	63P-45300-04-8D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1		L(20.3"),RH
	63P-45300-14-8D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1		L(20.3"),RH X(25.3"),RH
2	6J9-45301-07-8D	CASING, LOWER BEQUILLE	1		X(25.3"),RH
3	93311-928U5	BEARING ROULEMENT	1		
4	93332-000V3	BEARING ROULEMENT	1		
5	6G5-45567-01	SHIM (T:0.10MM) CALE (T:0.10MM)	1		UR
	6G5-45567-10	SHIM (T:0.12MM) CALE (T:0.12MM)	1		UR
	6G5-45567-20	SHIM (T:0.15MM) CALE (T:0.15MM)	1		UR
	6G5-45567-30	SHIM (T:0.18MM) CALE (T:0.18MM)	1		UR
	6G5-45567-40	SHIM (T:0.30MM) CALE (T:0.30MM)	1		UR
6	6G5-45567-50	SHIM (T:0.40MM) CALE (T:0.40MM)	1		UR
	6G5-45567-60	SHIM (T:0.50MM) CALE (T:0.50MM)	1		UR
6	90340-08002	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1		
7	688-45341-10	PLUG, DRAIN BOUCHON DE VIDANGE	1		
8	90430-08003	GASKET JOINT	2		
9	6G5-45536-01	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1		
10	663-45376-00	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1		
11	688-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1		
12	63P-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1		
13	93210-07003	O-RING JOINT TORIQUE	1		
14	6E5-45321-00	PLATE PLAQUETTE	1		
15	93210-58144	O-RING JOINT TORIQUE	1		
16	93106-09014	OIL SEAL JOINT SPY	1		
17	90119-06M10	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3		
18	63P-44150-01	SHIFT CAM ASSY CAME D'INVERSION	1		L(20.3"),RH
	63P-44150-11	SHIFT CAM ASSY CAME D'INVERSION	1		L(20.3"),RH X(25.3"),RH
19	99001-08600	CIRCLIP CIRCLIP	1		X(25.3"),RH

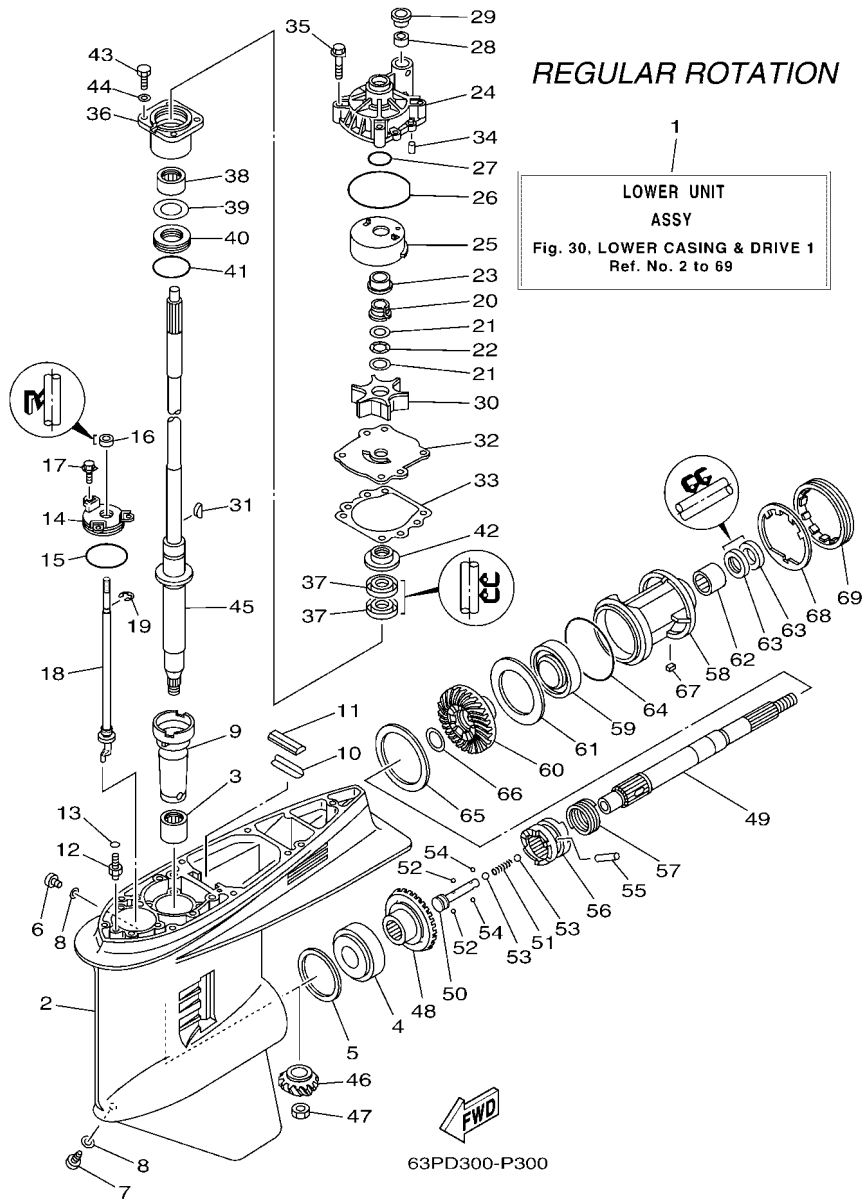


FIG. 30 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE	REMARKS REMARQUES
41	93210-55M14	O-RING JOINT TORIQUE	1		
42	6E5-45344-00	COVER, OIL SEAL FLASQE, JOINT D'HUILE	1		
43	97095-08025	BOLT BOULON	4		
44	92995-08600	WASHER RONDELLE	4		
45	63P-45501-01	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1		L(20.3") L(20.3")
	63P-45501-11	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1		X(25.3") X(25.3")
46	63P-45551-00	PINION (14T) PIGNON D'ATTAQUE (14D)	1		
47	90170-16M01	NUT ECROU	1		
48	6EH-45560-00	GEAR 1 (28T) PIGNON 1 (28T)	1		
49	6J9-45611-01	SHAFT, PROPELLER ARBRE, HELICE	1		
50	6E5-45634-02	SLIDE, SHIFT CONTRE-POUSSOIR	1		
51	90501-16M37	SPRING, COMPRESSION RESSORT, COMPRESSION	1		
52	93507-32009	BALL BILLE	2		
53	93511-32017	BALL BILLES	2		
54	93503-16003	BALL BILLES	2		
55	90250-08M07	PIN, STRAIGHT GOUPILLE, DROITE	1		
56	6DA-45631-00	CLUTCH, DOG CRABOT	1		
57	6E5-45633-01	RING, CROSS PIN JONC, GOUPILLE CRABOT	1		
58	6J9-45332-00-CA	HOUSING, BEARING FLASQE, ROULEMENT	1		
59	93306-209U0	BEARING ROULEMENT	1		
60	6EH-45571-00	GEAR 2 (28T) PIGNON 2 (28T)	1		
61	6G5-45576-10	WASHER, THRUST 2 RONDELLE DE CALAGE 2	1		
62	93315-43061	BEARING ROULEMENT	1		
63	93101-30M17	OIL SEAL JOINT SPY	2		
64	93210-97M55	O-RING JOINT TORIQUE	1		
65	6G5-45577-02	SHIM (T:0.10MM) CALE (T:0.10MM)	1		UR
	6G5-45577-10	SHIM (T:0.12MM) CALE (T:0.12MM)	1		UR UR UR

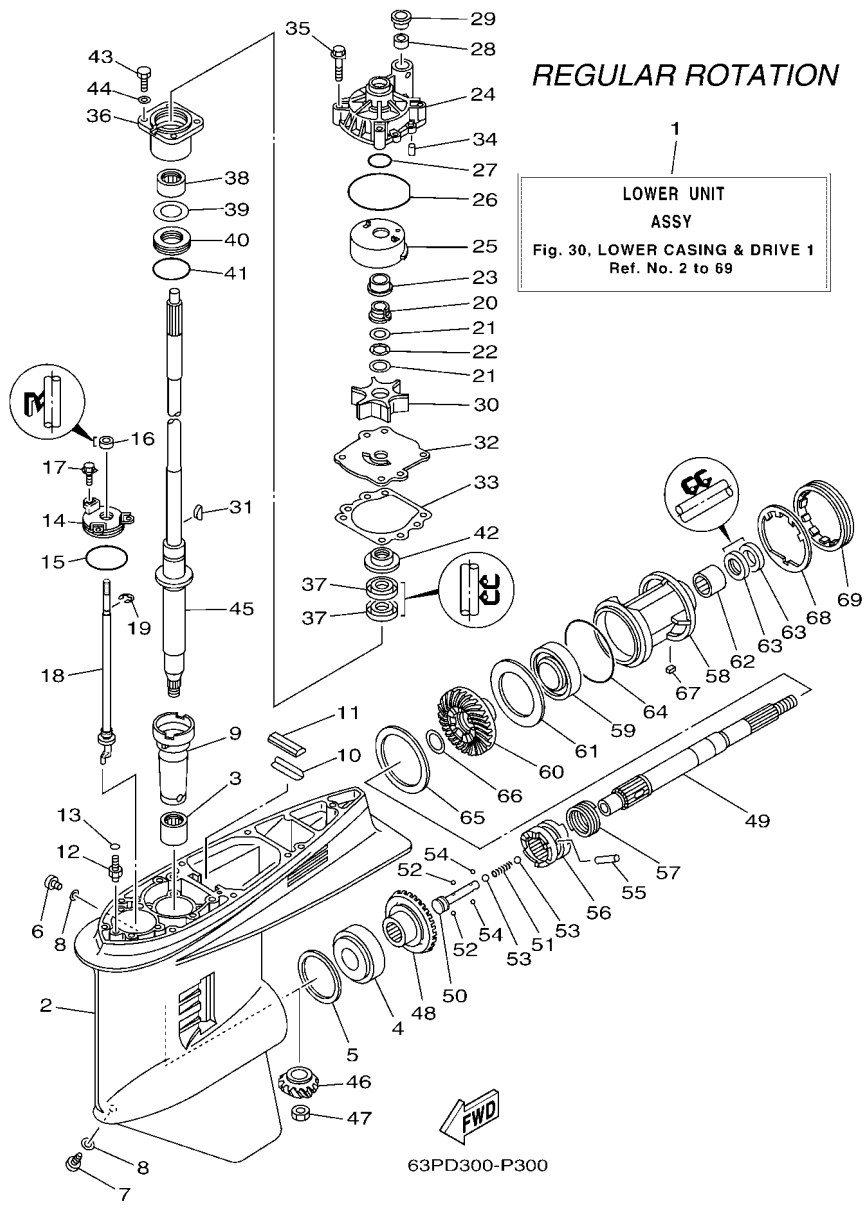


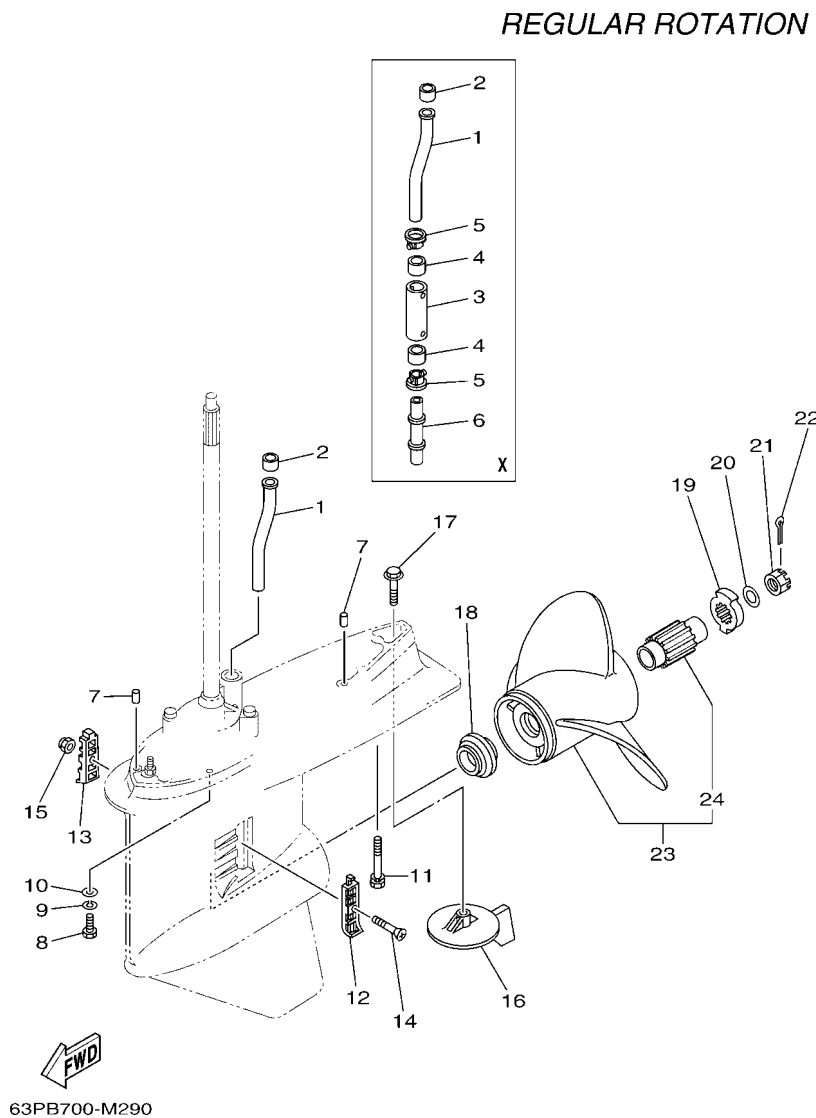
FIG. 30 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE	REMARKS REMARQUES
65	6G5-45577-20	SHIM (T:0.15MM) CALE (T:0.15MM)	1		UR
	6G5-45577-30	SHIM (T:0.18MM) CALE (T:0.18MM)	1		UR
	6G5-45577-40	SHIM (T:0.30MM) CALE (T:0.30MM)	1		UR
	6G5-45577-50	SHIM (T:0.40MM) CALE (T:0.40MM)	1		UR
	6G5-45577-60	SHIM (T:0.50MM) CALE (T:0.50MM)	1		UR
66	90201-30M92	WASHER, PLATE RONDELLE, PLATE	1		
67	90282-04M00	KEY, STRAIGHT CLAVETTE, DROITE	1		
68	6G5-45383-01	WASHER, CLAW FREIN D'ECROU	1		
69	6G5-45384-02	NUT ECROU	1		

FIG. 31 LOWER CASING & DRIVE 2

BOITIER D'HELICE TRANSMISSION2

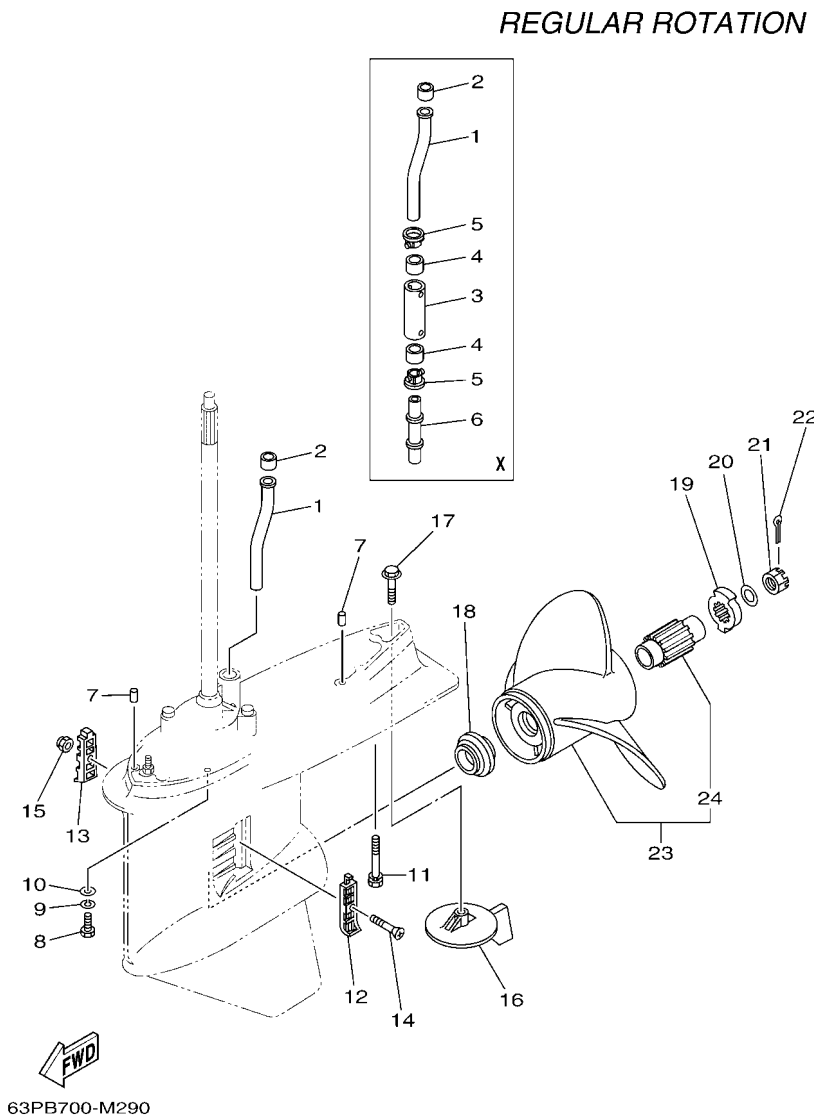


63PB700-M290

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE	REMARKS REMARQUES
1	63P-44361-00	TUBE, WATER 1 TUBE D'EAU 1	1		
2	6E5-44365-00	DAMPER, WATER SEAL 1 JOINT, TUBE D'EAU 1	1		
3	63P-44362-00	TUBE, WATER 2 TUBE D'EAU 2	1		X(25.3") X(25.3")
4	6E5-44365-00	DAMPER, WATER SEAL 1 JOINT, TUBE D'EAU 1	2		X(25.3") X(25.3")
5	6E5-44312-00	COVER, WATER PUMP HOUSING COUVERCLE	2		X(25.3") X(25.3")
6	63P-44363-00	TUBE, WATER 3 TUBE D'EAU 3	1		X(25.3") X(25.3")
7	93608-16M16	PIN, DOWEL AXE	2		
8	97095-10045	BOLT BOULON	6		
9	92995-10100	WASHER RONDELLE	6		
10	92995-10600	WASHER RONDELLE	6		
11	90119-10MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1		L(20.3") L(20.3")
	90119-10008	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1		X(25.3") X(25.3")
12	6J9-45214-00	COVER, WATER INLET 1 GRILLE, ENTREE D'EAU 1	1		
13	6J9-45215-00	COVER, WATER INLET 2 GRILLE, ENTREE D'EAU 2	1		
14	90152-05M08	SCREW, COUNTERSUNK VIS, TETE NOYEE	1		
15	90185-05002	NUT, NYLON ECROU,AUTO-BLOQUANT	1		
16	6J9-45371-01	TAB-TRIM ANODE DERIVE	1		
17	90105-10M00	BOLT, FLANGE BOULON	1		
18	63P-45987-00	SPACER 1 ENTRETOISE 1	1		
19	6CE-45997-00	SPACER 2 ENTRETOISE 2	1		
20	92990-18200	WASHER RONDELLE, PLATE	1		
21	90171-18M04	NUT, CASTLE ECROU, CRENELE	1		
22	91490-40030	PIN. COTTER GOUVILLE	1		
23	68F-45970-10	PROPELLER (3X14-1/2"X15"-M) HELICE (3X14-1/2"X15"-M)	1		UR SDS PROP. UR SDS PROP.
	68F-45972-10	PROPELLER (3X14-1/4"X17"-M) HELICE (3X14-1/4"X17"-M)	1		UR SDS PROP. UR SDS PROP.
	68F-45978-10	PROPELLER (3X14-1/4"X18"-M) HELICE (3X14-1/4"X18"-M)	1		UR SDS PROP. UR SDS PROP.
	68F-45974-10	PROPELLER (3X13-3/4"X19"-M) HELICE (3X13-3/4"X19"-M)	1		UR SDS PROP. UR SDS PROP.

FIG. 31 LOWER CASING & DRIVE 2

BOITIER D'HELICE TRANSMISSION2



REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE	REMARKS REMARQUES
23	68F-45976-10	PROPELLER (3X13-3/4"X21"-M) HELICE (3X13-3/4"X21"-M)	1		UR SDS PROP. UR SDS PROP.
24	6CE-45C81-00	.DAMPER RUBBER, PROPELLER 1 .AMORTISSEUR HELICE 1	1		

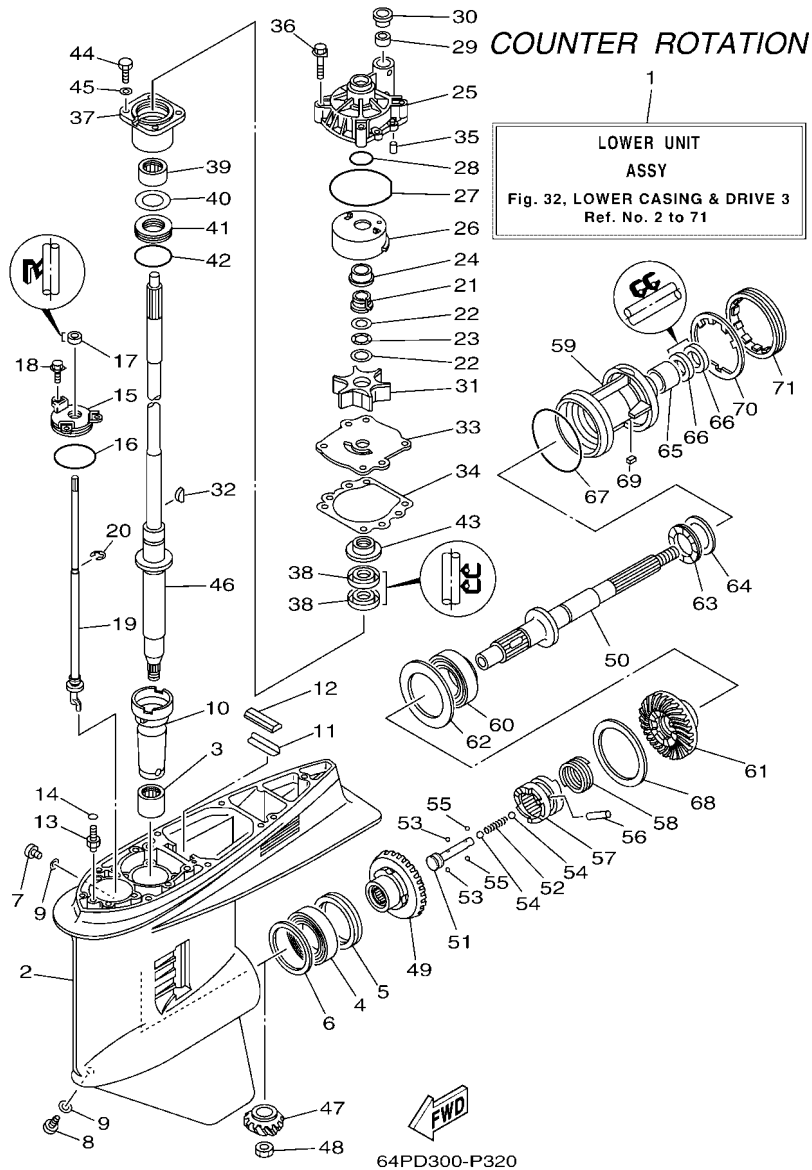


FIG. 32 LOWER CASING & DRIVE 3

BOITIER D'HELICE TRANSMISSION3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE	REMARKS REMARQUES
1	64P-45300-03-8D	LOWER UNIT ASSY		1	L(20.3"),LH
	64P-45300-13-8D	UNITE INFERIEURE (ENS.)		1	L(20.3"),LH
	64P-45300-13-8D	LOWER UNIT ASSY		1	X(25.3"),LH
	64P-45300-13-8D	UNITE INFERIEURE (ENS.)		1	X(25.3"),LH
2	6J9-45301-07-8D	CASING, LOWER		1	
	6J9-45301-07-8D	BEQUILLE		1	
3	93311-928U5	BEARING		1	
	93311-928U5	ROULEMENT		1	
4	93390-000U2	BEARING		1	
	93390-000U2	ROULEMENT		1	
5	93341-465U4	BEARING		1	
	93341-465U4	CERVEAUX DE DIRECTION		1	
6	6G5-45567-01	SHIM (T:0.10MM)		1	UR
	6G5-45567-01	CALE (T:0.10MM)		1	UR
6	6G5-45567-10	SHIM (T:0.12MM)		1	UR
	6G5-45567-10	CALE (T:0.12MM)		1	UR
6	6G5-45567-20	SHIM (T:0.15MM)		1	UR
	6G5-45567-20	CALE (T:0.15MM)		1	UR
6	6G5-45567-30	SHIM (T:0.18MM)		1	UR
	6G5-45567-30	CALE (T:0.18MM)		1	UR
6	6G5-45567-40	SHIM (T:0.30MM)		1	UR
	6G5-45567-40	CALE (T:0.30MM)		1	UR
6	6G5-45567-50	SHIM (T:0.40MM)		1	UR
	6G5-45567-50	CALE (T:0.40MM)		1	UR
6	6G5-45567-60	SHIM (T:0.50MM)		1	UR
	6G5-45567-60	CALE (T:0.50MM)		1	UR
7	90340-08002	PLUG, STRAIGHT SCREW		1	
	90340-08002	PLOT, FILETE DROIT		1	
8	688-45341-10	PLUG, DRAIN		1	
	688-45341-10	BOUCHON DE VIDANGE		1	
9	90430-08003	GASKET		2	
	90430-08003	JOINT		2	
10	6G5-45536-01	SLEEVE, DRIVE SHAFT		1	
	6G5-45536-01	MANCHON, ARBRE MOTEUR		1	
11	663-45376-00	GUIDE, SEAL DAMPER		1	
	663-45376-00	BUTEE, JOINT CAOUTCHOUC		1	
12	688-45375-00	DAMPER, SEAL		1	
	688-45375-00	BOURRELET, CAOUTCHOUC		1	
13	63P-45378-00	NIPPLE, HOSE		1	
	63P-45378-00	RACCORD, TUYAU		1	
14	93210-07003	O-RING		1	
	93210-07003	JOINT TORIQUE		1	
15	6E5-45321-00	PLATE		1	
	6E5-45321-00	PLAQUETTE		1	
16	93210-58144	O-RING		1	
	93210-58144	JOINT TORIQUE		1	
17	93106-09014	OIL SEAL		1	
	93106-09014	JOINT SPY		1	
18	90119-06M10	BOLT, WITH WASHER		3	
	90119-06M10	BOULON, AVEC RONDELLE		3	
19	64P-44150-01	SHIFT CAM ASSY		1	L(20.3"),LH
	64P-44150-01	CAME D'INVERSION		1	L(20.3"),LH
	64P-44150-11	SHIFT CAM ASSY		1	X(25.3"),LH
	64P-44150-11	CAME D'INVERSION		1	X(25.3"),LH

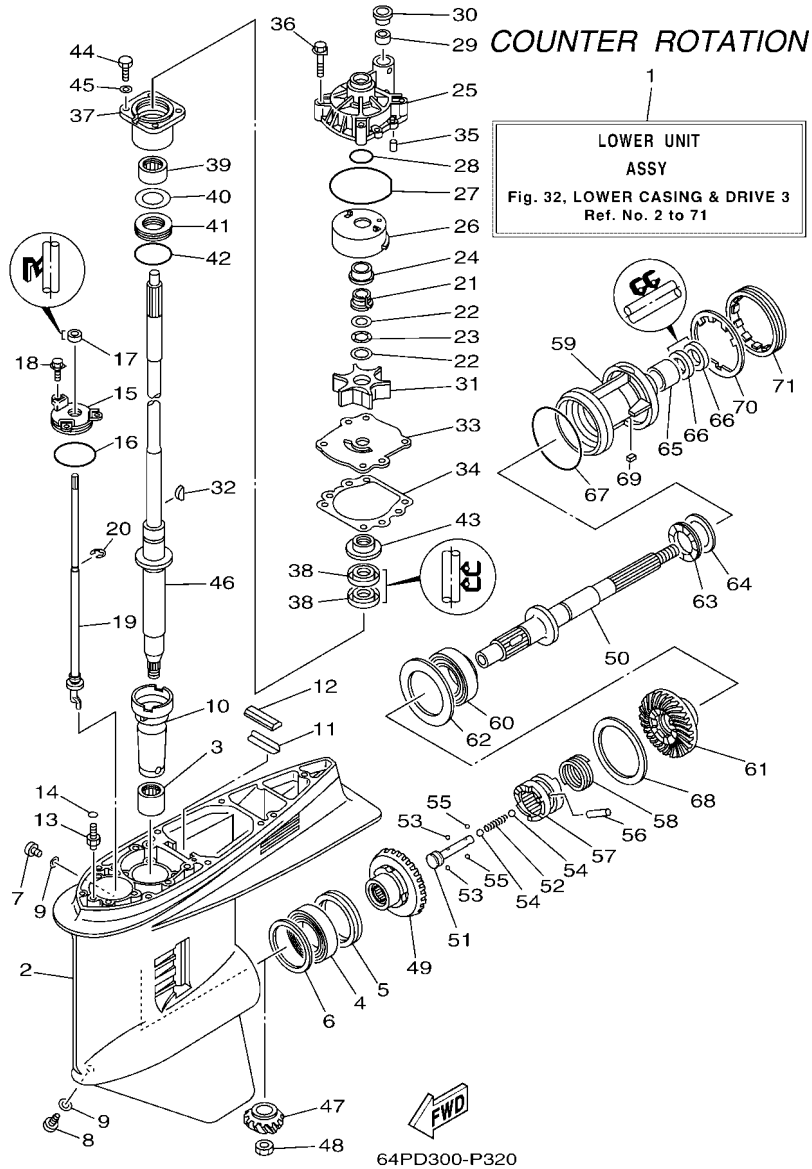


FIG. 32 LOWER CASING & DRIVE 3

BOITIER D'HELICE TRANSMISSION3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE	REMARKS REMARQUES
20	99001-08600	CIRCLIP CIRCLIP		1	
21	61A-45538-00	SPACER 1 ENTRETOISE		1	
22	90201-22M01	WASHER, PLATE RONDELLE, PLATE		2	
23	90206-22M19	WASHER, WAVE RONDELLE, ONDULEE		1	
24	61A-45527-00	COLLAR, DRIVE SHAFT ENTRETOISE		1	
25	61A-44311-01	HOUSING, WATER PUMP CORPS, POMPE A EAU		1	
26	61A-44322-02	INSERT, CARTRIDGE CUVETTE		1	
27	93210-86M38	O-RING JOINT TORIQUE		1	
28	93210-37160	O-RING JOINT TORIQUE		1	
29	6E5-44365-00	DAMPER, WATER SEAL 1 JOINT, TUBE D'EAU 1		1	
30	6E5-44312-00	COVER, WATER PUMP HOUSING COUVERCLE		1	
31	6E5-44352-01	IMPELLER TURBINE		1	
32	90280-04M05	KEY, WOODRUFF CLAVETTE, DEMI-LUNE		1	
33	6G5-44323-01	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE		1	
34	6E5-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU		1	
35	93606-12019	PIN, DOWEL GOUPILLE		2	
36	90119-08M14	BOLT, WITH WASHER BOULON, AVEC RONDELLE		4	
37	6E5-45331-00-9S	HOUSING, BEARING FLASQUE, ROULEMENT		1	
38	93101-28M16	OIL SEAL JOINT SPY		2	
39	93317-330U2	BEARING ROULEMENT		1	
40	6E5-45587-01	SHIM (T:0.10MM) CALE (T:0.10MM)		1	UR
	6E5-45587-10	SHIM (T:0.12MM) CALE (T:0.12MM)		1	UR
	6E5-45587-20	SHIM (T:0.15MM) CALE (T:0.15MM)		1	UR
	6E5-45587-30	SHIM (T:0.18MM) CALE (T:0.18MM)		1	UR
	6E5-45587-40	SHIM (T:0.30MM) CALE (T:0.30MM)		1	UR
	6E5-45587-50	SHIM (T:0.40MM) CALE (T:0.40MM)		1	UR
	6E5-45587-60	SHIM (T:0.50MM) CALE (T:0.50MM)		1	UR

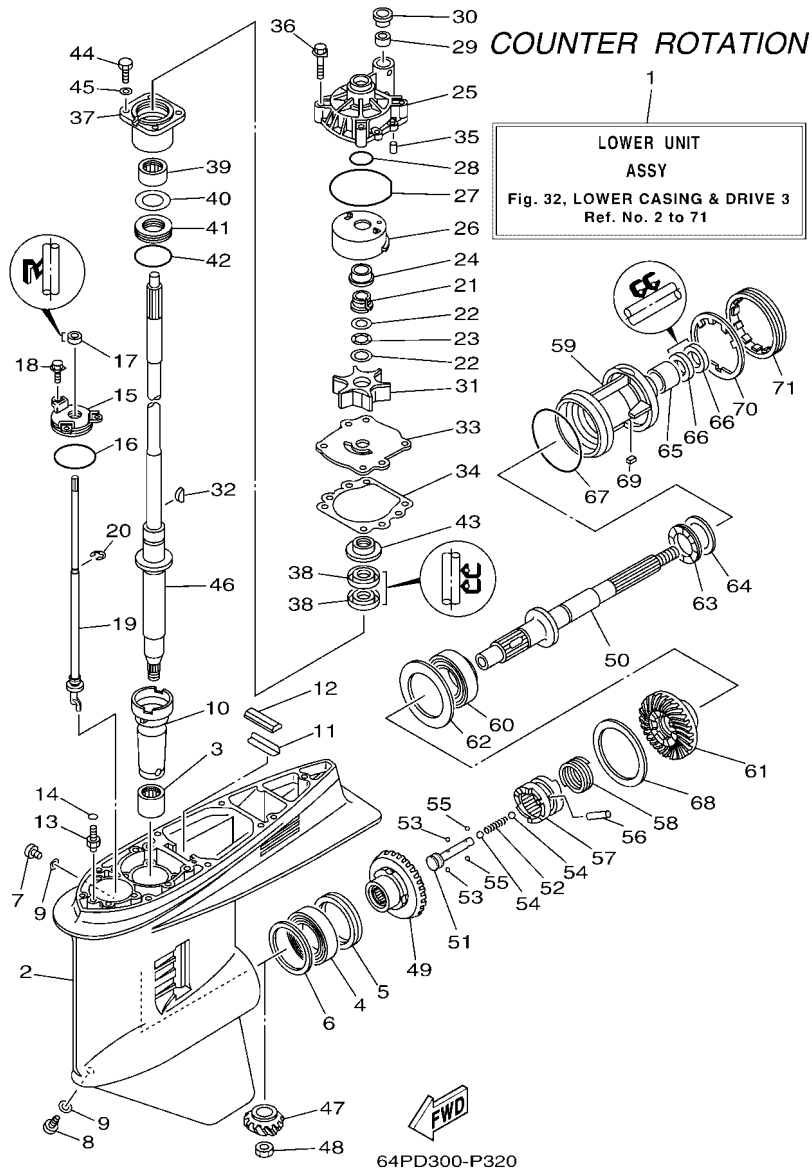


FIG. 32 LOWER CASING & DRIVE 3

BOITIER D'HELICE TRANSMISSION3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE	REMARKS REMARQUES
41	93341-930V2	BEARING CERVEAUX DE DIRECTION		1	
42	93210-55M14	O-RING JOINT TORIQUE		1	
43	6E5-45344-00	COVER, OIL SEAL FLASQE, JOINT D'HUILE		1	
44	97095-08025	BOLT BOULON		4	
45	92995-08600	WASHER RONDELLE		4	
46	63P-45501-01	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.		1	L(20.3") L(20.3")
	63P-45501-11	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.		1	X(25.3") X(25.3")
47	63P-45551-00	PINION (14T) PIGNON D'ATTAQUE (14D)		1	
48	90170-16M01	NUT ECROU		1	
49	64P-45560-10	GEAR 1 (28T) PIGNON 1 (28T)		1	
50	6K1-45611-10	SHAFT, PROPELLER ARBRE, HELICE		1	
51	6E5-45634-02	SLIDE, SHIFT CONTRE-POUSSOIR		1	
52	90501-16M37	SPRING, COMPRESSION RESSORT, COMPRESSION		1	
53	93507-32009	BALL BILLE		2	
54	93511-32017	BALL BILLES		2	
55	93503-16003	BALL BILLES		2	
56	90250-08M07	PIN, STRAIGHT GOUPILLE, DROITE		1	
57	6DA-45631-00	CLUTCH, DOG CRABOT		1	
58	6E5-45633-01	RING, CROSS PIN JONC, GOUPILLE CRABOT		1	
59	6K1-45332-01-CA	HOUSING, BEARING FLASQUE, ROULEMENT		1	
60	93332-00048	BEARING ROULEMENT		1	
61	64P-45570-10	GEAR 2 (28T) PIGNON 2 (28T)		1	
62	6K1-45576-00	WASHER, THRUST 2 RONDELLE DE CALAGE 2		1	
63	93341-440U5	BEARING CERVEAUX DE DIRECTION		1	
64	6K1-45578-01	SHIM (T:0.10MM) CALE (T:0.10MM)		1	UR UR
	6K1-45578-10	SHIM (T:0.12MM) CALE (T:0.12MM)		1	UR UR
	6K1-45578-20	SHIM (T:0.15MM) CALE (T:0.15MM)		1	UR UR

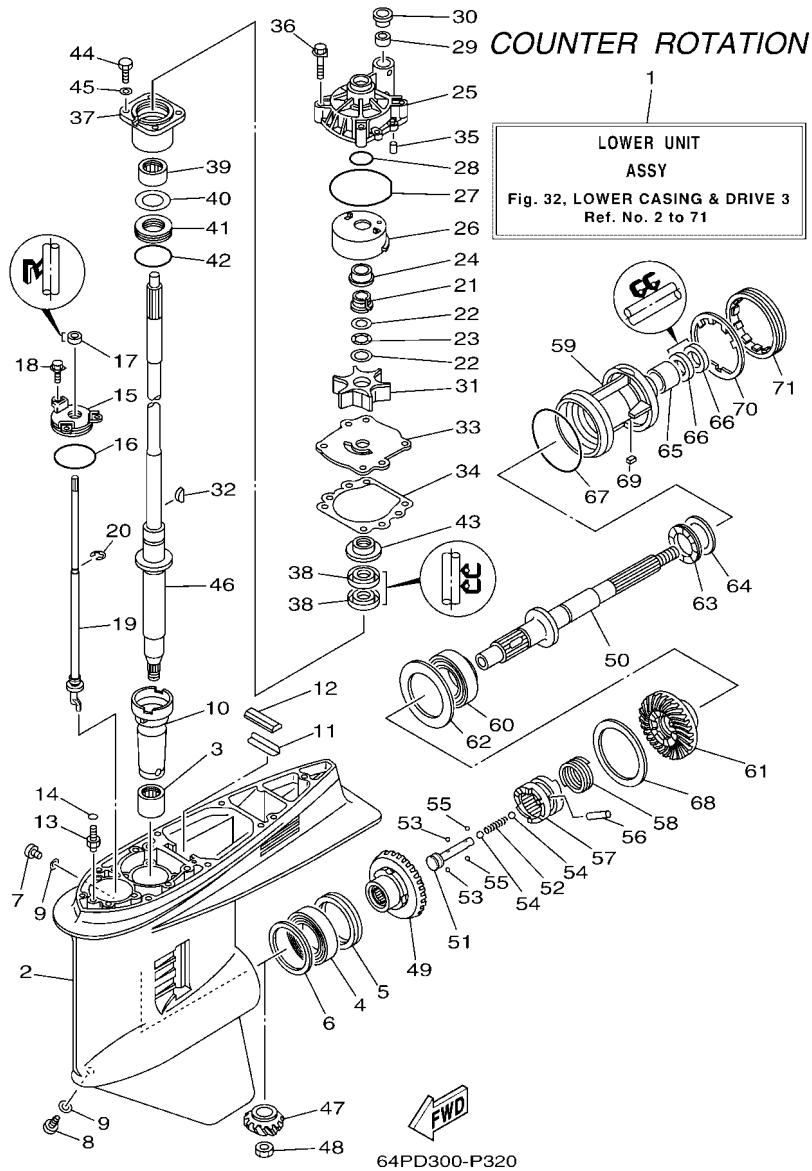


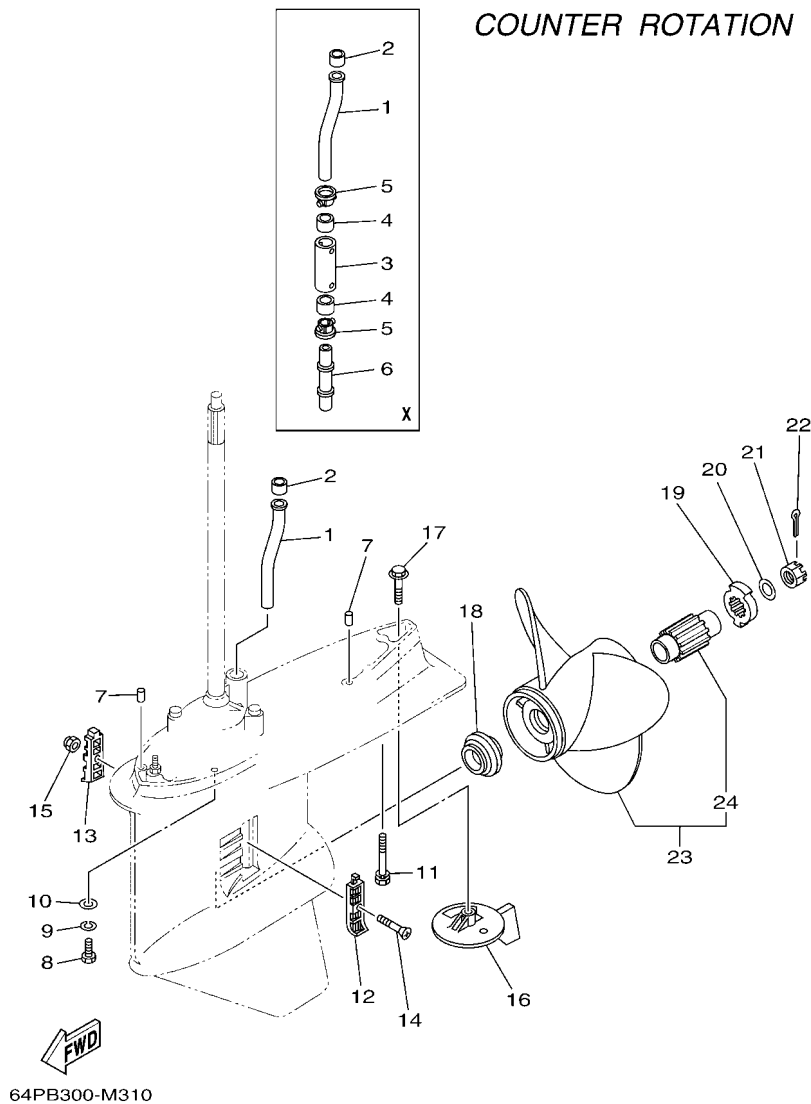
FIG. 32 LOWER CASING & DRIVE 3

BOITIER D'HELICE TRANSMISSION3

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE	REMARKS REMARQUES
64	6K1-45578-30	SHIM (T:0.18MM)		1	UR
		CALE (T:0.18MM)			UR
	6K1-45578-40	SHIM (T:0.30MM)		1	UR
		CALE (T:0.30MM)			UR
	6K1-45578-50	SHIM (T:0.40MM)		1	UR
		CALE (T:0.40MM)			UR
	6K1-45578-60	SHIM (T:0.50MM)		1	UR
		CALE (T:0.50MM)			UR
65	93315-43061	BEARING ROULEMENT		1	
66	93101-30M17	OIL SEAL JOINT SPY		2	
67	93210-97M55	O-RING JOINT TORIQUE		1	
68	6G5-45577-02	SHIM (T:0.10MM)		1	UR
		CALE (T:0.10MM)			UR
	6G5-45577-10	SHIM (T:0.12MM)		1	UR
		CALE (T:0.12MM)			UR
	6G5-45577-20	SHIM (T:0.15MM)		1	UR
		CALE (T:0.15MM)			UR
	6G5-45577-30	SHIM (T:0.18MM)		1	UR
		CALE (T:0.18MM)			UR
	6G5-45577-40	SHIM (T:0.30MM)		1	UR
		CALE (T:0.30MM)			UR
	6G5-45577-50	SHIM (T:0.40MM)		1	UR
		CALE (T:0.40MM)			UR
	6G5-45577-60	SHIM (T:0.50MM)		1	UR
		CALE (T:0.50MM)			UR
69	90282-04M00	KEY, STRAIGHT CLAVETTE, DROITE		1	
70	6G5-45383-01	WASHER, CLAW FREIN D'ECROU		1	
71	6G5-45384-02	NUT ECROU		1	

FIG. 33 LOWER CASING & DRIVE 4

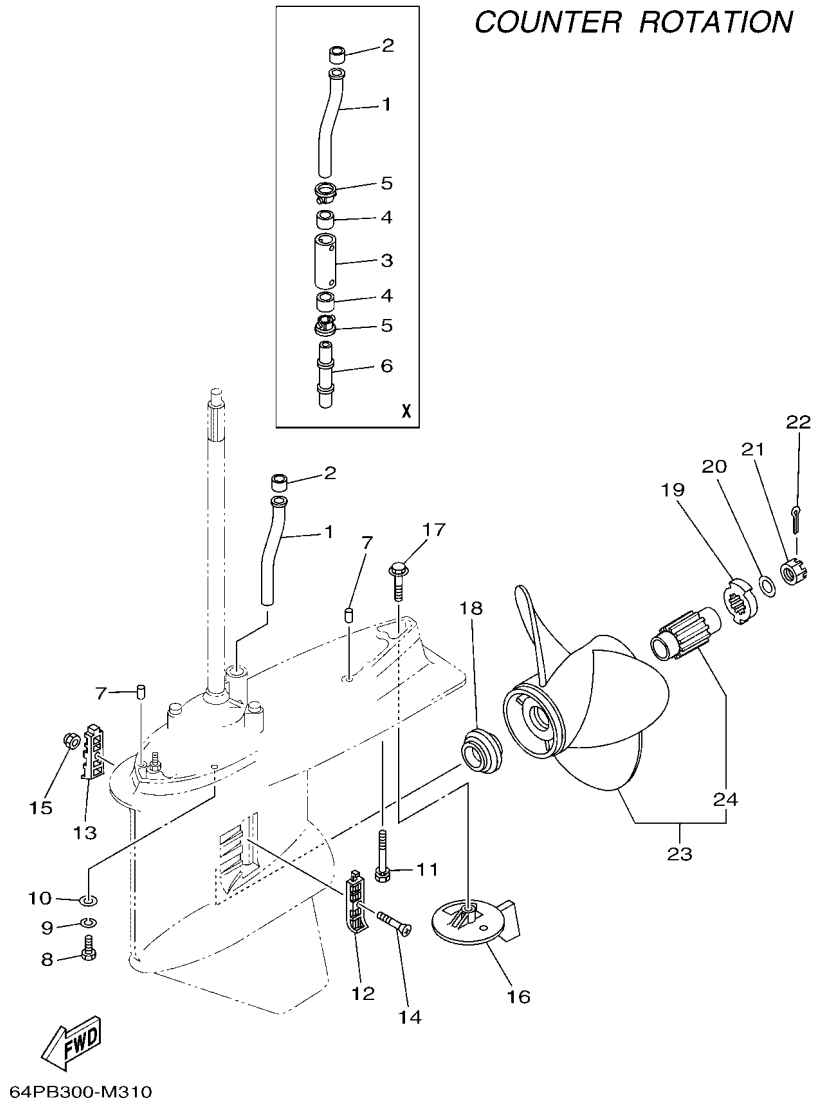
BOITIER D'HELICE TRANSMISSION4



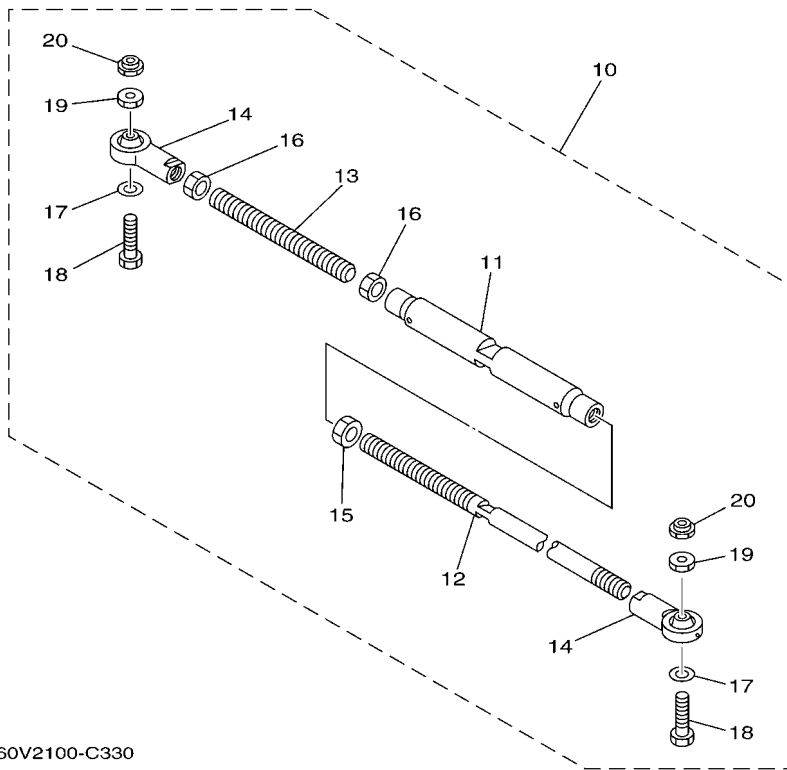
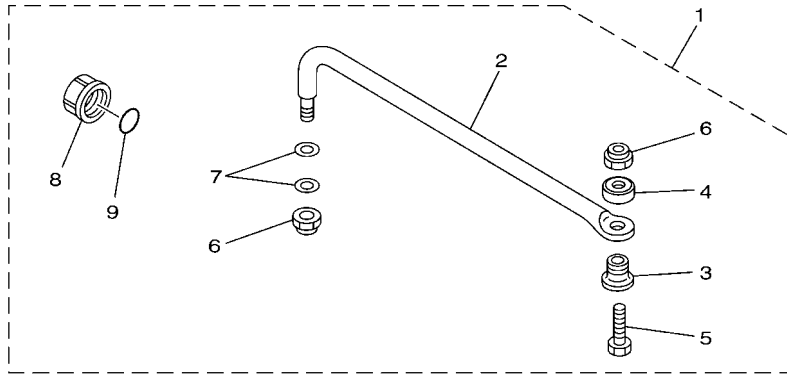
REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE	REMARKS REMARQUES
1	63P-44361-00	TUBE, WATER 1 TUBE D'EAU 1		1	
2	6E5-44365-00	DAMPER, WATER SEAL 1 JOINT, TUBE D'EAU 1		1	
3	63P-44362-00	TUBE, WATER 2 TUBE D'EAU 2		1	X(25.3") X(25.3")
4	6E5-44365-00	DAMPER, WATER SEAL 1 JOINT, TUBE D'EAU 1		2	X(25.3") X(25.3")
5	6E5-44312-00	COVER, WATER PUMP HOUSING COUVERCLE		2	X(25.3") X(25.3")
6	63P-44363-00	TUBE, WATER 3 TUBE D'EAU 3		1	X(25.3") X(25.3")
7	93608-16M16	PIN, DOWEL AXE		2	
8	97095-10045	BOLT BOULON		6	
9	92995-10100	WASHER RONDELLE		6	
10	92995-10600	WASHER RONDELLE		6	
11	90119-10MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE		1	L(20.3") L(20.3")
	90119-10008	BOLT, WITH WASHER BOULON, AVEC RONDELLE		1	X(25.3") X(25.3")
12	6J9-45214-00	COVER, WATER INLET 1 GRILLE, ENTREE D'EAU 1		1	
13	6J9-45215-00	COVER, WATER INLET 2 GRILLE, ENTREE D'EAU 2		1	
14	90152-05M08	SCREW, COUNTERSUNK VIS, TETE NOYEE		1	
15	90185-05002	NUT, NYLON ECROU,AUTO-BLOQUANT		1	
16	6K1-45371-02	TAB-TRIM ANODE DERIVE		1	
17	90105-10M00	BOLT, FLANGE BOULON		1	
18	63P-45987-00	SPACER 1 ENTRETOISE 1		1	
19	6CE-45997-00	SPACER 2 ENTRETOISE 2		1	
20	92990-18200	WASHER RONDELLE, PLATE		1	
21	90171-18M04	NUT, CASTLE ECROU, CRENELE		1	
22	91490-40030	PIN. COTTER GOUVILLE		1	
23	68G-45970-10	PROPELLER (3X14-1/2X15-ML) HELICE (3X14-1/2X15-ML)		1	UR SDS PROP. UR SDS PROP.
	68G-45972-10	PROPELLER (3X14-1/4"X17"-ML) HELICE (3X14-1/4"X17"-ML)		1	UR SDS PROP. UR SDS PROP.
	68G-45978-10	PROPELLER (3X14-1/4"X18"-ML) HELICE (3X14-1/4"X18"-ML)		1	UR SDS PROP. UR SDS PROP.
	68G-45974-10	PROPELLER (3X13-3/4"X19"-ML) HELICE (3X13-3/4"X19"-ML)		1	UR SDS PROP. UR SDS PROP.

FIG. 33 LOWER CASING & DRIVE 4

BOITIER D'HELICE TRANSMISSION4



REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE	REMARKS REMARQUES
23	68G-45976-10	PROPELLER (3X13-3/4"X21"-ML) HELICE (3X13-3/4"X21"-ML)		1	UR SDS PROP. UR SDS PROP.
24	6CE-45C81-00	.DAMPER RUBBER, PROPELLER 1 .AMORTISSEUR HELICE 1		1	



60V2100-C330

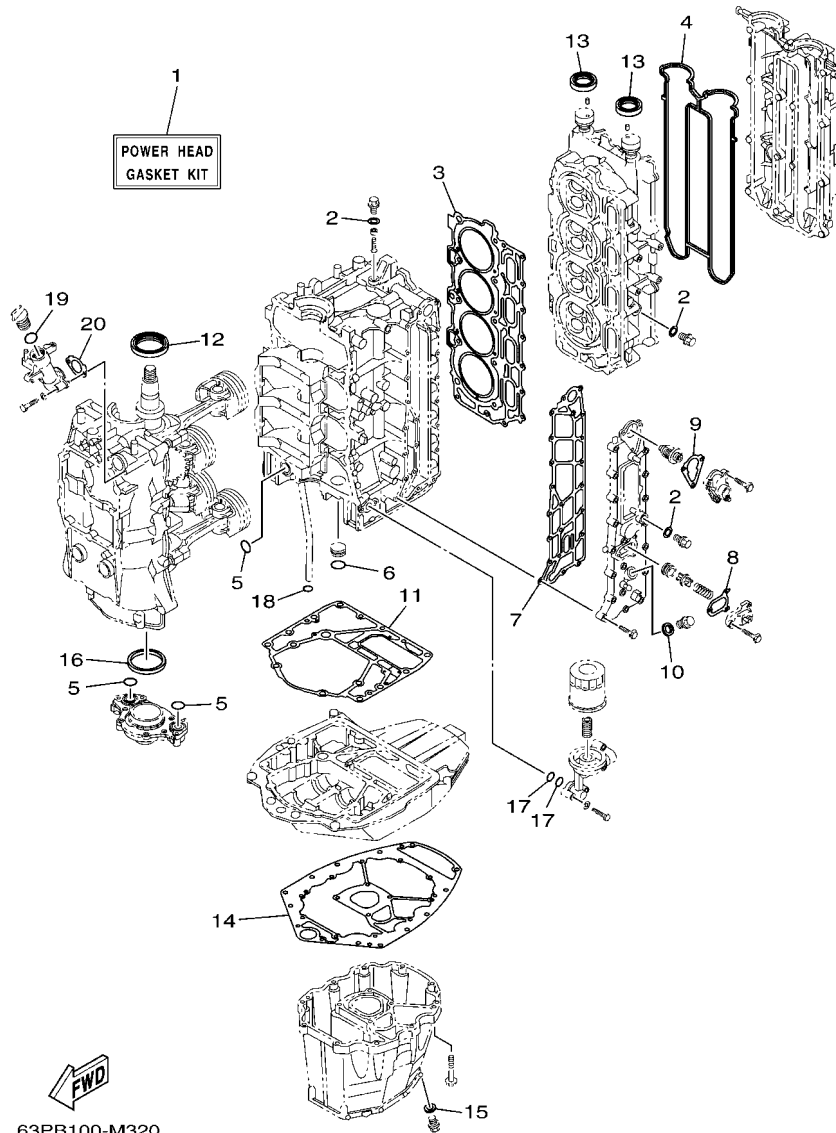
FIG. 34 STEERING GUIDE

FIXATION DE DIRECTION

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE	REMARKS REMARQUES
1	6E5-61350-02	STEERING GUIDE ATTACHMENT KIT FIXATIONS DE DIRECTION	1		AP AP
2	6E5-61351-01	.ROD, STEERING LINK .RENOI DE DIRECTION	1		
3	90387-10M61	.COLLAR .COLLERETTE	1		
4	90560-12M01	.SPACER .ENTRETOISE	1		
5	6E5-61355-00	.BOLT .BOULON	1		
6	90185-09M01	.NUT, SELF-LOCKING .ECROU,AUTO-BLOQUANT	2		
7	90201-10M20	.WASHER, PLATE .RONDELLE, PLATE	2		
8	6E5-43145-01	.CAP, CLAMP BRACKET .CAPUCHON, PRESSE	1		
9	93210-16275	.O-RING .JOINT TORIQUE	1		
10	6E5-61301-01	TWIN KIT (L:600-800MM) JUMELE KIT (L:600-800MM)		1	AP AP
11	6E5-61313-00	.ADJUSTER .TENDEUR	1		
12	6E5-61311-11	.TIE BAR .BARRE D'ACCOUPEMENT	1		
13	6E5-61315-00	.TIE BAR .BARRE D'ACCOUPEMENT	1		
14	6E5-61303-00	.STEERING AXLE COMP. .AXLE COMP.	2		
15	90170-14M06	.NUT .ECROU	1		
16	95380-14700	.NUT .ECROU	2		
17	90201-10M76	.WASHER, PLATE .RONDELLE, PLATE	2		
18	90101-09M70	.BOLT .BOULON	2		
19	90170-09M05	.NUT .ECROU	2		
20	90185-09M01	.NUT, SELF-LOCKING .ECROU,AUTO-BLOQUANT	2		

FIG. 37 REPAIR KIT 1

KITS DE REPARATION 1

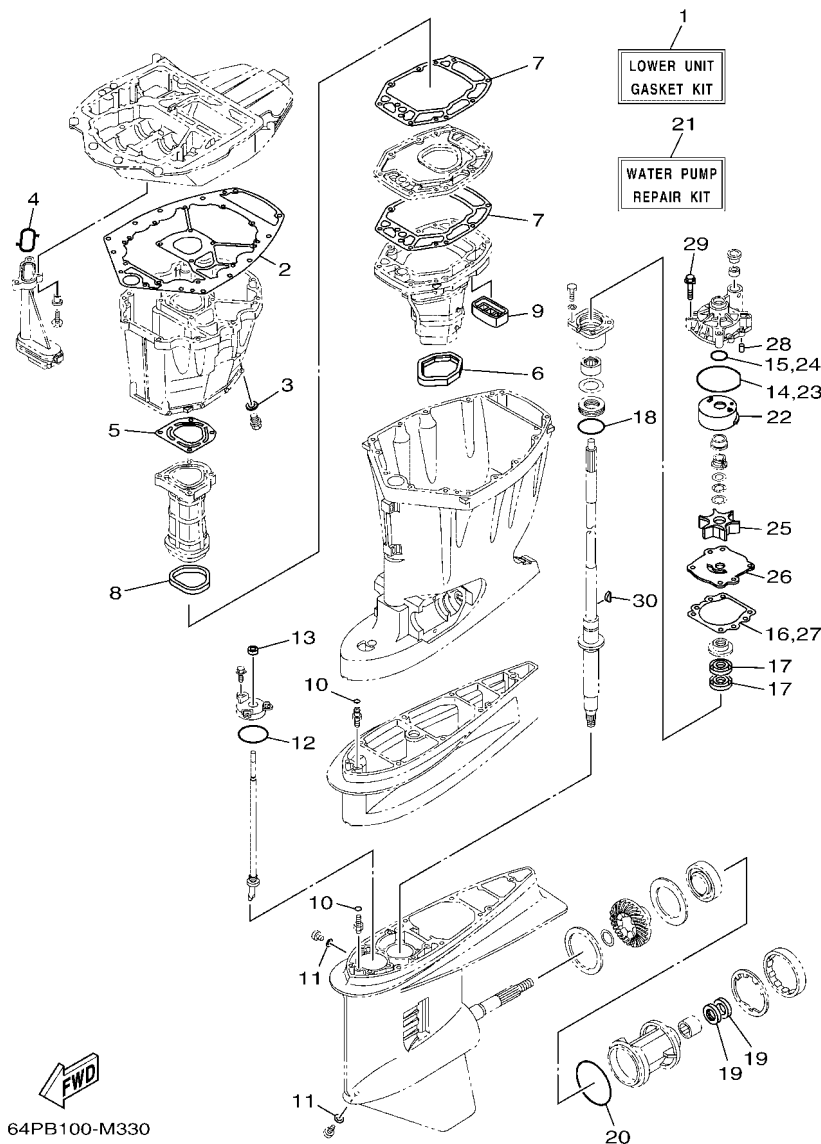


63PB100-M320

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE	REMARKS REMARQUES
1	63P-W0001-04	POWER HEAD GASKET KIT POCHETTE DE JINTS TETE MOTRICE	1	1	
2	90430-14115	.GASKET .JOINT	4	4	
3	63P-11181-00	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	1	
4	63P-11193-00	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	1	
5	93210-25552	.O-RING .JOINT TORIQUE	3	3	
6	93210-25647	.O-RING .JOINT TORIQUE	1	1	
7	63P-41114-A2	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMENT	1	1	
8	67F-12435-A0	.GASKET .JOINT	1	1	
9	63P-12414-00	.GASKET, COVER .JOINT, COUVERCLE	1	1	
10	90201-186F1	.WASHER, PLATE .RONDELLE, PLATE	1	1	
11	63P-11351-03	.GASKET, CYLINDER .JOINT, D'EMBASE	1	1	
12	93102-60004	.OIL SEAL .JOINT SPY	1	1	
13	93102-38008	.OIL SEAL .JOINT SPY	2	2	
14	63P-15312-01	.GASKET, OIL PAN .JOINT DE VENTILATEUR D'HUILE	1	1	
15	90430-14M09	.GASKET .JOINT	1	1	
16	69J-11355-00	.SEAL, CYLINDER 1 .JOINT, SPY CYLINDRE	1	1	
17	93210-19MJ1	.O-RING .JOINT TORIQUE	2	2	
18	93210-19MJ3	.O-RING .JOINT TORIQUE	1	1	
19	93210-24M79	.O-RING .JOINT TORIQUE	1	1	
20	63P-15364-A0	.GASKET, OIL PLUG .JOINT, PLOT D'HUILE	1	1	

FIG. 38 REPAIR KIT 2

KITS DE REPARATION 2



FWD
64PB100-M330

REF. NO.	PART NO. N° PIECES	DESCRIPTION DESCRIPTION	63PE	64PE	REMARKS REMARQUES
1	63P-W0001-21	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	1	
2	63P-15312-01	.GASKET, OIL PAN .JOINT DE VENTILATEUR D'HUILE	1	1	
3	90430-14M09	.GASKET .JOINT	1	1	
4	63P-13415-00	.SEAL, OIL STRAINER .JOINT, FILTRE A HUILE	1	1	
5	63P-41133-A0	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT	1	1	
6	69J-45123-00	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1	1	
7	63P-41134-A1	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	2	2	
8	63P-41138-00	.SEAL, EXT. 1 .JOINT DE GROUPE 1	1	1	
9	69J-45127-00	.SEAL .JOINT	1	1	
10	93210-07003	.O-RING .JOINT TORIQUE	2	2	
11	90430-08003	.GASKET .JOINT	2	2	
12	93210-58144	.O-RING .JOINT TORIQUE	1	1	
13	93106-09014	.OIL SEAL .JOINT SPY	1	1	
14	93210-86M38	.O-RING .JOINT TORIQUE	1	1	
15	93210-37160	.O-RING .JOINT TORIQUE	1	1	
16	6E5-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	1	
17	93101-28M16	.OIL SEAL .JOINT SPY	2	2	
18	93210-55M14	.O-RING .JOINT TORIQUE	1	1	
19	93101-30M17	.OIL SEAL .JOINT SPY	2	2	
20	93210-97M55	.O-RING .JOINT TORIQUE	1	1	
21	61A-W0078-A3	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	1	
22	61A-44322-02	.INSERT, CARTRIDGE .CUVETTE	1	1	
23	93210-86M38	.O-RING .JOINT TORIQUE	1	1	
24	93210-37160	.O-RING .JOINT TORIQUE	1	1	
25	6E5-44352-01	.IMPELLER .TURBINE	1	1	
26	6G5-44323-01	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	1	
27	6E5-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	1	

